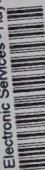
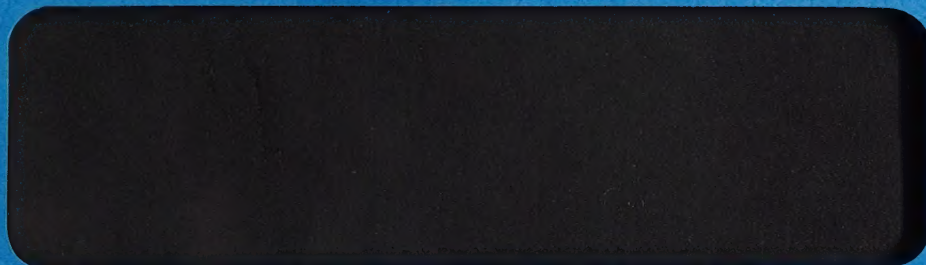


LAB

Electronic Services - Hayward, Ca



M18411X



MP MASTER



MA30400



Precision Simulators



FM/AM 1000S

Communications Service Monitor

DATA PACKAGE

Schematics - Printed Circuit Boards

PUBLISHED BY
IFR, INC.
Wichita, Kansas

Copyright 1981 by IFR, Inc.

All rights reserved. Printed in the United States of America. No part of this publication may be reproduced, stored in a retrieval system or transmitted in any form or by any means, electronic, mechanical, photocopying, recording or otherwise, without the prior permission of the publisher.

Manual Part Number: 1007-5000-100

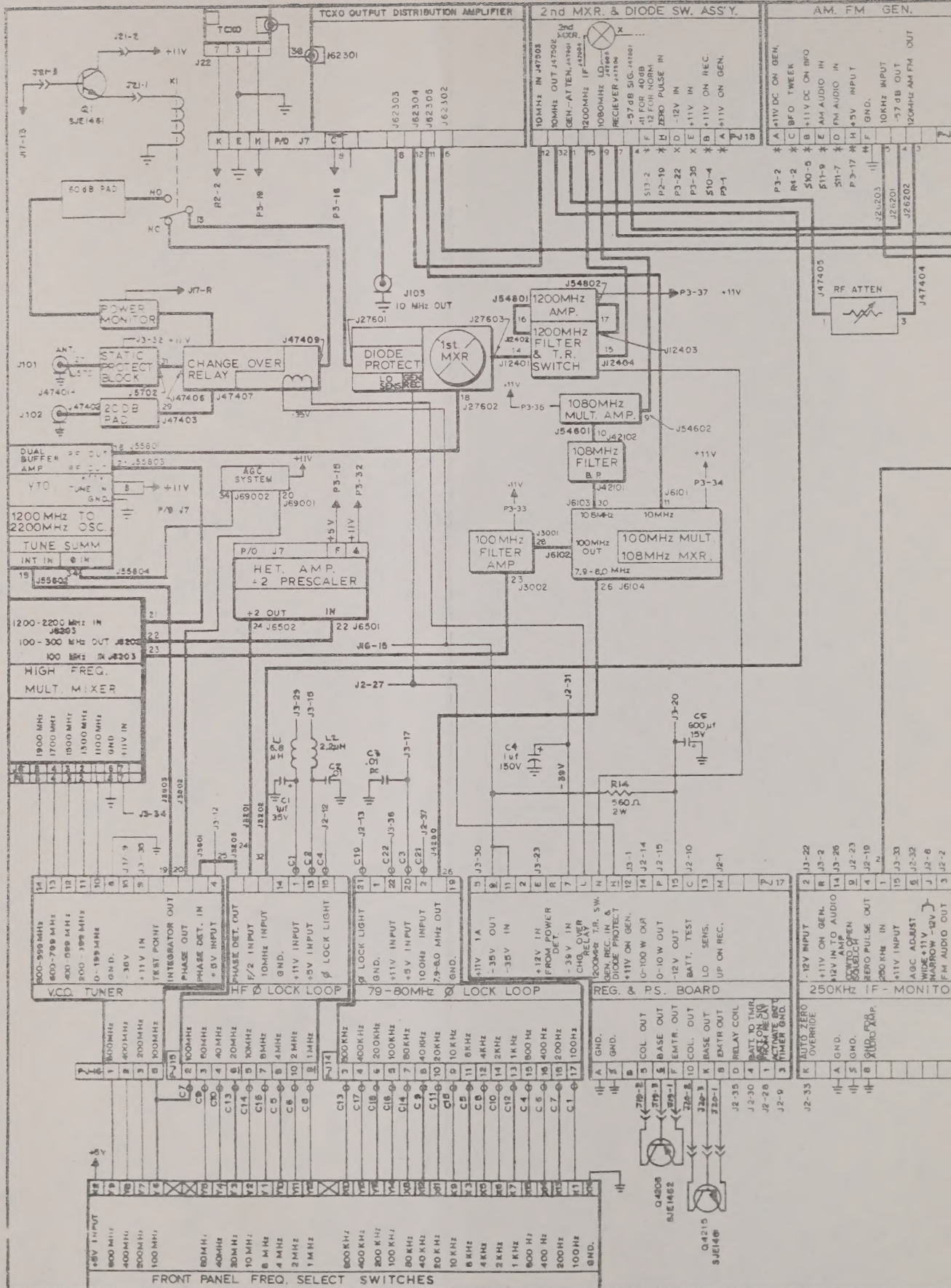
NOTE

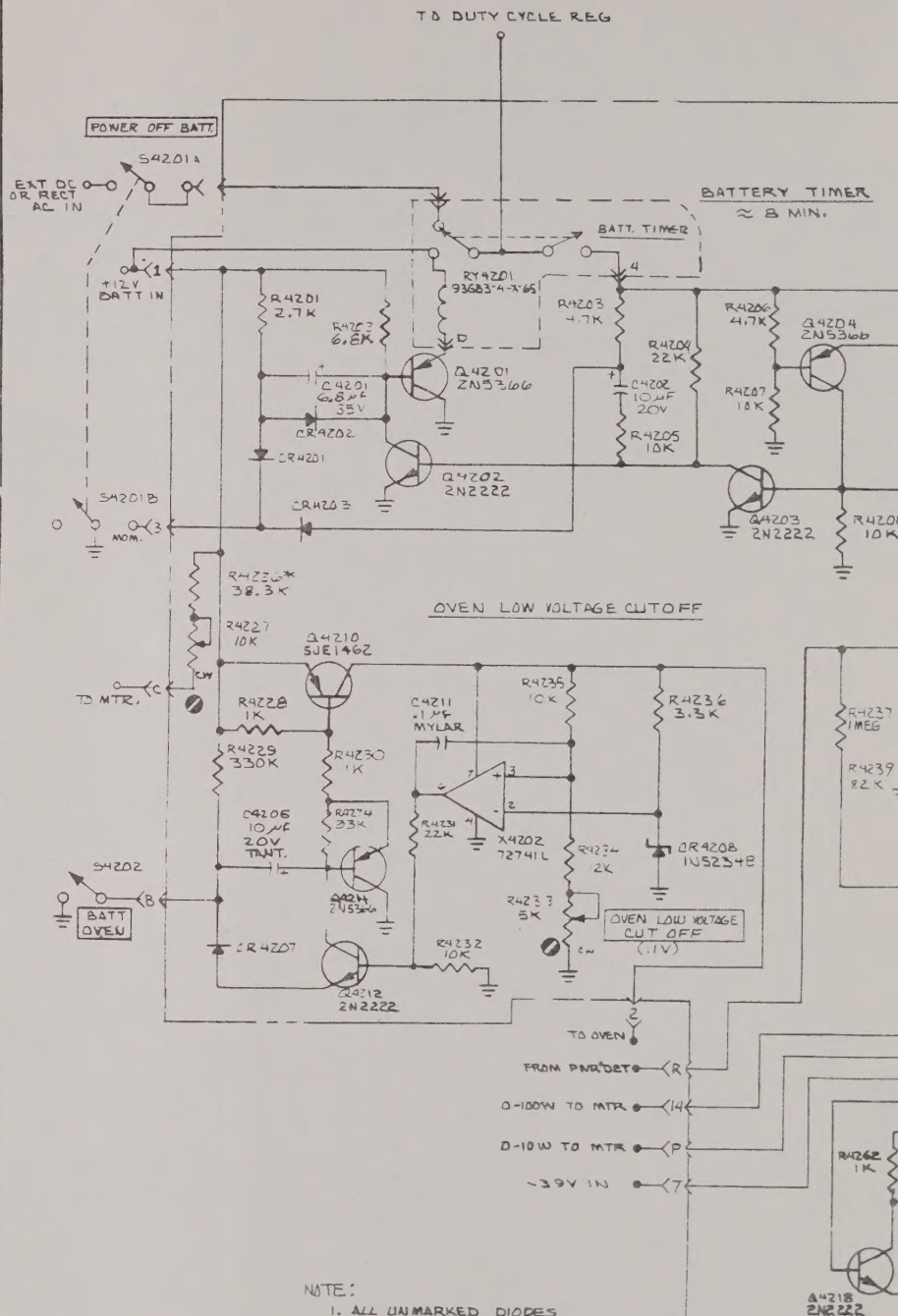
All schematics and print circuit boards apply to FM/AM-1000S regardless of indicated serialization or model number designation.

TABLE OF CONTENTS

<u>Item</u>	<u>Figure No.</u>
Inter Connect	1
Regulator and Power Supply Schematic	2
Regulator and Power Supply Board	3
Duty Cycle Regulator and Battery Charger Schematic	4
Static Discharge Protector	5
1200 MHz Filter and Receive/Generate Switch	6
1200 MHz Amplifier	7
1200 MHz Amplifier PC Board Assy	8
Second Mixer - Diode Switch Schematic	9
1080 MHz Multiplier Amplifier	10
1080 MHz Multiplier Amplifier PC Board Assy	11
108 MHz Filter Schematic	12
79-80 MHz Loop Schematic	13
100 MHz Multiplier and 108 MHz Mixer	14
100 MHz Multiplier and 108 MHz Mixer PC Board Assy	15
100 MHz Filter Schematic	16
100 MHz Filter PC Board Assy	17
Hi-Freq Multi/Mixer Schematic	18
Het Amp $\div$ 2 Prescaler	19
Het Amp $\div$ 2 Prescaler PC Assy	20
High Freq Phase Lock CKT	21
High Frequency Phase Lock PC Board Assy	22
VCO Tuner	23
VCO Tuner PC Board Assy	24
Clock Divider	25
Clock Divider PC Board Assy	26
120 MHz Receiver, 250 kHz Output	27
120 MHz Receiver PC Board Assy	28
250 kHz IF-Mon-Audio Board Schematic	29
250 kHz IF-Mon-Audio Board Assy	30
1200-2200 MHz Oscillator, Buffer, Tune Summation	31
1200-2200 MHz Oscillator PC Board Assy	32
AGC System Schematic	33
AGC System PC Board Assy	34
Scope Interconnect	35
Scope Schematic	36
Scope Main Board Assy Drawing	37
Spectrum Analyzer Interconnect	38
Spectrum Analyzer Test Interconnect	39
Inverter Board Schematic for the Spectrum Analyzer	40
Spectrum Analyzer Inverter PC Board Assy	41
Spectrum Analyzer Board No. 1 Schematic	42
Spectrum Analyzer Board No. 2 Schematic	43

Spectrum Analyzer PC Board Assy Board No. 1	44
Spectrum Analyzer Board No. 2 Assy	45
TCXO Output Distribution Schematic	46
TCXO Output Dist Amp Assy	47
Change Notice 1, Duty Cycle Regulator	48
Change Notice 2, Rear Panel	49
FM/AM Gen Schematic Wide Dev FM	50
FM/AM Generator PC Board Assy	51
Dual Tone Generator Circuit Schematic	52
Dual Tone Generator Board No. 1 Assy	53
Dual Tone Generator Board No. 2 Assy	54
Dual Tone Generator PC Board No. 3 Assy	55
First Mixer and Switch Circuit Schematic	56
Power Monitor Assy Circuit Schematic	57
XMTR Sensor Assy Circuit Schematic	58
Relay Driver Circuit Schematic	59
Relay Driver PC Board Assy	60
High Level Amp Circuit Schematic	61
High Level Amp PC Board No. 1 Assy	62
High Level Amp PC Board No. 2 Assy	63





NOTE:

1. ALL UNMARKED DIODES ARE IN4148
2. ALL COMPONENTS SHOWN WITHIN DOTTED LINES ARE MTD. OFF BOARD (RY4201, Q4208 & Q4215)
3. LIST OF LAST USED NO'S.
R4277
Q4224
C4212
CR4217
4. RESISTORS MARKED WITH AN ASTERISK (*) ARE ± 1%
5. Q4208 & Q4210 ARE 2N5195 ON SOME UNITS.
6. Q4215 IS 2N5192 ON SOME UNITS.
7. Q4202, Q4203, Q4212, Q4218, & Q4219 ARE 2N3415 ON SOME UNITS.

2-23-006

-35V REGULATOR

Q4206 2N3905
Q4213 1N2405
Q4215 5VE146
Q4216 2N3905
Q4217 2N2905
Q4220 2N3905
Q4221 2N3905
Q4222 2N3905
Q4223 2N3905
Q4224 2N3905
Q4225 2N3905
Q4226 2N3905
Q4227 2N3905
Q4228 2N3905
Q4229 2N3905
Q4230 2N3905
Q4231 2N3905
Q4232 2N3905
Q4233 2N3905
Q4234 2N3905
Q4235 2N3905
Q4236 2N3905
Q4237 2N3905
Q4238 2N3905
Q4239 2N3905
Q4240 2N3905
Q4241 2N3905
Q4242 2N3905
Q4243 2N3905
Q4244 2N3905
Q4245 2N3905
Q4246 2N3905
Q4247 2N3905
Q4248 2N3905
Q4249 2N3905
Q4250 2N3905
Q4251 2N3905
Q4252 2N3905
Q4253 2N3905
Q4254 2N3905
Q4255 2N3905
Q4256 2N3905
Q4257 2N3905
Q4258 2N3905
Q4259 2N3905
Q4260 2N3905
Q4261 2N3905
Q4262 2N3905
Q4263 2N3905
Q4264 2N3905
Q4265 2N3905
Q4266 2N3905
Q4267 2N3905
Q4268 2N3905
Q4269 2N3905
Q4270 2N3905
Q4271 2N3905
Q4272 2N3905
Q4273 2N3905
Q4274 2N3905
Q4275 2N3905
Q4276 2N3905
Q4277 2N3905
Q4278 2N3905
Q4279 2N3905
Q4280 2N3905
Q4281 2N3905
Q4282 2N3905
Q4283 2N3905
Q4284 2N3905
Q4285 2N3905
Q4286 2N3905
Q4287 2N3905
Q4288 2N3905
Q4289 2N3905
Q4290 2N3905
Q4291 2N3905
Q4292 2N3905
Q4293 2N3905
Q4294 2N3905
Q4295 2N3905
Q4296 2N3905
Q4297 2N3905
Q4298 2N3905
Q4299 2N3905

R4201 1.8K
R4202 2.37K
R4203 7.5K
R4204 18K
R4205 470K/2W
R4206 12K
R4207 1.55
R4208 1.55
R4209 1.55
R4210 1.55
R4211 1.55
R4212 1.55
R4213 1.55
R4214 1.55
R4215 1.55
R4216 1.55
R4217 1.55
R4218 1.55
R4219 1.55
R4220 1.55
R4221 1.55
R4222 1.55
R4223 1.55
R4224 1.55
R4225 1.55
R4226 1.55
R4227 1.55
R4228 1.55
R4229 1.55
R4230 1.55
R4231 1.55
R4232 1.55
R4233 1.55
R4234 1.55
R4235 1.55
R4236 1.55
R4237 1.55
R4238 1.55
R4239 1.55
R4240 1.55
R4241 1.55
R4242 1.55
R4243 1.55
R4244 1.55
R4245 1.55
R4246 1.55
R4247 1.55
R4248 1.55
R4249 1.55
R4250 1.55
R4251 1.55
R4252 1.55
R4253 1.55
R4254 1.55
R4255 1.55
R4256 1.55
R4257 1.55
R4258 1.55
R4259 1.55
R4260 1.55
R4261 1.55
R4262 1.55
R4263 1.55
R4264 1.55
R4265 1.55
R4266 1.55
R4267 1.55
R4268 1.55
R4269 1.55
R4270 1.55
R4271 1.55
R4272 1.55
R4273 1.55
R4274 1.55
R4275 1.55
R4276 1.55
R4277 1.55
R4278 1.55
R4279 1.55
R4280 1.55
R4281 1.55
R4282 1.55
R4283 1.55
R4284 1.55
R4285 1.55
R4286 1.55
R4287 1.55
R4288 1.55
R4289 1.55
R4290 1.55
R4291 1.55
R4292 1.55
R4293 1.55
R4294 1.55
R4295 1.55
R4296 1.55
R4297 1.55
R4298 1.55
R4299 1.55

C4201 100J
C4202 150J
C4203 150J
C4204 150J
C4205 150J
C4206 150J
C4207 150J
C4208 150J
C4209 150J
C4210 150J
C4211 150J
C4212 150J
C4213 150J
C4214 150J
C4215 150J
C4216 150J
C4217 150J
C4218 150J
C4219 150J
C4220 150J
C4221 150J
C4222 150J
C4223 150J
C4224 150J
C4225 150J
C4226 150J
C4227 150J
C4228 150J
C4229 150J
C4230 150J
C4231 150J
C4232 150J
C4233 150J
C4234 150J
C4235 150J
C4236 150J
C4237 150J
C4238 150J
C4239 150J
C4240 150J
C4241 150J
C4242 150J
C4243 150J
C4244 150J
C4245 150J
C4246 150J
C4247 150J
C4248 150J
C4249 150J
C4250 150J
C4251 150J
C4252 150J
C4253 150J
C4254 150J
C4255 150J
C4256 150J
C4257 150J
C4258 150J
C4259 150J
C4260 150J
C4261 150J
C4262 150J
C4263 150J
C4264 150J
C4265 150J
C4266 150J
C4267 150J
C4268 150J
C4269 150J
C4270 150J
C4271 150J
C4272 150J
C4273 150J
C4274 150J
C4275 150J
C4276 150J
C4277 150J
C4278 150J
C4279 150J
C4280 150J
C4281 150J
C4282 150J
C4283 150J
C4284 150J
C4285 150J
C4286 150J
C4287 150J
C

2-23-0060
ARTWORK
1-23-0091
PARTS LIST

DATE	REV	CHANGE	APPD
7/17/75	A	INCORPORATED ECN # 200 300	ms
7/17/75	B	INCORPORATED ECN # 317 350	ms
7/17/75	C	INCORPORATED ECN # 336 350	ms
8/6/75	D	INCORPORATED ECN # 419 GLD	ms
8/26/75	E	INCORPORATED ECN # 342 JUV	ms
9/4/75	F	INC ECN 571 # 677	ms
9/14/75	G	INC ECN # 743 200 200	ms
9/21/75	H	INC ECN # 99 200	ms
11/10/75	J	INC ECN # 1135	ms
2/9/76	K	INCORP 290, 210, 313 340	ms
3-11-76	L	INCORP ECN # 264 200 30	ms
3-11-76	M	INCORPORATED ECN # 020 200	ms
3-11-76	N	INCORP ECN # 514 200 200	ms
4/17/76	P	INC ECN # 842 RKX	ms
5/10/76	R	INC ECN # 530 200 200 200	ms

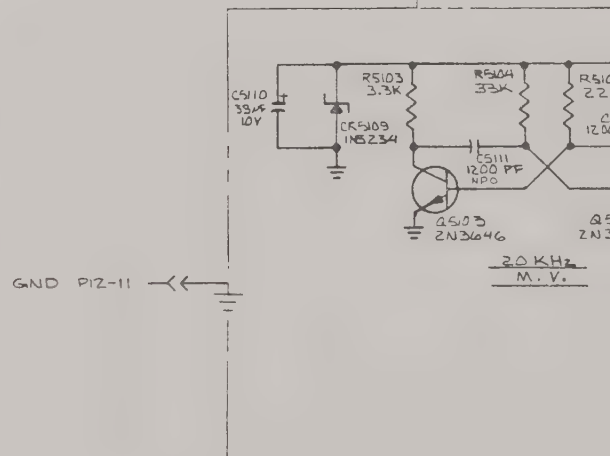
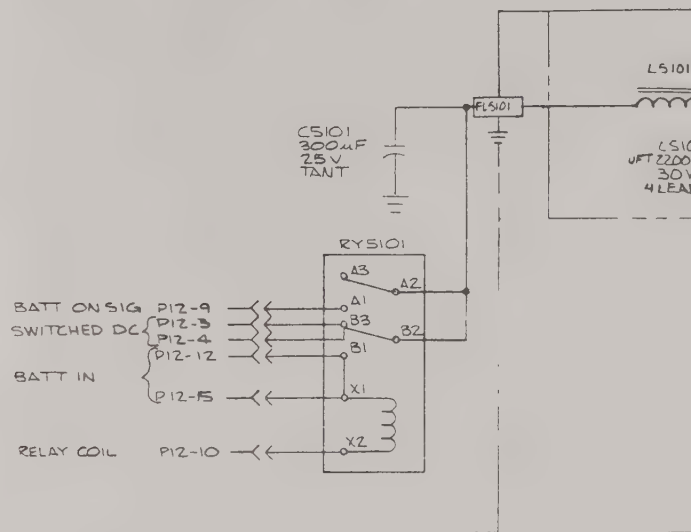
25-0091	1	PM/AM-1000				SCHMATIC
NEXT ASSY	QTY	MODEL	ITEM REQD	PART NO		DESCRIPTION
APPLICATION						S: OF MATERIAL
TOLERANCES			DRAWING DATE		INSTRUMENT FLIGHT RESEARCH CORPORATION	
UNLESS OTHERWISE SPECIFIED			22 05-54		MOHAWK KANSAS	
ALL DIMENSIONS APPLY AFTER FINISH			CHECKED	DATE		
DECIMALS .02 = .010 .002 = .005				DATE		
FRACTIONS = 1/32			APPROVED	DATE		
SURFACE FINISHES			22 05-54			
REMOVE ALL SHARP						
MATERIAL			22 05-54			
TREATMENT			22 05-54			
FINISH			22 05-54			

AD-1
10W AD-1



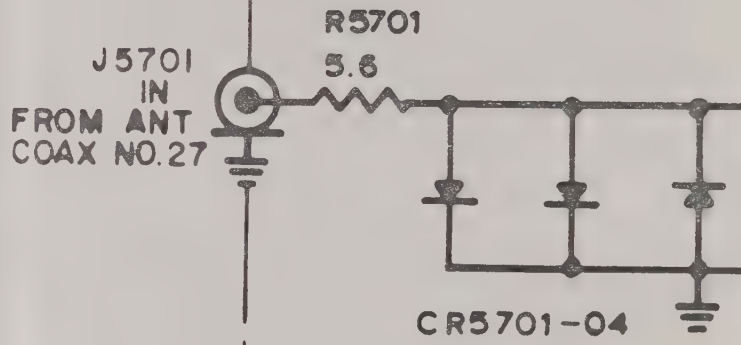
PART LIST No. 1-23-0091
SCHEMATIC No. 3-23-0042

1		23-0091		REG. & PS. BD. ASSY.	
ITEM		PART NO.		DESCRIPTION	
LIST OF MATERIALS					
- IFR INC - WICHITA KANSAS					
REGULATOR & POWER SUPPLY BOARD (FM AM 1000/A1)					
REV. 1					
DATE 4-23-0091					
2 X 1					

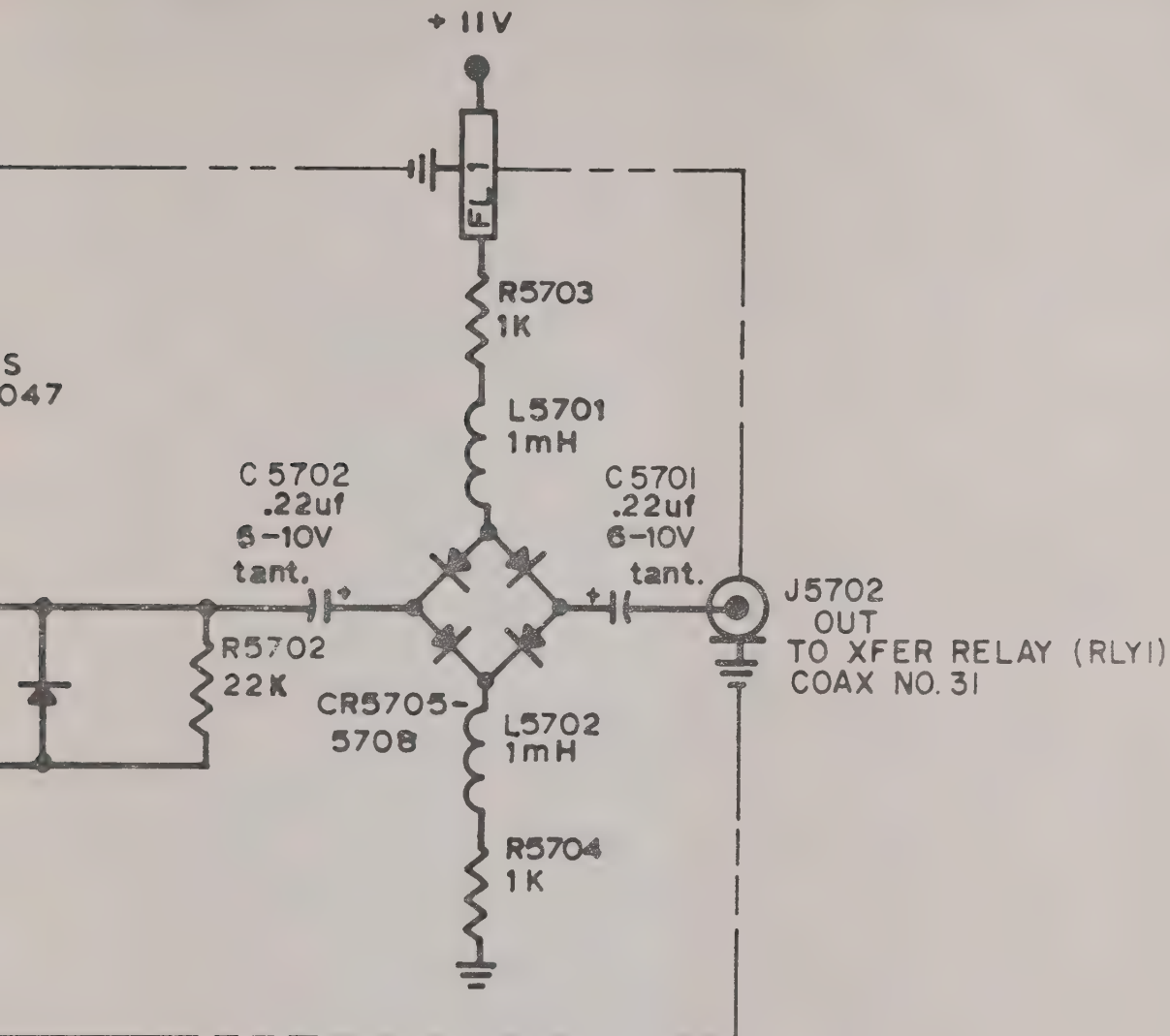


NO
2.
Z, **
3. **

ALL DIODES
ARE MA

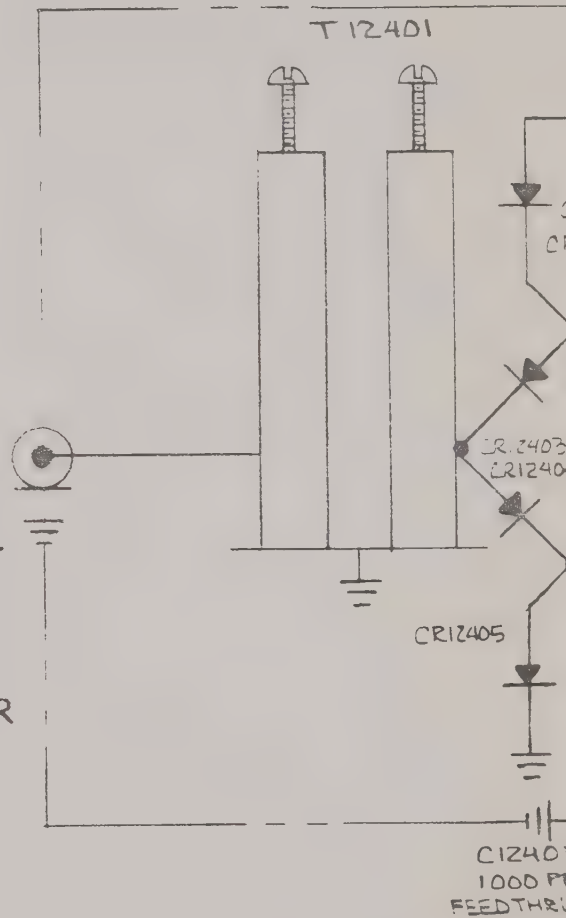


1/3/70	B	INCORP. ECN #2678 AA	W W
5-1	A	INCORP. ECN #1475 RKK	W
DATE	REV	CHANGE	APP'D



INSTRUMENT FLIGHT RESEARCH CORP. 4053 Navajo Lane Wichita, Ks.		DWN	DATE
		B	10-15-75
STATIC DISCHARGE PROTECTOR (FM-1000)		CHKD	DATE
		JS	10-15-75
PART NO 1-23-0457		APP	DATE
		JS	10-17-75
SCALE ~		REV B	DWN RKK
MODEL FM-1000		DATE 1/5/78	APP MJ
SHT. 1 of 1			

J12401
 COAX 14
 RCV MODE
 FROM
 1ST MXR
 GEN. MODE
 TO 1ST MXR



+ REC.
 - GEN.

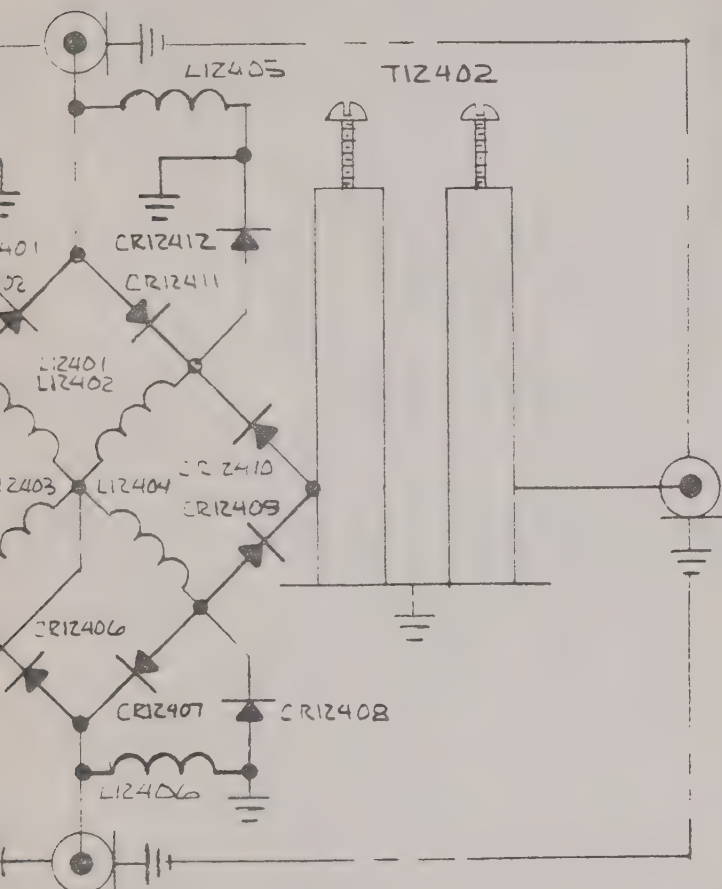
NOTE:

1. ALL DIODES ARE MA4704
2. ALL CHOKE COILS ARE .33 μH

DATE	REV	CHANGE	APP'D
723	A	INC ECN # 1 LD	
7175	B	INC ECN # 802 ME DLP	ME
4/12/78	C	INC ECN # 2914 JJ 80	NW

TO 1200 MHz AMP.
INPUT

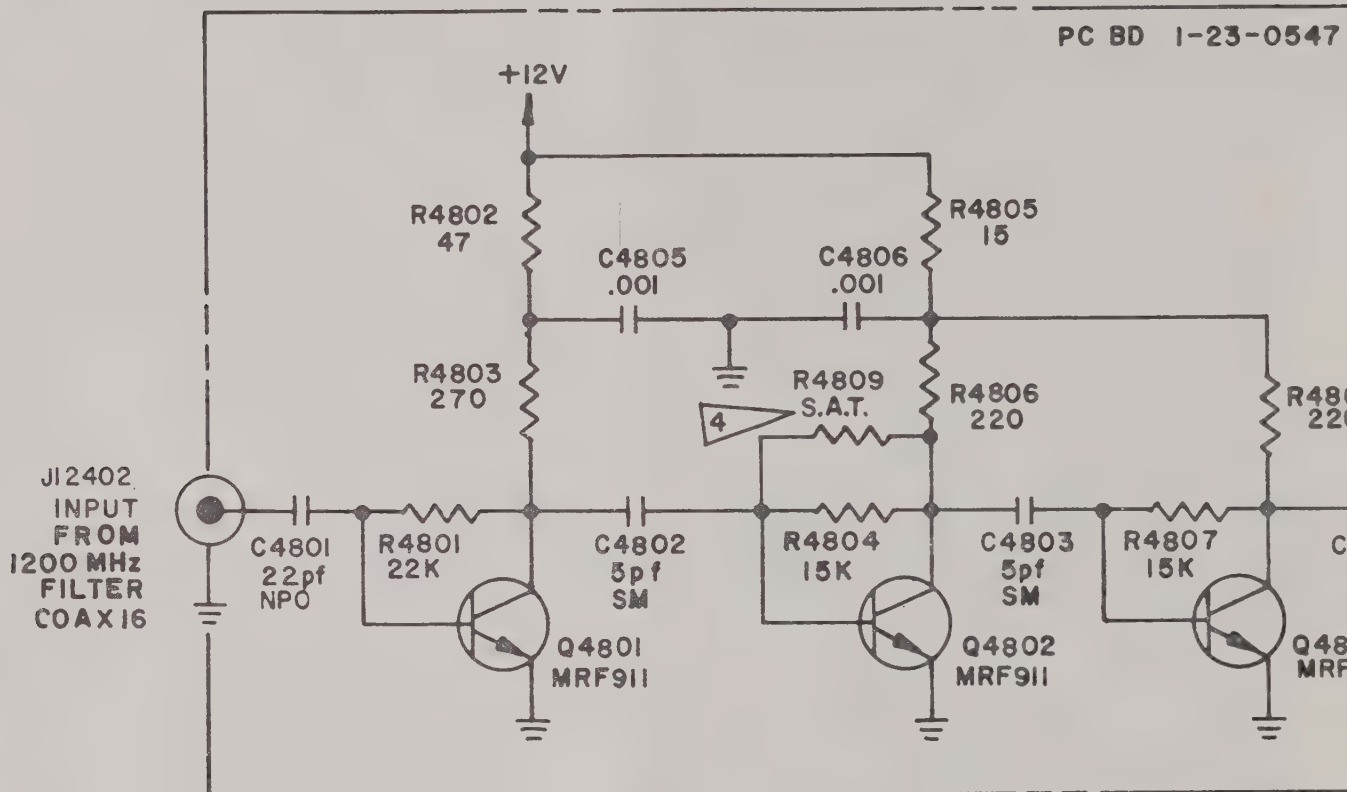
J12402 COAX 17



J12404 COAX 15
RCV MODE TO
2ND MXR
GEN MODE
FROM 2ND
MIXER

J12403 COAX 16
TO 1200 MHz AMP.
OUTPUT.

23-0297	1	FM/AM 1000			23-0124	SCHEMATIC
NEXT ASS'Y	QTY	MODEL	ITEM	REQ'D	PART NO.	DESCRIPTION
APPLICATION			LIST OF MATERIALS			
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: .xx = ± .010 .xxx = ± .005 ANGLES: ± 1/2° FRACTIONS: ± 1/64 SURFACE ROUGHNESS REMOVE ALL BURRS			INSTRUMENT FLIGHT RESEARCH CORPORATION WICHITA, KANSAS.			
DRAWN <i>SP</i> DATE <i>4-5-74</i> CHECKED <i>AS</i> DATE <i>8-6-74</i> APPROVED <i>MJ</i> DATE <i>7-17-</i>			TITLE 1200MHz FILTER & REC.-GEN. SW.			
MATERIAL			SIZE	PART NUMBER		REV
TREATMENT			A	1-23-0124		C
FINISH			SCALE	WEIGHT	SHEET 1 OF 1	

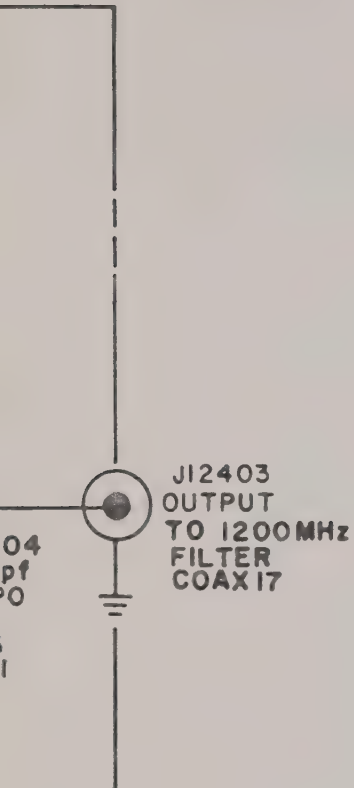


NOTES:

1. ALL RESISTORS ARE IN 1/4 W, 10%, AND VALUES ARE IN OHMS UNLESS OTHERWISE SPECIFIED.
2. ALL CAPACITORS ARE IN MICROFARADS UNLESS OTHERWISE SPECIFIED.
3. LAST NUMBERS USED: R4809, C4806, Q4803

4 SELECT AT TEST TO REDUCE GAIN

DATE	REV	CHANGE	APP'D
1-7-78	A	INC ECN 2682 JAT	WJW
1-16-78	A-1	INC ECN 2709 JAT	WJW



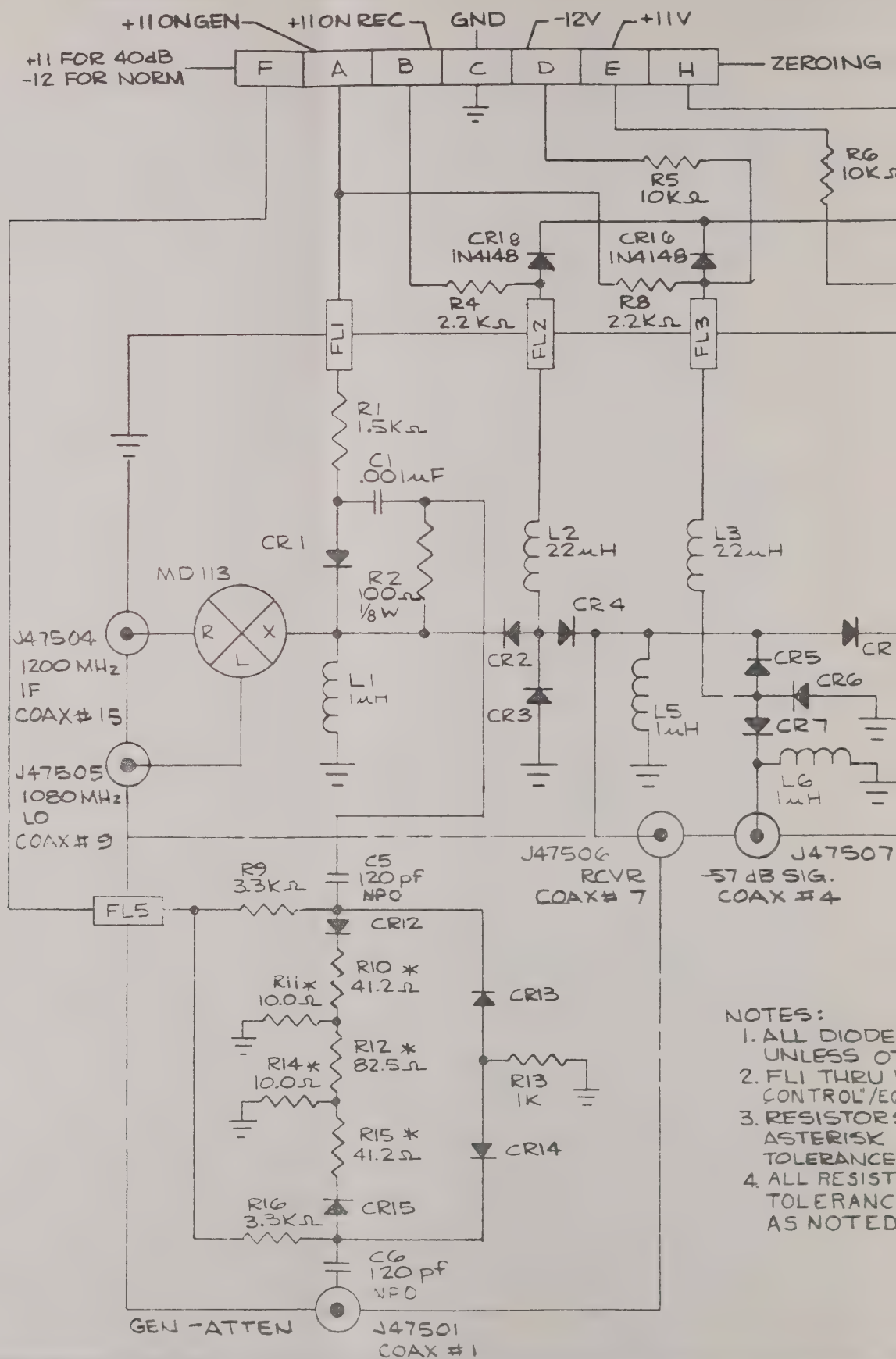
1	1	23-0548	SCHEMATIC
ITEM	REQ'D	PART NO.	DESCRIPTION

LIST OF MATERIALS

23-0548	1	NEXT ASSY QTY	MODEL	APPLICATION	TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: .XX = ± .010 .XXX = ± .005 ANGLES: ± 1/2° FRACTIONS: ± 1/64 SURFACE ROUGHNESS REMOVE ALL BURRS		DRAWN SD DATE 5-5-78	- IFR INC - WICHITA, KANSAS		
					CHECKED JH DATE 5-10-78	TITLE 1200MHz AMPLIFIER				
					APPROVED MW DATE 8-8-78		SIZE B		PART NUMBER 2-23-0548	REV A-1
MATERIAL					—		SCALE		WEIGHT	SHEET 1 OF 1
FINISH					—					

DATE	REV	CHANGE	APP'D
10-27-64	A	INITIAL RELEASE	M

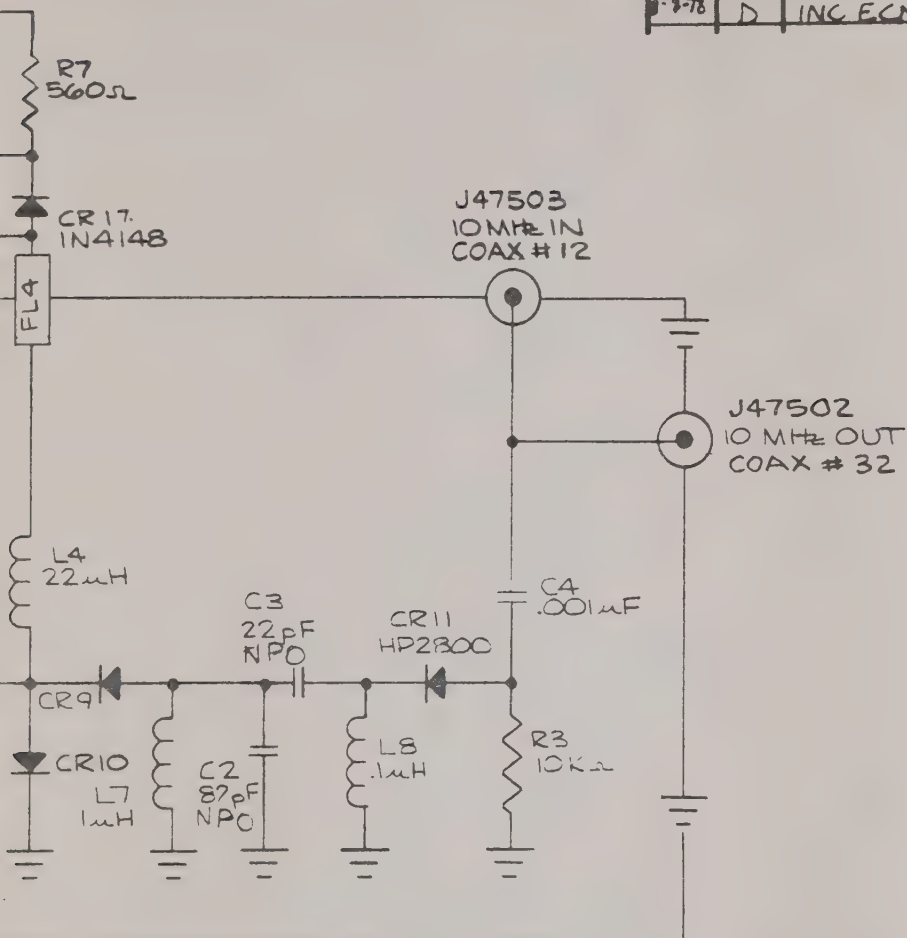
23-0554	I	FM/AM1000S				
23-0554	I	FM/AM1000A	I	I	23-0549	ASSY P/L
NEXT ASS'Y	QT'Y	MODEL	ITEM	REQ'D	PART NO.	DESCRIPTION
APPLICATION			LIST OF MATERIALS			
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: $\pm .005$ ANGLES: $\pm 1/2^\circ$ FRACTIONS: $\pm 1/64$ SURFACE ROUGHNESS 125 REMOVE ALL BURRS			DRAWN DATE 10/1/67 CHECKED DATE 10/1/67 APPROVED DATE 10/1/67		INSTRUMENT FLIGHT RESEARCH CORPORATION WICHITA, KANSAS TITLE 1200 Mhz AMPLIFIER PC BD ASSY	
MATERIAL			SIZE		PART NUMBER	REV
TREATMENT			B		2-23-0549	A
FINISH			SCALE		WEIGHT	SHEET 1 OF 1



- NOTES:
1. ALL DIODES UNLESS OTHERWISE NOTED
 2. FL1 THRU FL5 "CONTROL" EQUALIZER
 3. RESISTORS WITH ASTERISK (*) 5% TOLERANCE
 4. ALL RESISTORS 1% TOLERANCE AS NOTED

DATE	REV	CHANGE	APP'D
2-4-76	A	INCORP ECN #1271	SSD
12-7-77	B	INC ECN #2581 JAT	ML
5-23-78	C	INC ECN 2709 JAT	ML
5-8-78	D	INC ECN 2722 JAT	WHL

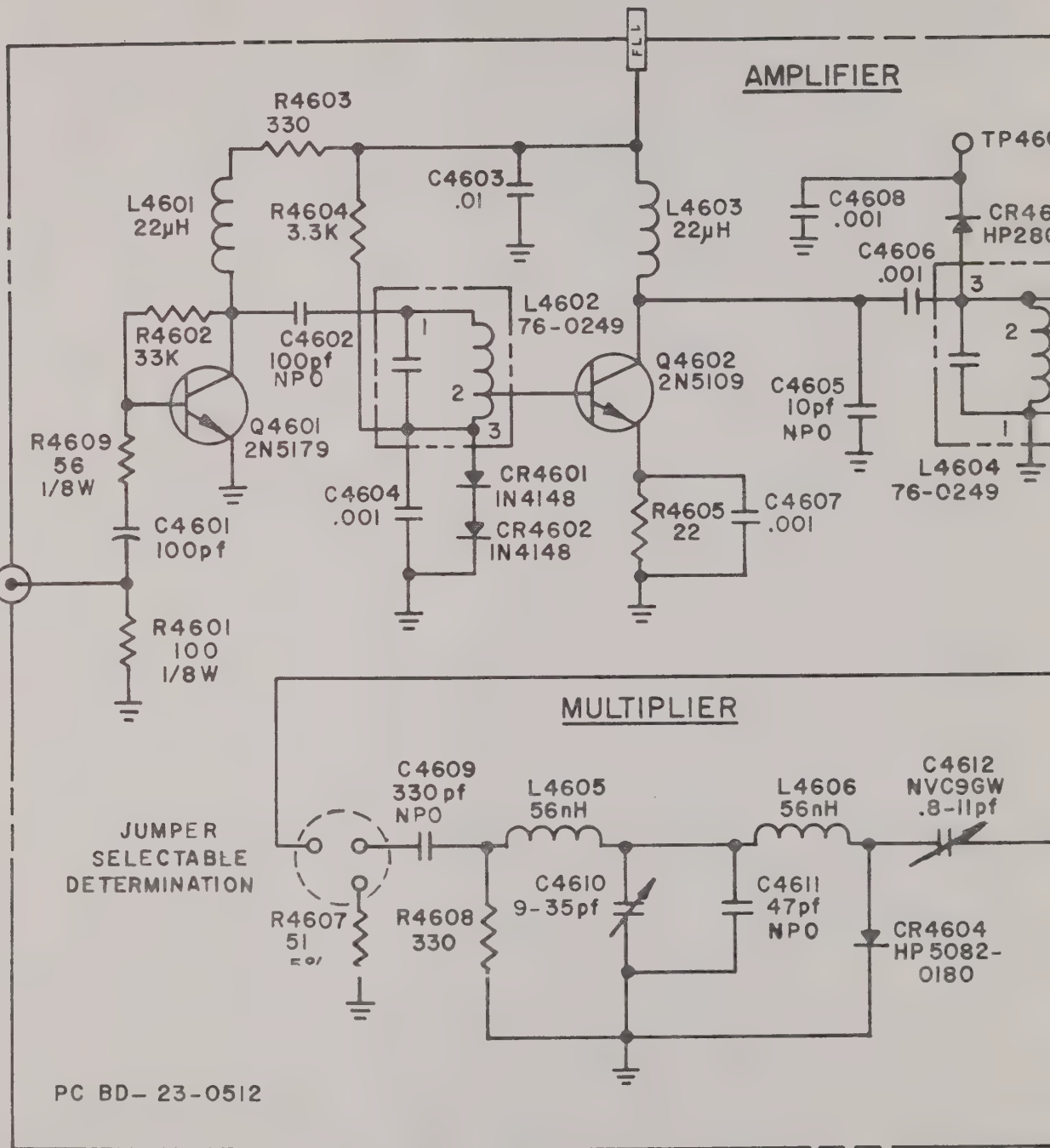
SE



RE MD47047
 OTHERWISE SPECIFIED
 ARE "SPECTRUM
 51-712-001 FEEDTHRU
 MARKED WITH
 ARE $\pm 1\%$

S ARE 10%
 OR 1/4 W EXCEPT

23-0462	1	FM/AM-1000/A	1	1	23-0475	SCHEMATIC
NEXT ASS'Y	QTY	MODEL	ITEM	REQ'D	PART NO.	DESCRIPTION
APPLICATION			LIST OF MATERIALS			
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: $\pm .008$ ANGLES: $\pm 1/2^\circ$ FRACTIONS: $\pm 1/64$ SURFACE ROUGHNESS 125 REMOVE ALL BURRS			INSTRUMENT FLIGHT RESEARCH CORPORATION WICHITA, KANSAS TITLE SECOND MIXER-DIODE SWITCH SCHEMATIC FM/AM-1000/A			
MATERIAL _____ TREATMENT _____ FINISH _____			SIZE B		PART NUMBER 2-23-0475	
			SCALE _____		WEIGHT _____	
			SHEET 1 OF 1			



NOTES:

1. RESISTORS ARE 1/4 W, 10%, AND VALUES ARE IN OHMS UNLESS OTHERWISE SPECIFIED.
2. CAPACITORS ARE IN MICROFARADS UNLESS OTHERWISE SPECIFIED.
3. LAST NUMBERS USED: R4609, C4612, CR4604, L4606, Q4602, TP4601

DATE	REV	CHANGE	APP'D
11-18-76	A	ADDED OUTPUT TUNELINE ~~WW~~	<i>md</i>
12-16-76	B	ADDED INPUT, TUNELINE NOMEN- CLATURE, ECN #1792 WW <i>md</i>	<i>md</i>
11-29-77	C	ECN # 2598 <i>GP</i> JAJ	<i>md</i>
1-17-78	D	ECN 2709 <i>ID</i> <i>GP</i> -	

R4606
390

TUNING SCREWS



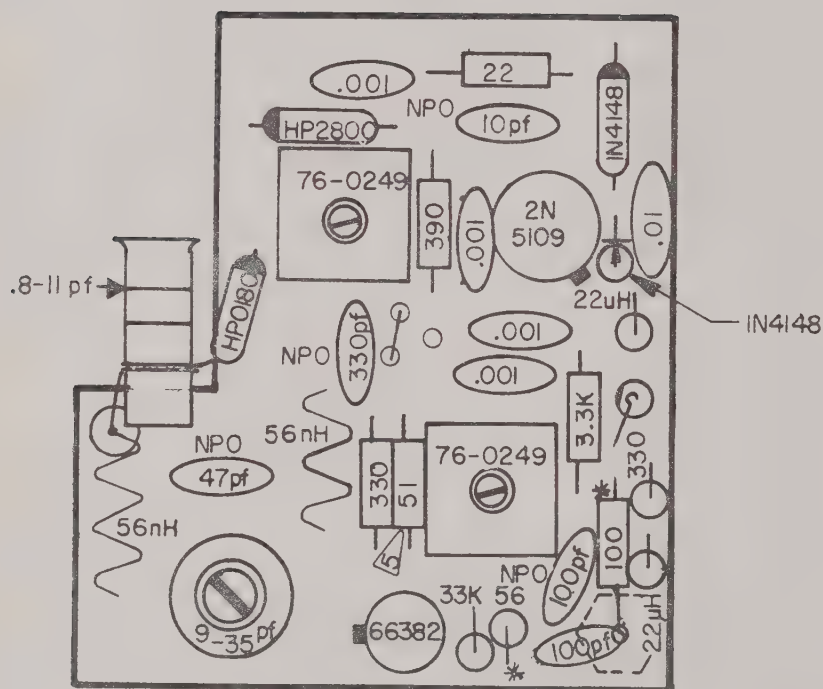
OUTPUT FILTER
CAVITY

J54602
OUTPUT
1079.0001-1080.0000 MHz
COAX9

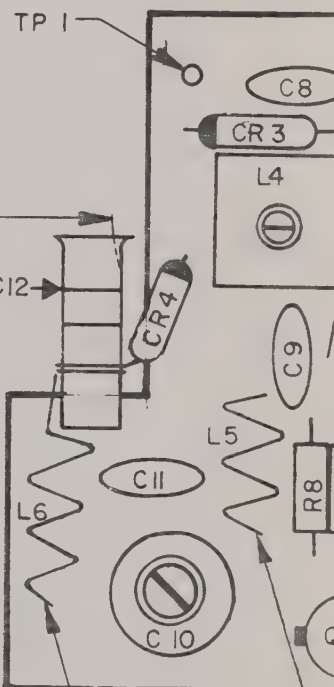
1	1	23-0546	SCHEMATIC
ITEM	REQ'D	PART NO.	DESCRIPTION

LIST OF MATERIALS

23-0513	1	NEXT ASSY QTY	MODEL	APPLICATION	TOLERANCES		DRAWN <i>SSO</i>	DATE <i>4-23-76</i>	- IFR INC - WICHITA, KANSAS	
					UNLESS OTHERWISE SPECIFIED		CHECKED <i>WJ</i>	DATE <i>4-22-76</i>	TITLE	
					ALL DIMENSIONS APPLY AFTER FINISH		APPROVED <i>MD</i>		1080 MHz MULTIPLIER AMPLIFIER	
					DECIMALS: .xxx = ± .010 .xxxx = ± .005		DATE <i>7-23-76</i>			
					ANGLES ± 1/2°					
					FRACTIONS: ± 1/64					
					SURFACE ROUGHNESS					
					REMOVE ALL BURRS					
					MATERIAL				SIZE B	PART NUMBER 2-23-0546
					FINISH				SCALE	WEIGHT
									SHEET 1 OF 1	



1079.0001-
1080.000
TO OUTPUT
FILTER
CAVITY



2-330808-8
"AMP"/EQUIV
MINI SPRING SOCKET
(3)PLS

STSM-2C4
"SEAELECTRO"/EQUIV
STANDOFF

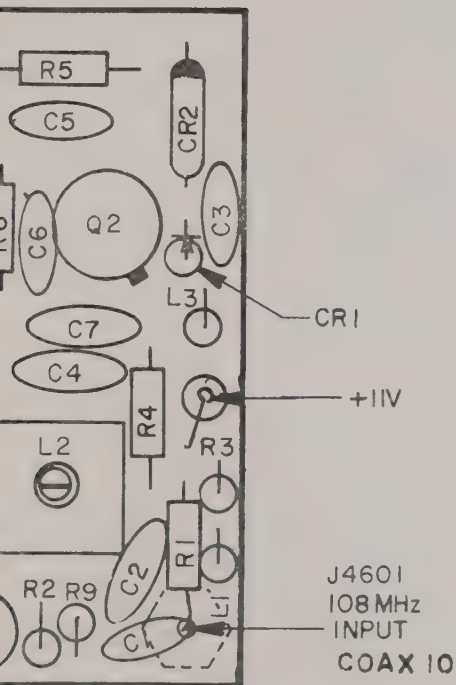
350-1249-09-07
"CAMBION"/EQUIV
STANDOFF

AMERICON"/EQUIV 9MB
MALE CONNECTOR
5156-00C-09

9 PC BOARD NO. 1-23-512
8 SCHEMATIC NO. 2-23-546
7 COMPONENT DESIGNATORS HAVE 46
C4601, L4601 etc.

6 "*" DENOTES 1/8W, 10% RES.
5 R7 IS 51 OHM, 1/4W, 5% RES.
4 MAX. HEIGHT OF COMPONENTS TO BE
COMPONENT SIDE OF BOARD.
3 COMPONENT LEADS MAY EXTEND .04
BOTTOM OF BOARD AFTER SOLDERING
2 ALL CAPACITORS ARE IN μ f EXCEPT AS
1 ALL RESISTORS ARE 1/4W, 10% TOL. E
NOTES

DATE	REV	CHANGE	APP'D
11-9-77	D	ORIGINAL RELEASE ^{TT}	
1-14-78	D-1	INC ECN 2709 JAT	
4-28-78	D-2	INC ECN 3050 (JAT)	



605 56nH
23-514

REFIX i.e. R4601,

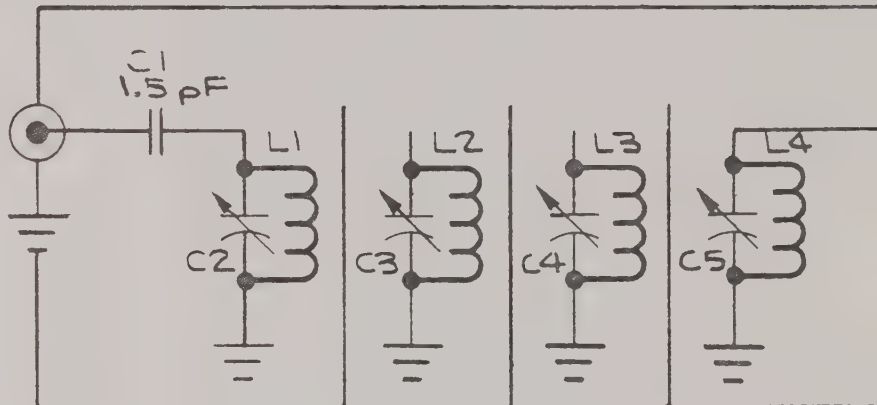
3 FROM

0.06 BEYOND

NOTED.
EPT AS NOTED.

23-516		1	FM/AM1000A/S				
NEXT ASS'Y	QT'Y	MODEL	ITEM	REQ'D	PART NO.	DESCRIPTION	
APPLICATION				LIST OF MATERIALS			
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: ± .005 ANGLES: ± 1/2° FRACTIONS: ± 1/64 SURFACE ROUGHNESS: 128 ✓ REMOVE ALL BURRS			DRAWN DATE TenEyck 11-9-77 CHECKED DATE APPROVED DATE		INSTRUMENT FLIGHT RESEARCH CORPORATION WICHITA, KANSAS TITLE 1080MHz MULTIPLIER AMPLIFIER PC BOARD ASSEMBLY		
MATERIAL			SIZE		PART NUMBER		REV
TREATMENT			B		2-23-513		D-2
FINISH			SCALE		WEIGHT		SHEET 1 OF 1
			2:1				

J42101
INPUT
COAX30

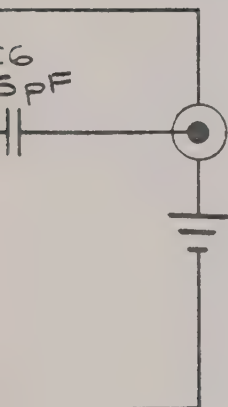


NOTES:

1. C2 THRU C5 ARE VC26G "JFD"/EQUIV. TRIMMER CAPS.
2. L1 THRU L4 ARE 9 TURNS #22 GAUGE ENAMEL COATED COPPER WIRE WOUND ON $\frac{7}{16}$ DIA COIL FORMS PLACED AROUND C2 THRU C5.

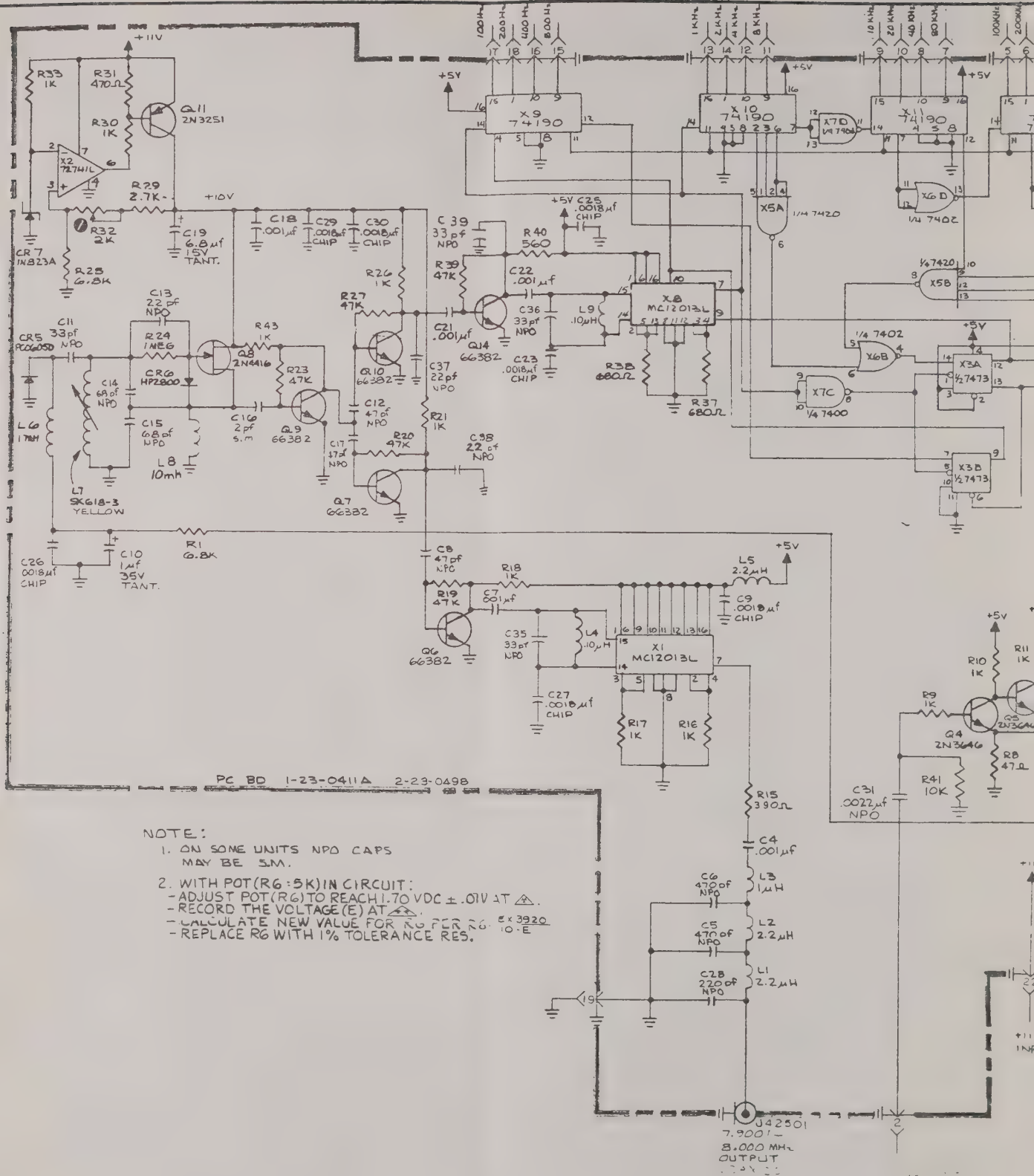
	1	AV/AN
NEXT ASS'Y	QTY	MO
APPLICATION		
TOLERANCES		
UNLESS OTHERWISE SPECIFIED		
ALL DIMENSIONS APPLY AFTER FINISH		
DECIMALS: .xx = $\pm .010$.xxx = $\pm .005$		
ANGLES: $\pm 1/2^\circ$		
FRACTIONS: $\pm 1/64$		
SURFACE ROUGHNESS 125		
REMOVE ALL BURRS		
MATERIAL	—	
TREATMENT	—	
FINISH	—	

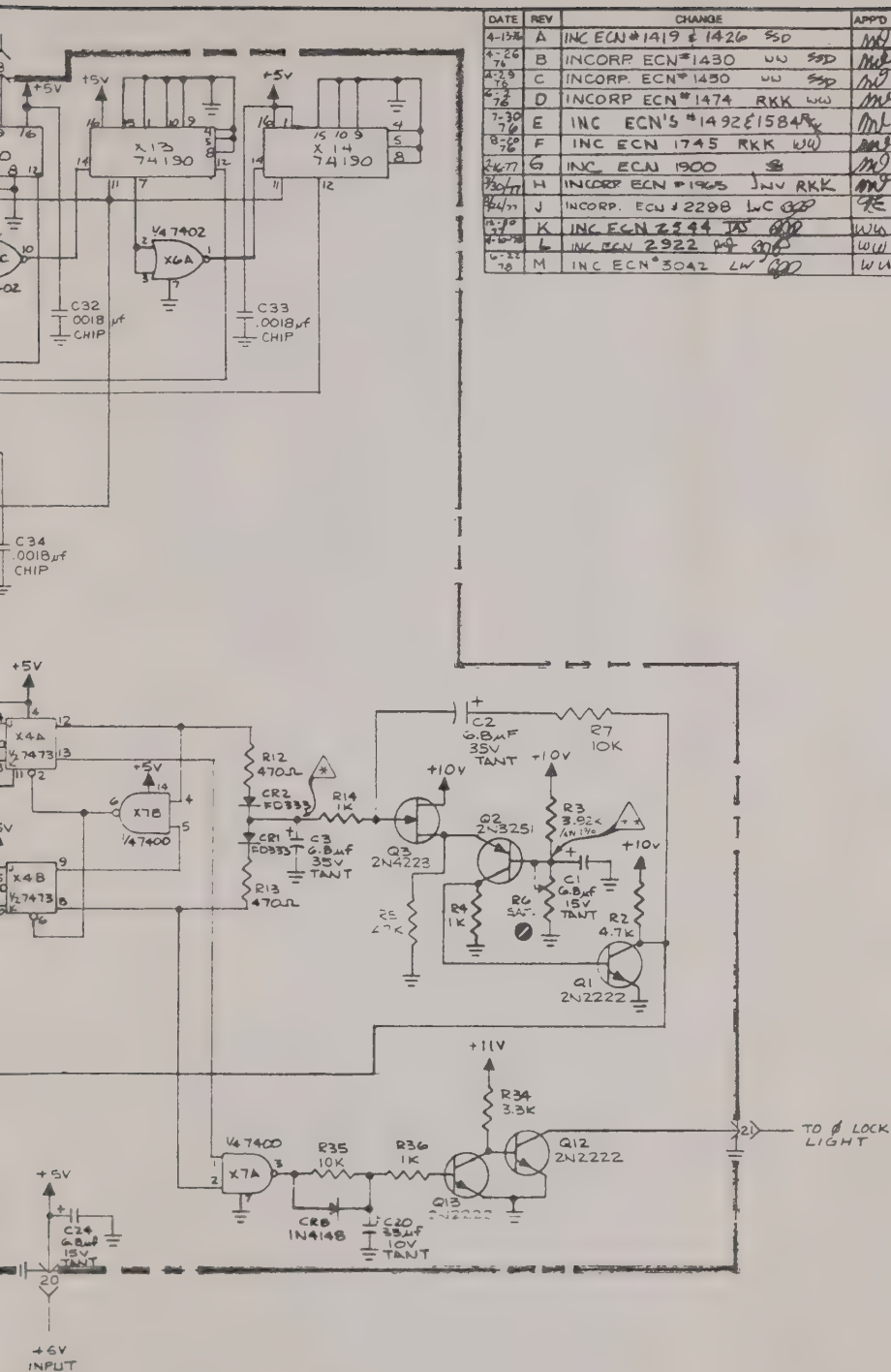
DATE	REV	CHANGE	APP'D
1-17-78	A	INC ECN 2709 JAS <i>[Signature]</i>	WU



J 42102
OUTPUT
COAX IO

000	1	1	23-0421	108 MHz FILTER SCHEM.
	ITEM	REQ'D	PART NO.	DESCRIPTION
LIST OF MATERIALS				
DRAWN <i>[Signature]</i> / DATE 5/21/75		INSTRUMENT FLIGHT RESEARCH CORPORATION WICHITA, KANSAS.		
CHECKED / DATE		TITLE 108 MHz FILTER SCHEMATIC FM/AM-1000		
APPROVED / DATE		SIZE		REV A
		PART NUMBER 1-23-0421		
SCALE		WEIGHT		SHEET 1 OF 1



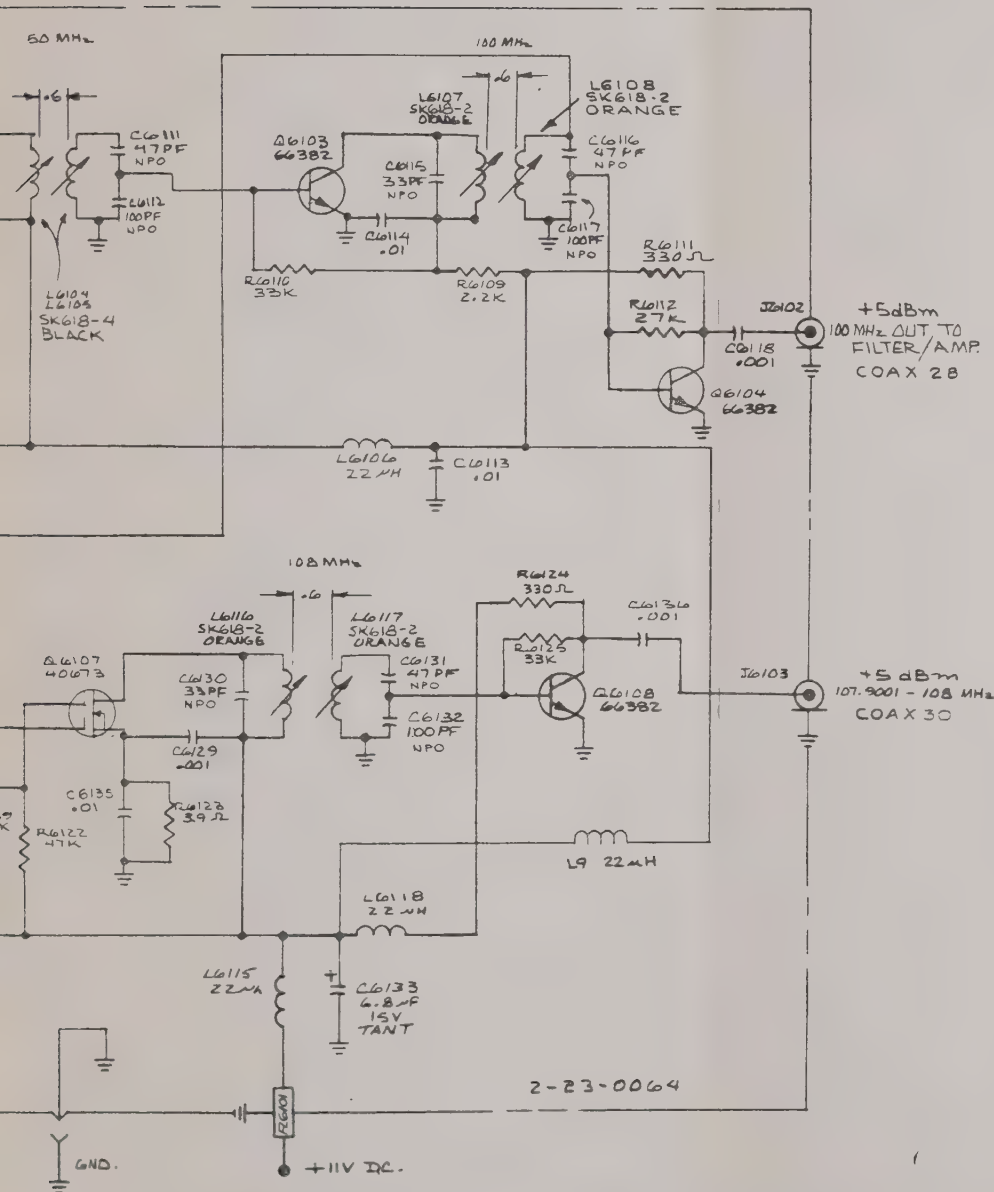


DATE	REV	CHANGE	APPRO
4-13-78	A	INC ECN #1419 & 1426 SDO	ML
4-26-78	B	INCORP ECN #1430 WU SDO	ML
4-27-78	C	INCORP ECN #1430 WU SDO	ML
4-27-78	D	INCORP ECN #1474 RKK WU	ML
7-30-78	E	INC ECN'S #1492 & 1584 RKK	ML
8-20-78	F	INC ECN 1745 RKK WU	ML
8-27-78	G	INC ECN 1900 S	ML
8-30-78	H	INCORP ECN #1965 JNV RKK	ML
8-31-78	J	INCORP ECN #2298 LVC SDO	RE
11-30-78	K	INC ECN 2344 TS SDO	WU
1-6-79	L	INC ECN 2922 RKK SDO	WU
4-22-78	M	INC ECN #3042 LW SDO	WU

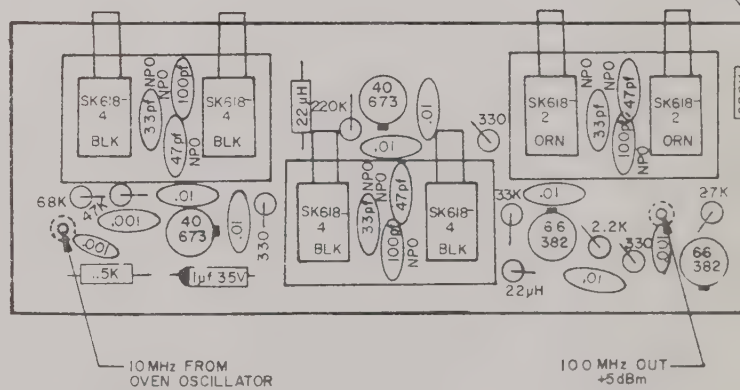
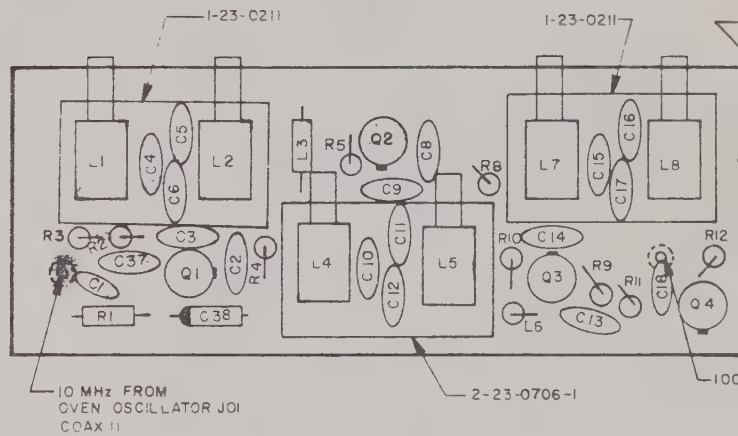
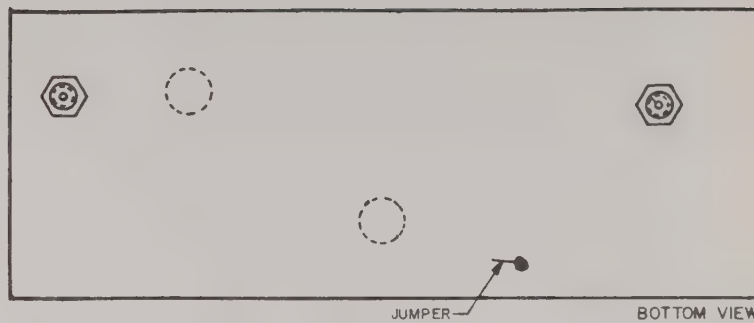
LAST NUMBERS USED:
 2.4
 R42
 CRF (3 & 4 NOT USED)
 L9
 C38
 X14

23-424		1		FM 1000A		1		1		23-425		SCHEMATIC	
NEXT ASSY		QTY		MODEL		ITEM		REQD		PART NO.		DESCRIPTION	
APPLICATION												LIST OF MATERIALS	
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS AS - 1/1000 INCH - 2.000 FRACTIONS - 1/16 SURFACE ROUGHNESS REMOVE ALL BURRS				DRAWN SDO		DATE 7-22-78		INSTRUMENT FLIGHT RESEARCH CORPORATION WICHITA, KANSAS					
MATERIAL				CHECKED DLR		DATE 7-27-78		TITLE 79-80 MHz LOOP SCHEMATIC FM/AM 1000A					
TREATMENT				APPROVED MD		DATE 8-2-78		SIZE C		PART NUMBER 3-23-425		REV M	
FINISH				SCALE		WEIGHT		SHEET		OF			

DATE	REV	CHANGE	APPRO
11/15	A	INCORPORATED ECN #65 SSD DLP	MD
11/15	B	INCORP. ECN # 1154 6P. *3D	MD
11/15	C	INCORP. ECN # 19112M99 Jm	MD
11/15	D	INCORPORATED ECN #2002 Jm	MD
11/15	E	INCORP. ECN # 2388 & 2403 Lc	MD
11/15	F	INC. ECN 2709 JD 6/10	MD
11/15	G	INC. ECN 2951 JD 6/10	MD



23-0095	AM-FM-SSD	23-0061	SCHEMATIC
NEXT ASSY	QTY	MODEL	DESCRIPTION
APPLICATION		LIST OF MATERIALS	
TOLERANCES		INSTRUMENT FLIGHT RESEARCH CORPORATION	
UNLESS OTHERWISE SPECIFIED		WICHITA, KANSAS	
ALL DIMENSIONS APPLY AFTER FINISH		TITLE	
DECIMALS AS - 2.516 AS - 2.516		100 MHz MULT. &	
FRACTIONS 1/16		108 MHz MIXER	
SURFACE FINISHES		APPROVED DATE	
REMOVE ALL BURRS		11/15/75	
MATERIAL		SIZE	
TREATMENT		PART NUMBER	
FINISH		3-23-0061	
		SCALE	
		WEIGHT	
		SHEET 1 OF 1	

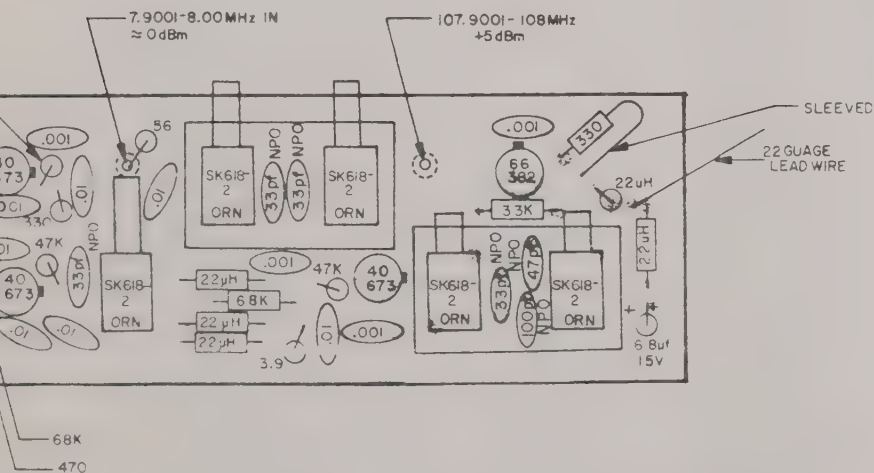
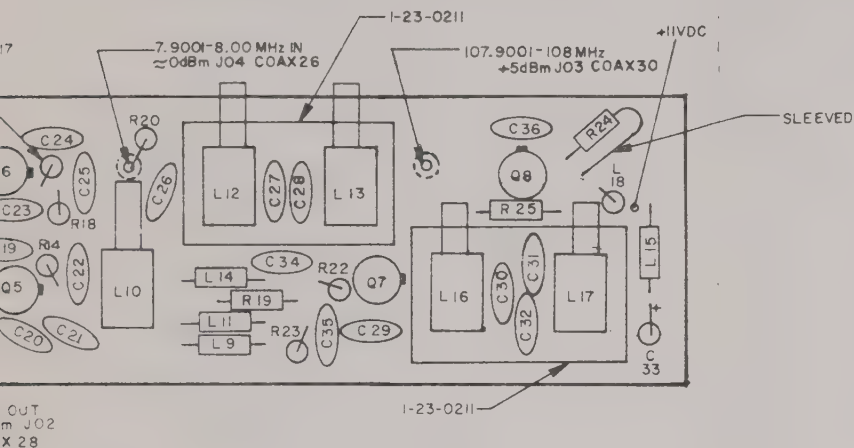


NOTE:

1. ALL RESISTORS ARE 1/4W, 10% TOL. EXCEPT AS NOTED.
2. ALL CAPACITORS ARE IN μ f EXCEPT AS NOTED.
3. COMPONENT LEADS MAY EXTEND .04 TO .06 BEYOND BOTTOM OF BOARD AFTER SOLDERING.
4. MAXIM HEIGHT OF COMPONENTS TO BE .45 FROM COMPONENT SIDE OF BOARD.
5. ALL COMPONENT CALL OUTS ARE PREFIXED WITH 61 i.e. C6102, R6102

-77 C		ORIGINAL RELEASE	
77	J-1	INC ECN 2709	20
77	J-2	INC ECN 2951	20
78	K	INC ECN 2954 & 2999	TenEyck

INSTALL N2-3308-8
MINIATURE SPRING SOCKET
(TYP. ON 40673 TRANSISTERS)
ON FAR SIDE (4) PLS



P.C. BOARD 2-23-0064
SCHEMATIC 3-23-0061

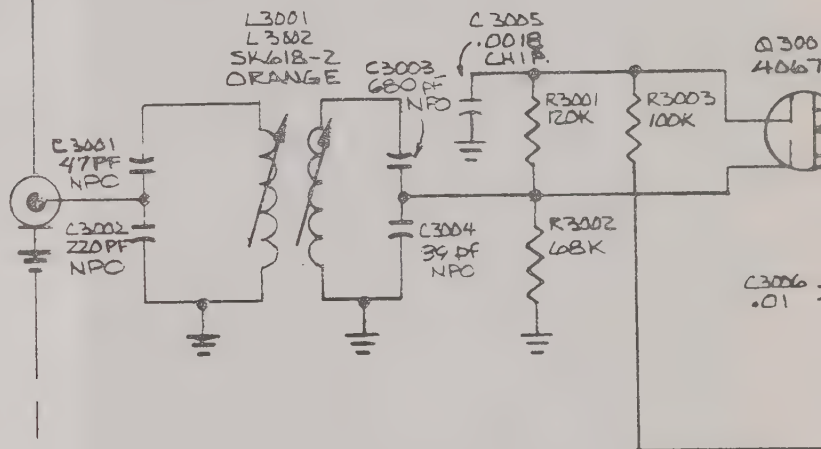
ITEM	REQ'D	PART NO	DESCRIPTION
1		100MHz	100MHz MULTIPLIER AND 108MHz MIXER
2		108MHz	108MHz MIXER
3		PC BOARD ASSEMBLY	PC BOARD ASSEMBLY

2-23-0211	1	100MHz	100MHz MULTIPLIER AND 108MHz MIXER
2-23-0211	1	108MHz	108MHz MIXER
2-23-0211	1	PC BOARD ASSEMBLY	PC BOARD ASSEMBLY

TOLERANCES	UNLESS OTHERWISE SPECIFIED	ALL DIMENSIONS APPLY AFTER FINISH	DECIMALS: .01 = .010 INCHES: 1/16 FRACTIONS: 1/16 SURFACE ROUGHNESS REMOVE ALL BURRS
MATERIAL			
FINISH			

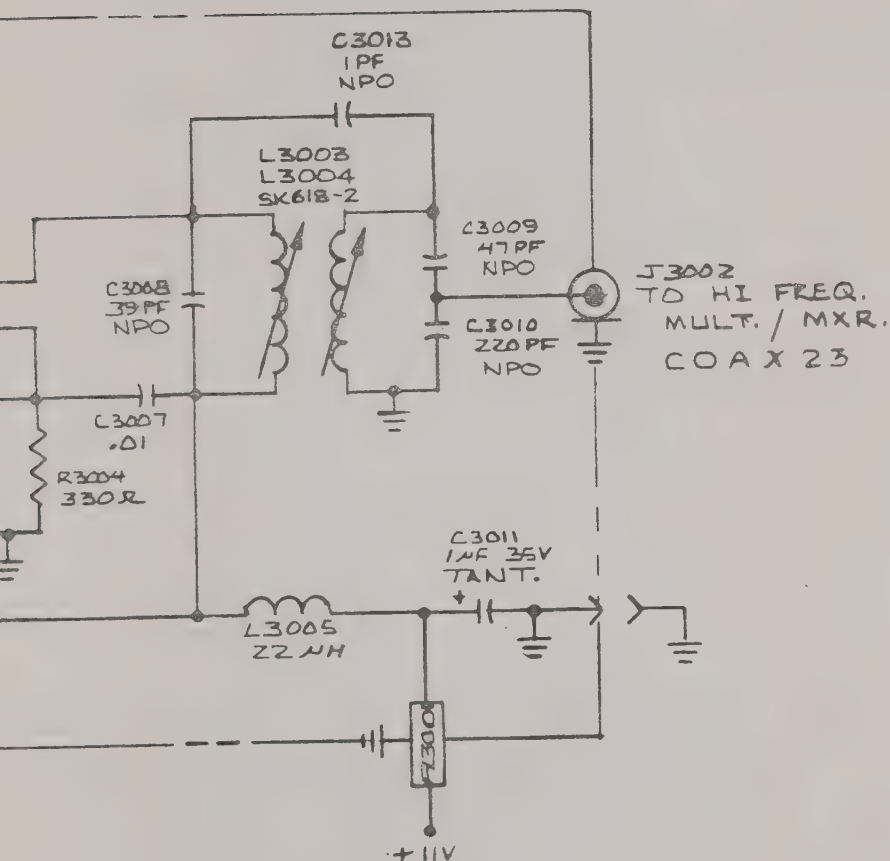
DRW	DATE	CHECKED	DATE	TITLE
TENEYCK	8-14			100MHz MULTIPLIER AND 108MHz MIXER
APPROVED	DATE			
SCALE	2:1	WEIGHT		SHEET 1 OF 1

J3001
 100 MHz OUTPUT
 FROM 100 MHz MULT./
 108 MHz MXR.
 COAX 28



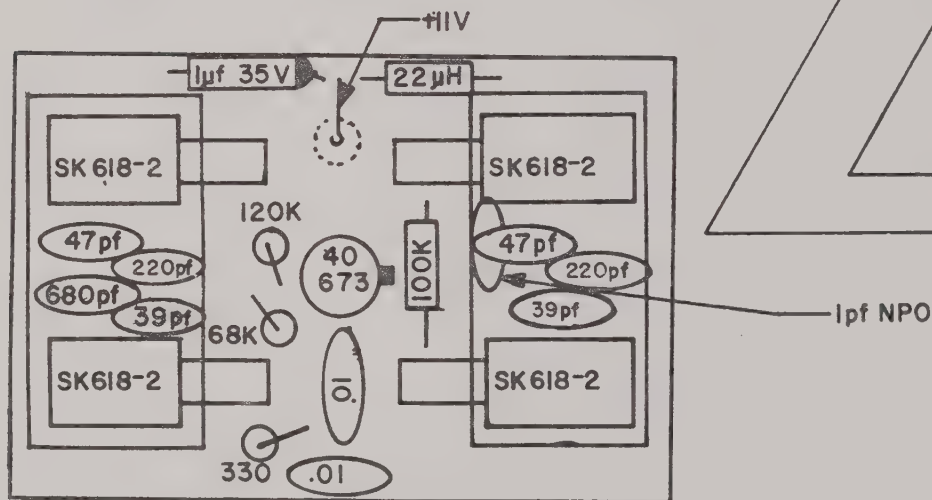
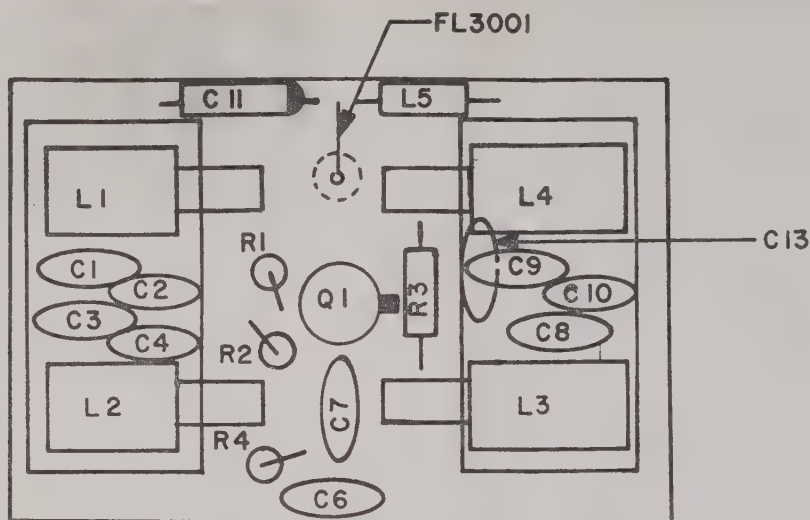
1-23-0301

DATE	REV	CHANGE	APP'D
4-24-75	A	INCORPORATED ECN # 291	960
9-5-75	B	INCORPORATED ECN # 983	SSD
7-9-77	C	INCORP. ECN # 1958	JNV
1-18-78	D	INC. ECN 2709	JET



23-0303	—	FM-1000	—	—	09-0300	SCHEMATIC	
NEXT ASSY	QTY	MODEL	ITEM	REQ'D	PART NO.	DESCRIPTION	
APPLICATION			LIST OF MATERIALS				
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: 2 .000 ANGLES: 2 1/2° FRACTIONS: 2 1/64 SURFACE ROUGHNESS 125 ✓ REMOVE ALL BURRS			DRAWN DATE -7-25-74 CHECKED DATE RP 7-25-74 APPROVED DATE MD 2/12/75		INSTRUMENT FLIGHT RESEARCH CORPORATION WICHITA, KANSAS TITLE 100 MHz FILTER SCHEMATIC FM-1000		
MATERIAL			SIZE		PART NUMBER		REV
TREATMENT			B		Z-23-0300		D
FINISH			SCALE		WEIGHT		SHEET 1 OF 1

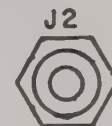
23-0301
RTWORK



PC BD: 1-23-0301
SCHEMATIC: 2-23-0300

NOTES:

1. ALL RESISTORS ARE 1/4 W., 10 % TOLERANCE EXCEPT AS NOTED.
2. ALL CAPACITOR VALUES ARE IN μ F EXCEPT AS NOTED, AND ARE NPO.
3. COMPONENT LEADS MAY EXTEND .04 TO .06 BEYOND BOTTOM OF BOARD AFTER SOLDERING.
4. MAXIMUM HEIGHT OF COMPONENTS TO BE .35 FROM COMPONENT SIDE OF BOARD.
5. PLACE CHIP CAPACITORS ON BACK SIDE OF BOARD.
6. ALL COMPONENT DESIGNATORS HAVE 300 PREFIX; i.e. R300I, Q300I, etc.

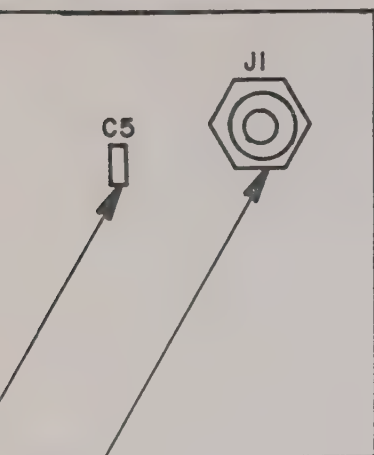


BARE WIRE JUMPER

TO HIGH FREQ. MULT

1pf NPO

TTOM VIEW



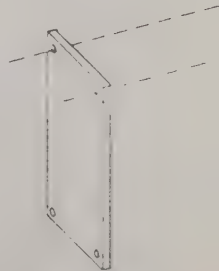
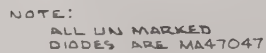
100 MHz OUTPUT FROM 100MHz
MULT./108 MHz MIXER COAX 28

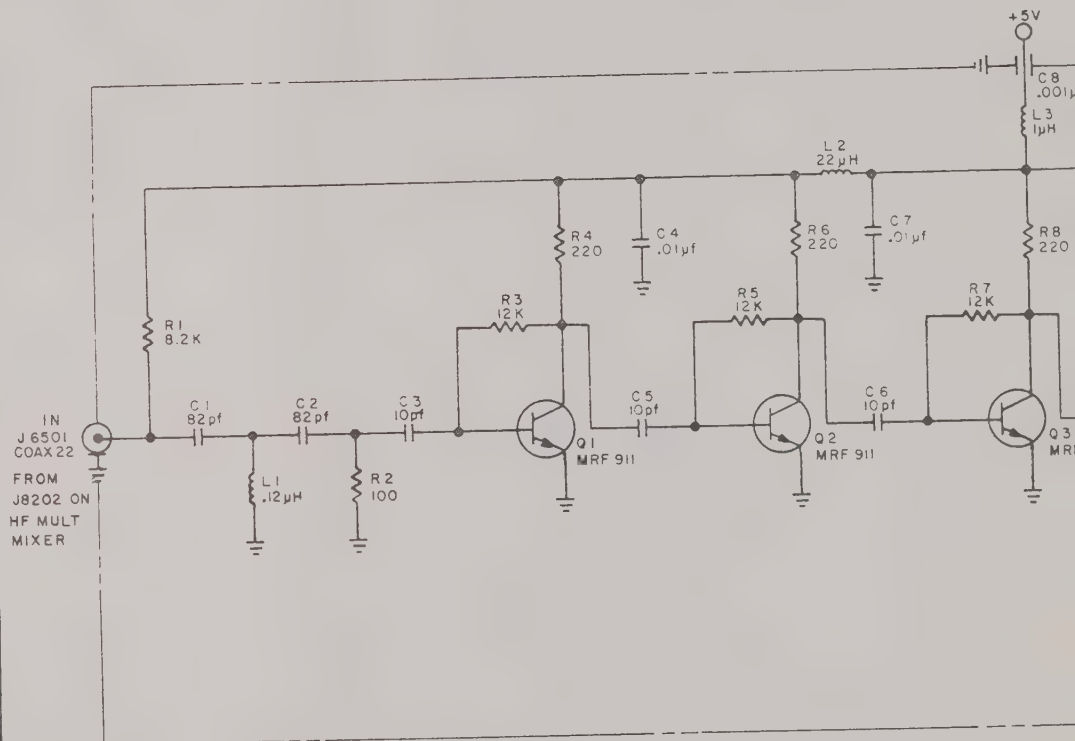
.0018 CHIP

MIXER COAX 23

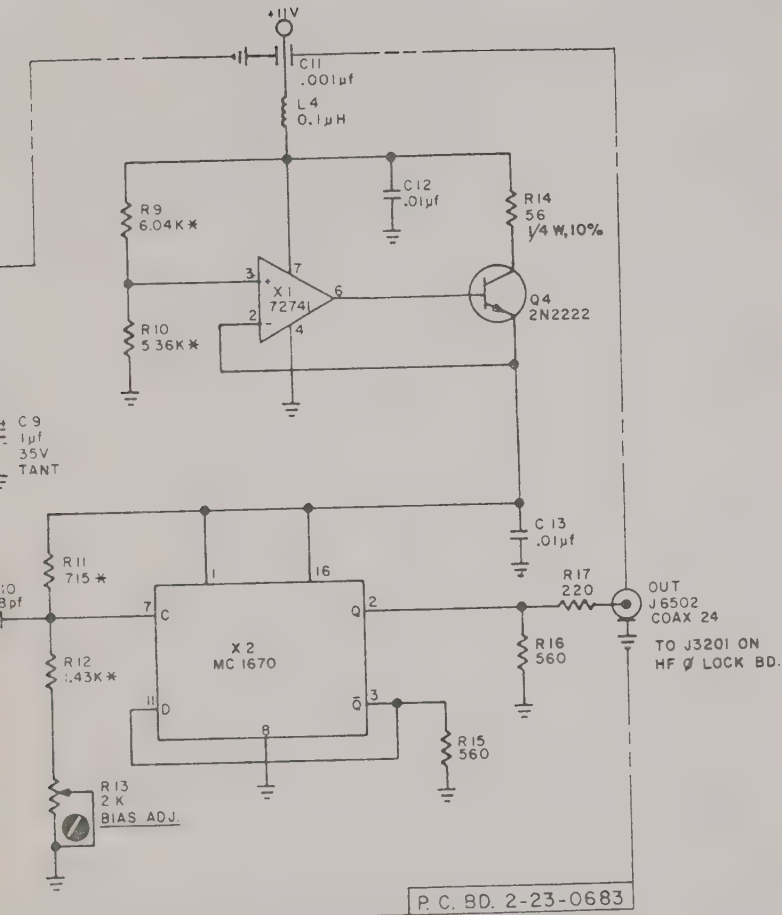
DATE	REV	CHANGE	APP'D
8-22-77	D	ORIGINAL RELEASE TJT <i>W</i>	
1-18-78	G	INC ECN 2709 JAT <i>W</i>	W

23-059I	I	FM/AM1000S				
23-059I	I	FM/AM1000A				
NEXT ASS'Y	QT'Y	MODEL	ITEM	REQ'D	PART NO.	DESCRIPTION
APPLICATION			LIST OF MATERIALS			
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: $\pm .005$ ANGLES: $\pm 1/2^\circ$ FRACTIONS: $\pm 1/64$ SURFACE ROUGHNESS 125 REMOVE ALL BURRS			DRAWN <i>W</i> DATE TJT 8/22/77 CHECKED DATE APPROVED DATE		INSTRUMENT FLIGHT RESEARCH CORPORATION WICHITA, KANSAS TITLE 100 MHz FILTER PC BOARD ASSEMBLY	
MATERIAL			SIZE B		PART NUMBER 2-23-0303	
TREATMENT			SCALE 2:1		REV G	
FINISH			WEIGHT		SHEET 1 OF 1	





DATE	REV	CHANGE	APP'D
8/21/78	A	INC ECN 2949 JAJ	WW
9/13/78	A	INC ECN 2949 JGF	WW



EFFECTIVE: FM/AM1000A S/N 1170 & ON

3-23-0685 HET AMP ÷ 2 PRESCALER

HET. AMP.
÷ 2 PRESCALER

3-23-0685

3. "*" DENOTES 1/4W, 1% TOL. RES.
2. THOSE CAPACITORS CALLED OUT IN PF ARE NPOS
1. ALL RES. ARE 1/8W, 10% TOL. EXCEPT AS NOTED

NOTES

NOTES:

DATE	REV	CHANGE	APP'D



U CAP



J6502 COAX 24 TO
J3201 ON HF Ø LOCK BD

5 2 PLCS

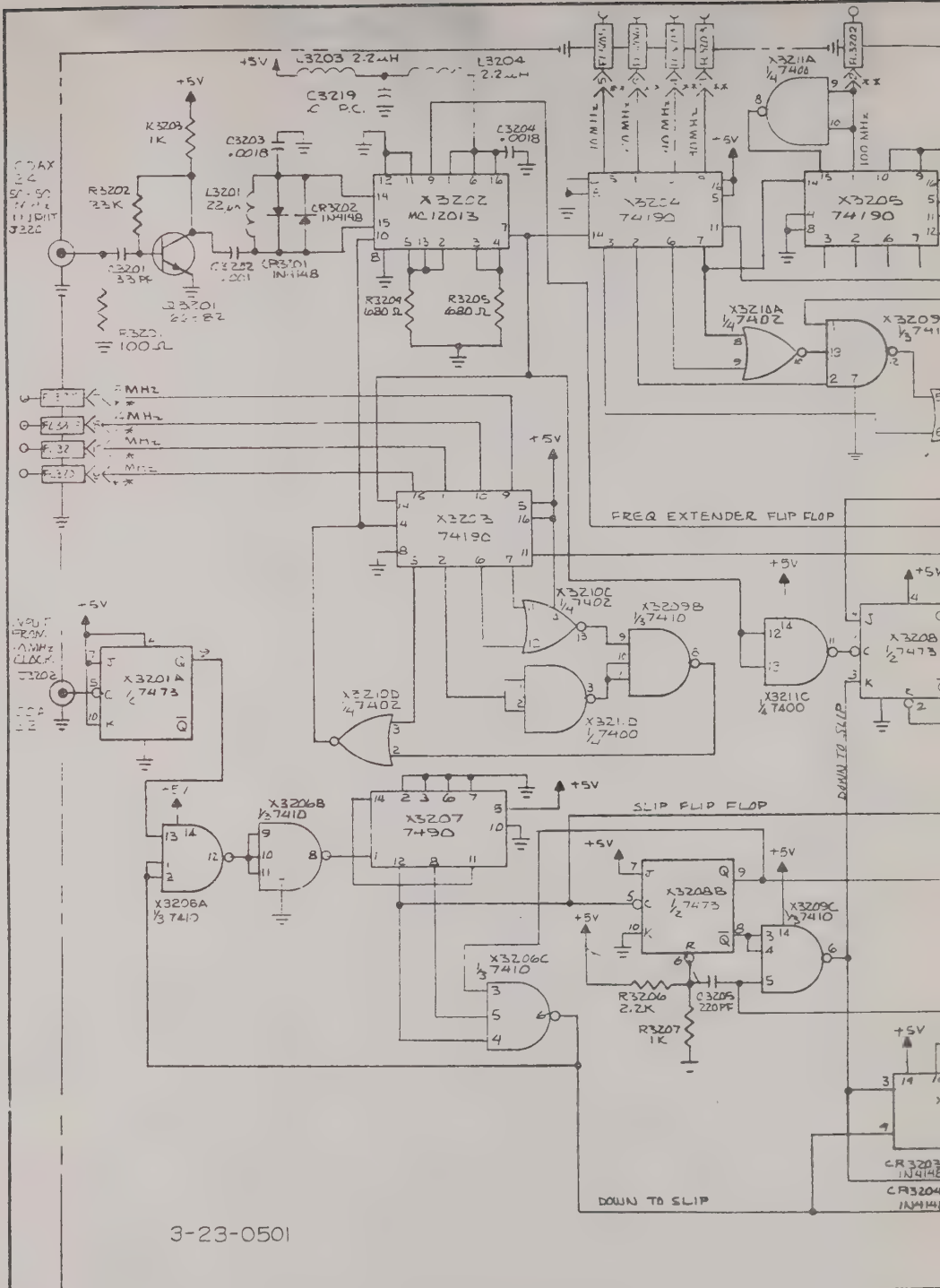
EFFECTIVE: 1000A S/N 1170 & ON

12			
11			
10	1	350-2188-09-07	STANDOFF "CAMBION" EQUIV
9			
8	A/R	AWG 26	SLEEVING
7	A/R	AWG 26	BUSS WIRE
6			
5	2	17-0204-000	CONNECTOR "AEP" EQUIV
4			
3	REF	3-23-0685	SCHEMATIC
2	1	2-23-0683	PC BOARD
1	1	1-23-0684	ASSY P/L
ITEM	REQ'D	PART NO.	DESCRIPTION

LIST OF MATERIALS

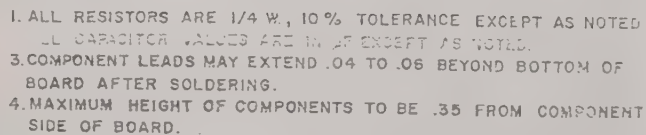
23-0225	1	APPLICATION	TOLERANCES		DRAWN	DATE	TITLE
			UNLESS OTHERWISE SPECIFIED		John Kimo	4-14-78	
			ALL DIMENSIONS APPLY AFTER FINISH		CHECKED	DATE	
			DECIMALS: .001 - .010 .015 - .030 FRACTIONS: 1/16 - 1/8 SURFACE ROUGHNESS REMOVE ALL BURRS		APPROVED	DATE	
MATERIAL		FINISH		SIZE		PART NUMBER	REV
				C		3-23-0684	
				SCALE		WEIGHT	SHEET 1 OF 1
				2 x 1			

HET AMP + 2 PRESCALER
PC ASSY



NOTE:

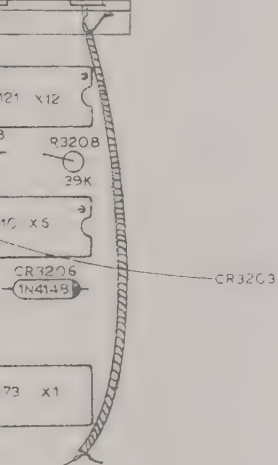
1. COMPONENTS MARKED * ARE 173
2. CONNECTIONS MARKED ** REFER TO FM-AM 1000. FEED-THRU FILTERS APPEAR ON FM-AM 1000 ON
3. Q3209 (2N324) WAS 2N5462 AND RESISTOR R3209 WAS 6.8K ON UNITS PRIOR TO SN 537.



DATE	REV	CHANGE	APPD
7/1/77	D	INCORP ECN # 2279 LC	MJ
	D		

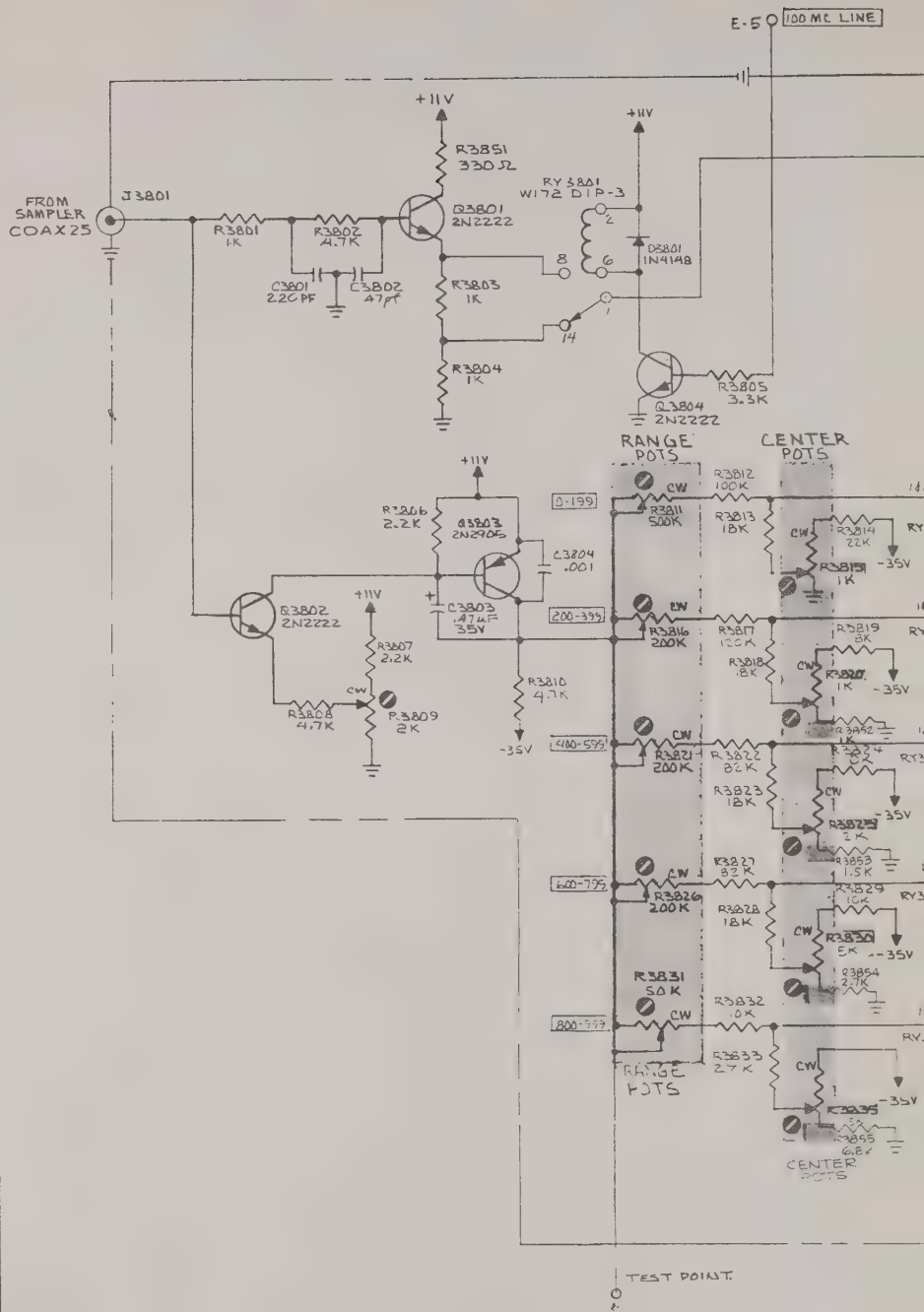
C3215
 Q3204
 10K R3215
 R3227
 R3216 10K

150MHz INPUT FROM
 J3201 10MHz CLOCK
 COAX 24
 COAX 32

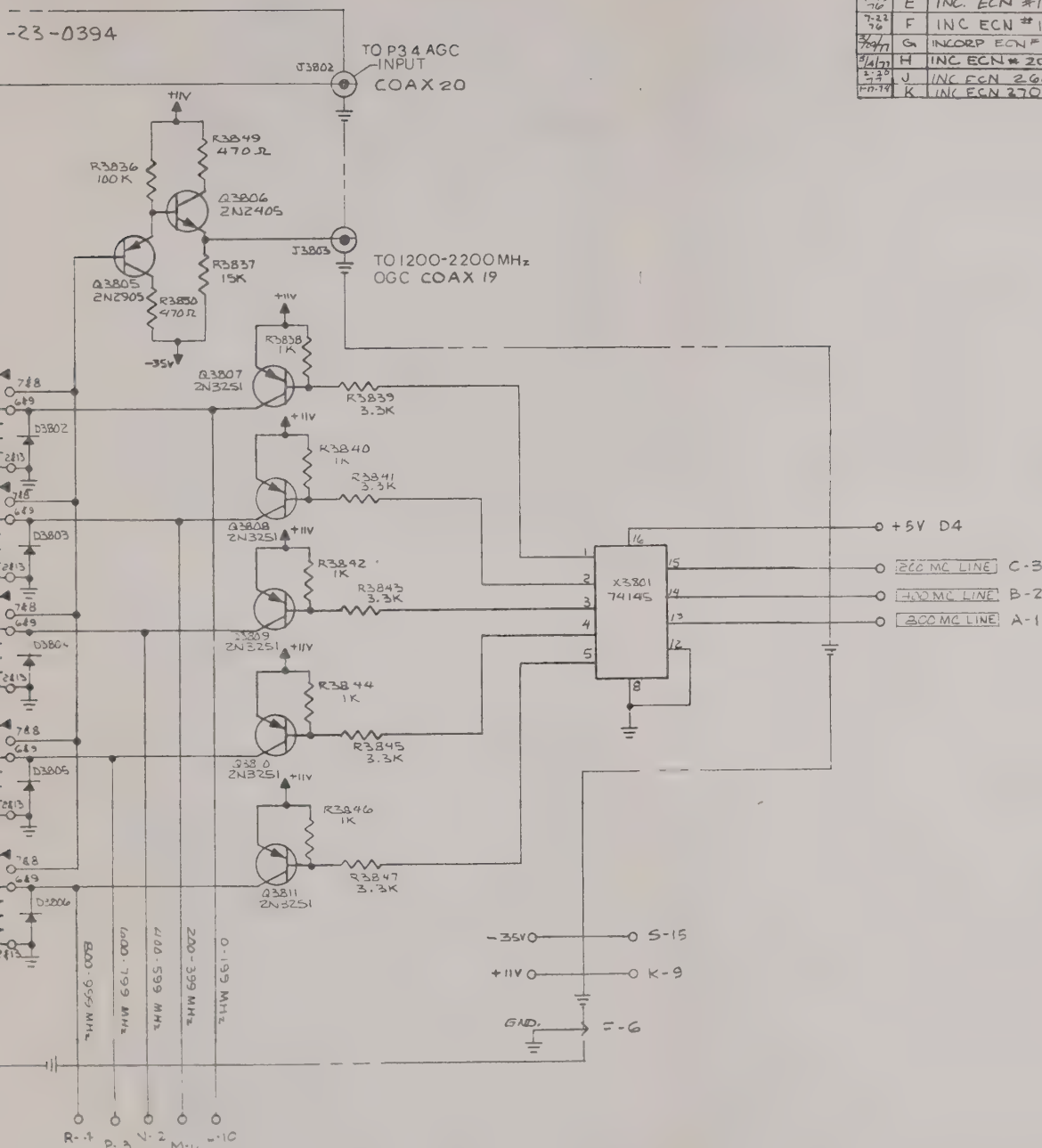


ITEM	REQD	PART NO	DESCRIPTION
LIST OF MATERIALS			

TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: .01" = .001" .005" = .0005" .010" = .0010" .020" = .0020" .050" = .0050" .100" = .0100" .200" = .0200" .500" = .0500" 1.000" = .1000" 2.000" = .2000" 5.000" = .5000" 10.000" = 1.0000" 20.000" = 2.0000" 50.000" = 5.0000" 100.000" = 10.0000" 200.000" = 20.0000" 500.000" = 50.0000" 1000.000" = 100.0000"		DRAWN BY DATE TWT 8/16/77 CHECKED DATE APPROVED DATE 11/1/77	- IFR INC - WICHITA, KANSAS HIGH FREQUENCY LOCK PC BOARD ASSEMBLY
MATERIAL FINISH	SHEET 3	PART NUMBER 3-23-0493	REVISION 1
SCALE 1" = 1"		WEIGHT 1.0000	SHEET 1 OF 1



-23-0394



NOTE:
1. ALL UNMARKED RELAYS ARE WITH DIP-3
2. ALL UNMARKED DIODES ARE IN4148

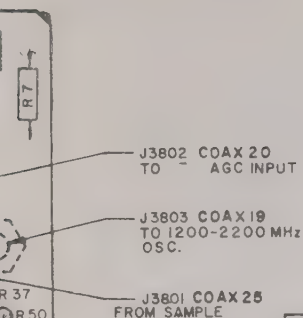
DATE	REV	CHANGE	BY
5/14/5	A	INC ECN 633	ML
4/12/5	B	INC ECN 800	ML
10-17-5	C	INCORP ECN #1000	ML
12-1-5	D	INCORP ECN #1145	ML
4-13-5	E	INC. ECN #1424 & 1385	ML
7-22-5	F	INC ECN #1569	ML
7-27-5	G	INCORP ECN #2012, 1991	ML
5/14/7	H	INC ECN #2048 T.T	ML
5-27-7	J	INC ECN 2647	ML
10-7-7	K	INC ECN 2709	ML

ARTWORK 2-23-00418
PARTS LIST 2-23-0050
ARTWORK 2-23-0294
PARTS LIST 2-23-04

23-0423	1	FM/ANA-1000	23-0423	FM/ANA-1000
NEXT ASSY	QTY	MODEL	ITEM REQ'D	PART NO
APP. CATION		ST. OF MATERIALS		
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS .01 = .010 .001 = .001 ANGLES .01 = .010 .001 = .001 HOLE DIA. .01 = .010 .001 = .001 HOLE DIA. .01 = .010 .001 = .001 HOLE DIA. .01 = .010 .001 = .001		DATE 30-74	INSTRUMENT FLIGHT RESEARCH CORPORATION WICHITA KANSAS	
MATERIAL		DATE 11-15-74	TITLE FM-1000	
TREATMENT		DATE 11-15-74	PART NUMBER 2-23-0050	
FINISH		SCALE	SHEET	

IT
R.
9 RANGE
800-999 CTR.

DATE	REV	CHANGE	BY	TO
8/10/77	E	ORIGINAL RELEASE AA	22	1/10
8/11/77	F	INC. ECN 2647 JAS	22	1/11
8/12/77	F-1	INC. ECN 2709 JAS	22	1/12

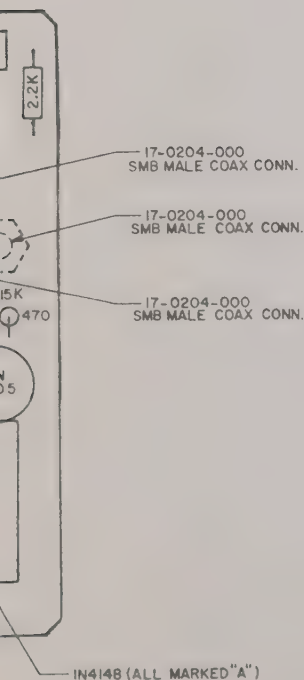


PIN	FUNCTION
A-1	800 MC LINE
B-2	400 MC LINE
C-3	200 MC LINE
D-4	+5V
E-5	100 MC LINE
F-6	GROUND
H-7	NO CONNECTION
J-8	NO CONNECTION
K-9	+11V
L-10	0-199 MHz
M-11	200-399 MHz
N-12	400-599 MHz
P-13	600-799 MHz
R-14	800-999 MHz
S-15	-35V

SCHEMATIC; 3-23-0038
C. BOARD; 23-0394

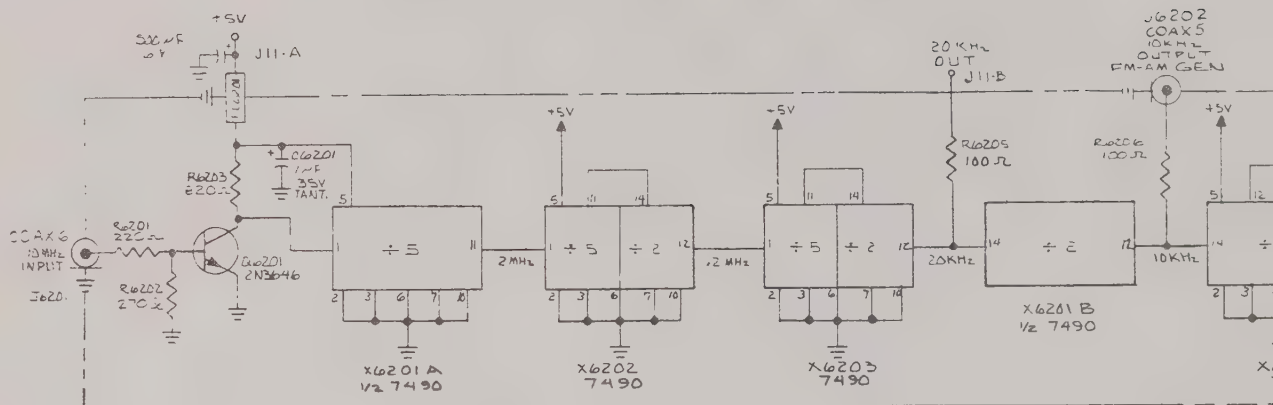
NOTES:

1. ALL RESISTORS ARE 1/4 W., 10% TOLERANCE EXCEPT AS NOTED.
2. ALL CAPACITOR VALUES ARE IN μ F EXCEPT AS NOTED.
3. COMPONENT LEADS MAY EXTEND .04 TO .06 BEYOND BOTTOM OF BOARD AFTER SOLDERING.
4. MAXIMUM HEIGHT OF COMPONENTS TO BE .35 FROM COMPONENT SIDE OF BOARD.

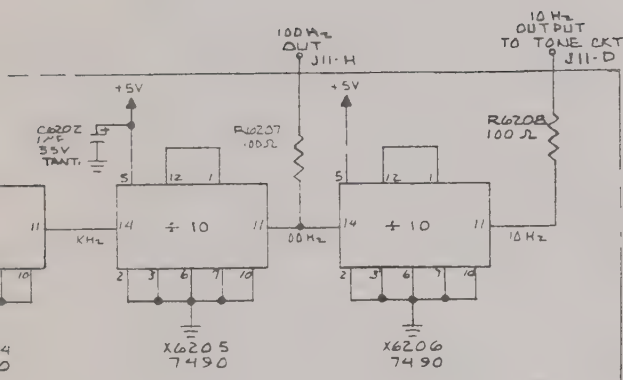


I-23-0423		PC. BOARD ASS'Y	
ITEM	REQ'D	PART NO	DESCRIPTION
LIST OF MATERIALS			
TOLERANCES		DRAWN DATE	
UNLESS OTHERWISE SPECIFIED		8/10/77	
ALL DIMENSIONS APPLY AFTER FINISH		CHECKED DATE	
DECIMALS .01 - .010 DIA. = .005		8/10/77	
ANGLES 1/2"		APPROVED DATE	
FRACTIONS 1/16"		8/10/77	
SURFACE ROUGHNESS 125		J	
REMOVE ALL BURRS			
MATERIAL		TITLE	
		V.C.O. TUNER	
		P.C. BOARD	
		ASS'Y	
SCALE		PART NUMBER	
2:1		3-23-0423	
SHEET 1 OF 1			

Figure 6-58

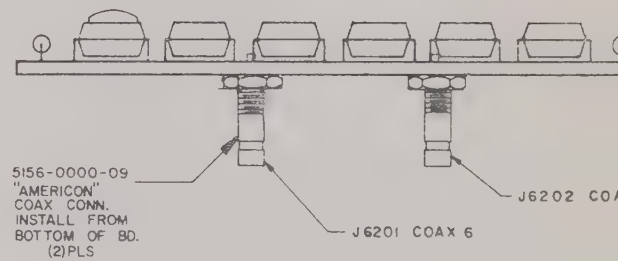
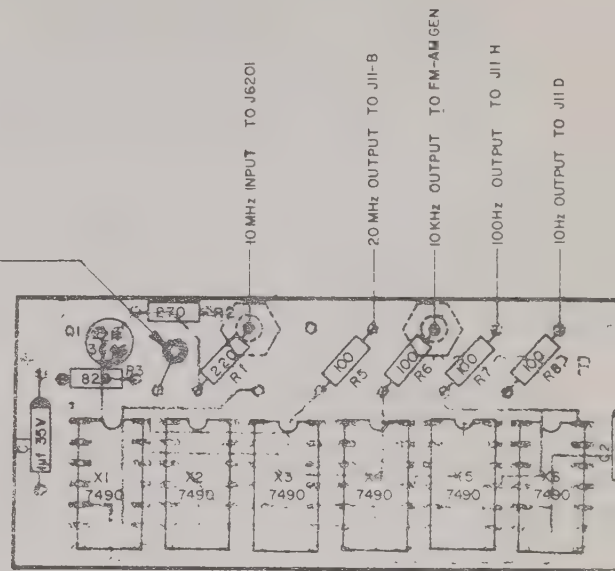


DATE	REV	CHANGE	APP'D
8-19-76	A	INC ECN #1 L.D.	M.S.
9-6-76	B	INC ECN #1205	M.S.
9-24-76	C	INCORP ECN #1467 WJ	M.S.
9-24-76	D	INCORP ECN #16760 JW	M.S.
10-9-77	E	INCORP ECN #2541 AA	M.S.
1-8-78	G	UPDATE 8LV TO 8LV4EE WETA PA INC 2703 JAT	M.S.



23-0093	1	FM-AM-1000	—	—	23-0062	SCHEMATIC
NEXT ASSY	QTY	MODEL	ITEM	REQ'D	PART NO.	DESCRIPTION
APPLICATION			LIST OF MATERIALS			
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: .01 - .010 .005 - .002 ANGLES: ± 1/2° FRACTIONS: ± 1/32 SURFACE ROUGHNESS REMOVE ALL BURRS			INSTRUMENT FLIGHT RESEARCH CORPORATION WICHITA, KANSAS. CLOCK DIVIDER			
MATERIAL TREATMENT FINISH			DATE 2-28-78 CHECKED 2-28-78 APPROVED 2-28-78 100 23125			
SCALE WEIGHT			PART NUMBER 3-23-0062 REV G			
SHEET 1 OF 1						

WIRE JUMPER
TO FL122GA
BUSS WIRE



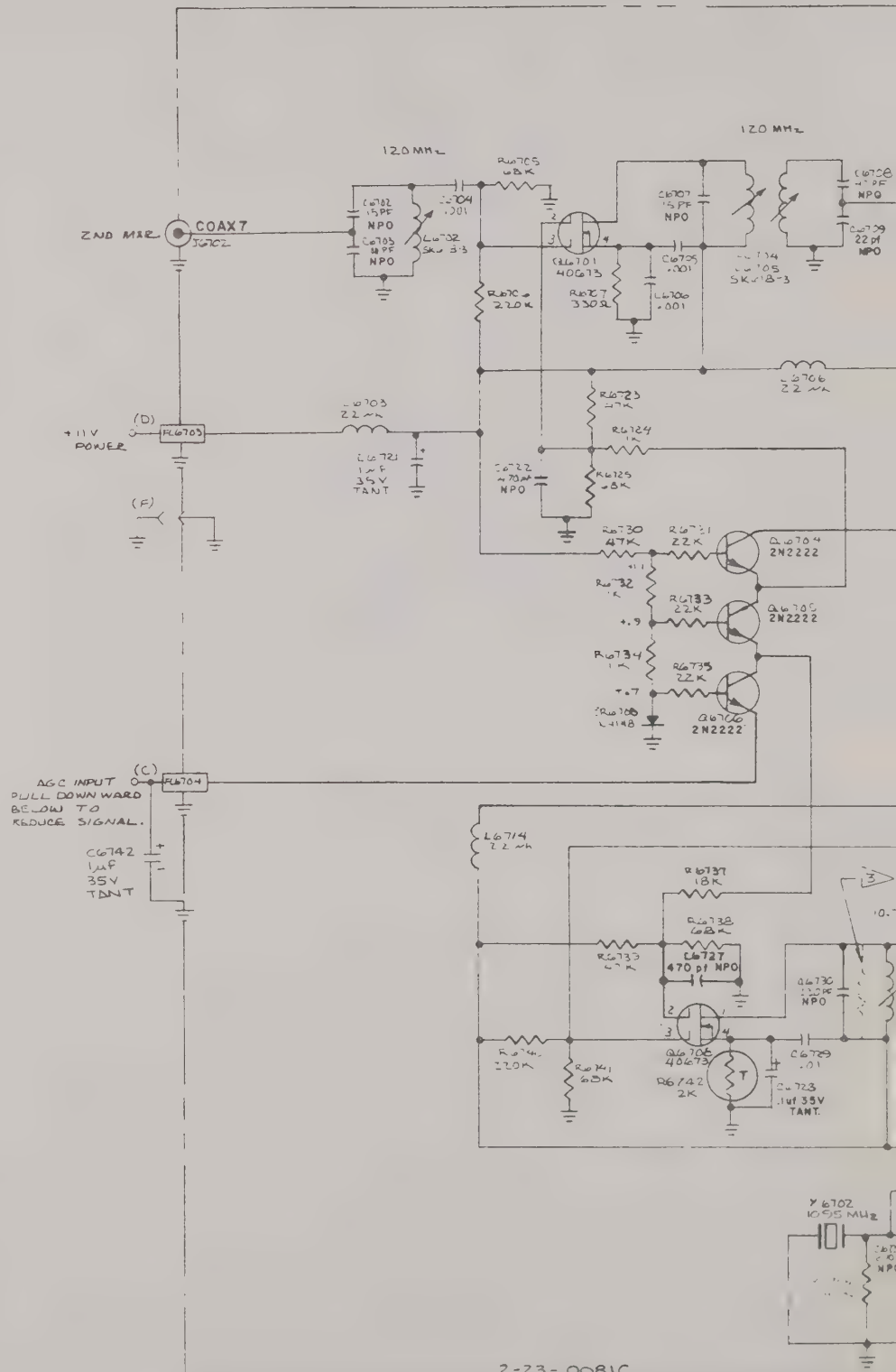
DATE	REV	CHANGE	APPRO
10-21-77	G	ORIGINAL RELEASE T/T	
1-18-78	G-1	INC ECM 2709 JAO	

I-23-0063
CLOCK DIVIDER
CIRCUIT BOARD

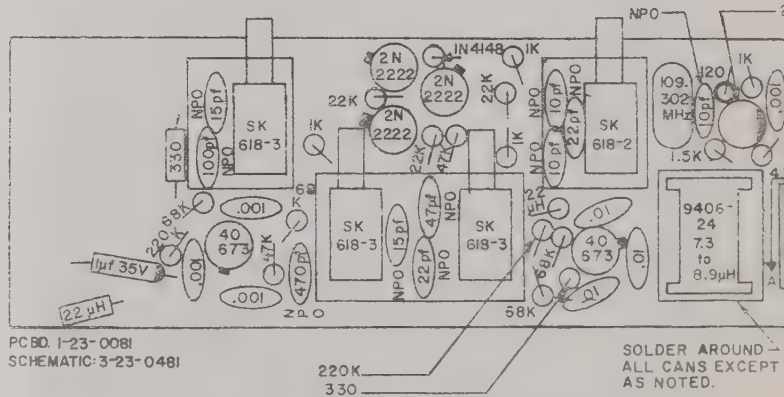
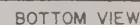
4. SCHEMATIC NO 3-23-0062
3. MAXIMUM HEIGHT OF COMPONENTS TO BE .03 FROM COMPONENT SIDE OF BOARD.
2. COMPONENT LEADS MAY EXTEND .04 TO .06 BEYOND BOTTOM OF BOARD AFTER SOLDERING.
1. ALL RES. ARE 1/4W, 10%TOL.

NOTES:

ITEM		REQD	PART NO	DESCRIPTION
LIST OF MATERIALS				
DRAWN		DATE	- IFR INC - WICHITA, KANSAS	
Ten Eyck		10-21-77		
CHECKED		DATE	TITLE	
			CLOCK DIVIDER PC BOARD ASSEMBLY	
APPROVED		DATE	SIZE	PART NUMBER
JAO		1-18-78	C	3-23-0093
MATERIAL		SCALE	WEIGHT	REV
		2:1		G-1
FINISH		SHEET 1 OF 1		



2-23-0081C

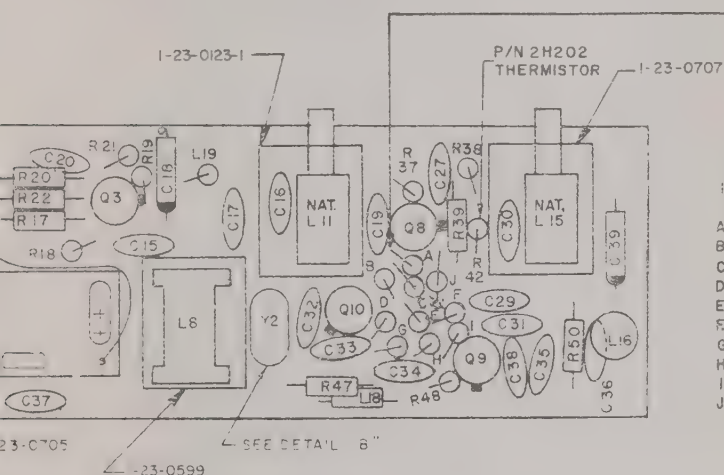


1. ALL RESISTORS ARE 1/4 W., 10% TOLERANCE EXCEPT AS NOTED.
2. ALL CAPACITOR VALUES ARE IN μ F EXCEPT AS NOTED.
3. COMPONENT LEADS MAY EXTEND .04 TO .06 BEYOND BOTTOM OF BOARD AFTER SOLDERING.
4. MAXIMUM HEIGHT OF COMPONENTS TO BE .65 FROM COMPONENT SIDE OF BOARD AND .11 FROM BOTTOM SIDE OF BOARD.
5. PLACE CHIP CAPACITORS ON BACK SIDE OF BOARD.
6. ALL COMPONENT DESIGNATORS HAVE 67 PREFIX; I.e. R6701, Q6701 etc.

C40
.0018
CHIP

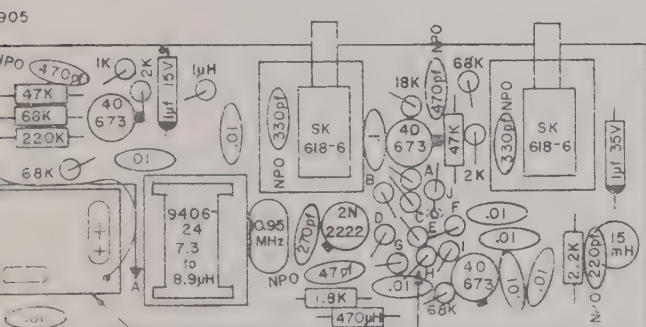
- 27 of

DATE	REV	CHANGE	APPRO
9-11 77	D	ORIGINAL RELEASE TJT	11/
1-20 77	E	INC ECN 2824, 2801, 2870	
1-6 77	F	ADDED CONN. DES. & COAX NOS. TO CONNECTORS. TenEck	
3-11 78	F	INC ECN 2824, 2801, 2870	
5-5 78	G	INC ECN 2954 & 2999 TenEck	



LEGEND
FOR
INDICATED
AREA

A. = R 41
B. = L 14
C. = R 40
D. = R 45
E. = L 17
F. = R 44
G. = R 46
H. = R 43
I. = R 49
J. = C 28



CPYS*AL

1-380737-0
SOCKET (2) PLCS

DETAIL "B"

FA1000
CRYSTAL FILTER
SEE DETAIL "A"

FA1000 CRYSTAL FILTER

FA1001 SPACER

4 P C. BOARD

LEGEND
FOR
ABOVE
AREA

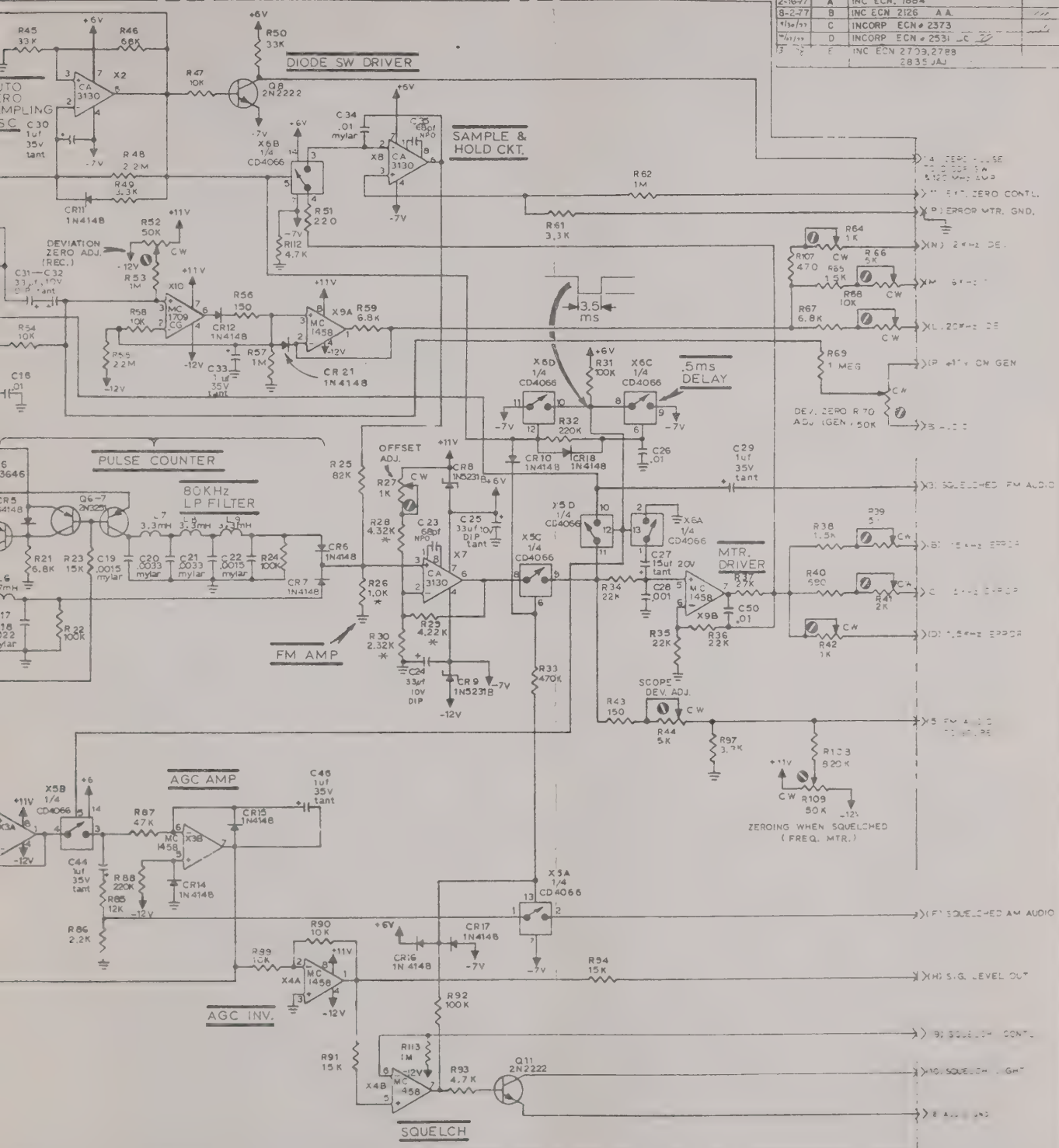
A. = 68K
B. = 22 μ H
C. = 220K
D. = 150K
E. = 1mH
F. = 220K
G. = 47K
H. = 68K
I. = 330
J. = 1 μ F 35V

[illegible]



CARD EDGE CONN. VIEWED
FROM SET BOTTOM

DATE	REV.	CHANGE	APPRO.
2-16-77	A	INC ECM, 1884	
8-2-77	B	INC ECM 2126 A.A.	
11-1-77	C	INCORP ECM# 2373	
11-1-77	D	INCORP ECM# 2531 L.C.	
5-7-78	E	INC ECM 2753, 2758 2835 JAU	



- ALL RES. IN Ω 1/8 W
* NOTED ARE 1% 1/4 W
- CAPS. IN μ F UNLESS OTHERWISE NOTED
- LAST NUMBERS USED RI13, C52, CR21 Q16, L9, TH1, X12
- MOS. NOT USED. C45, CR4
- "SM" CAPACITORS ARE "NPO" TYPE ON SOME UNITS

2-23-0803 P/LIST
2-23-0812 ARTWORK

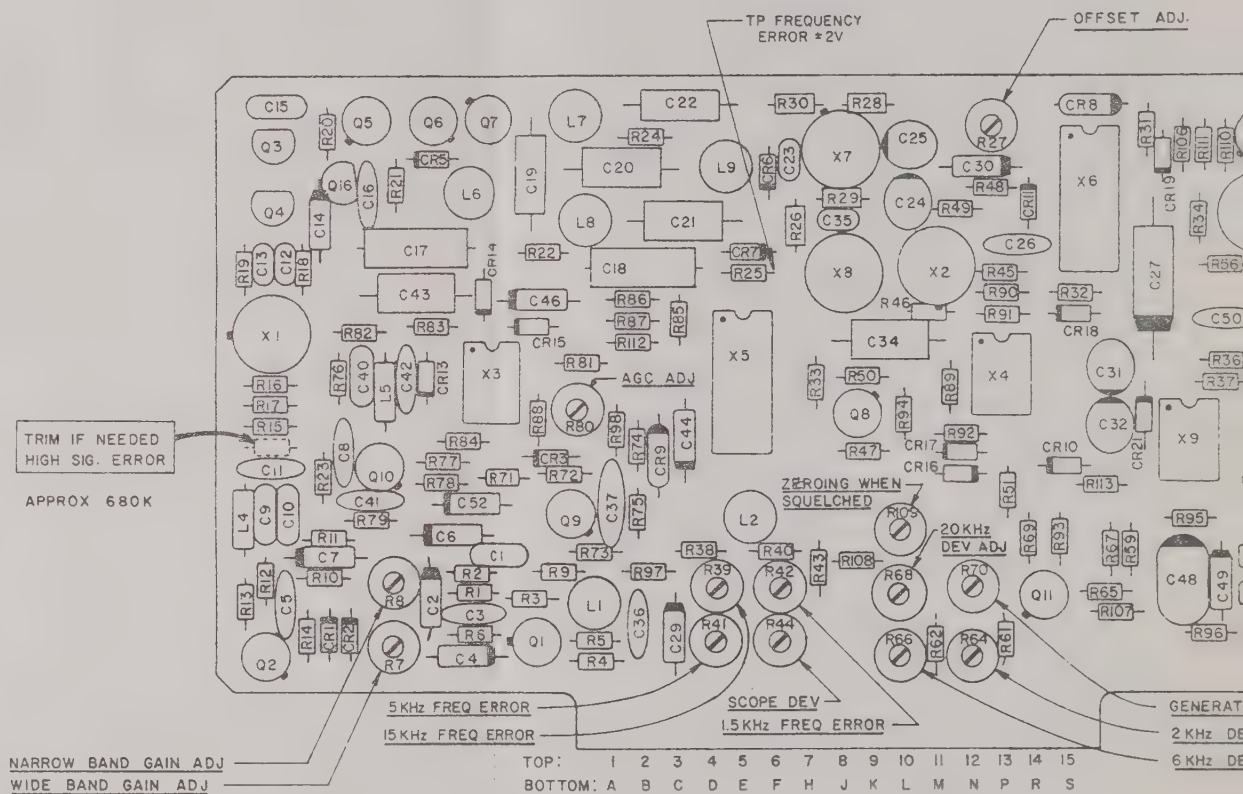
INSTRUMENT FLIGHT
RESEARCH CORP.
4053 Bayview Lane
Wichita, KS.

RKK 7/76

250 KHz IF-MON.-
AUDIO BOARD
(SCHEMATIC)

4-23-0805

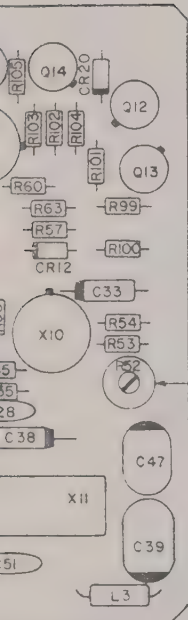
ENAM 00004 101 1 1



PC BOARD # 2-23-0572
SCHEMATIC # 4-23-0605

15	+11 V	S	GROUND
14	+12 V INPUT	R	+11 V ON GEN
13	AUDIO TO SPEAKER	P	ERROR MTR GND
12	AUDIO INPUT FROM VOL CONTL	N	2 KHz DEVIATION
11	EXT ZERO CONTROL	M	6 KHz DEVIATION
10	SQUELCH LIGHT	L	20 KHz DEVIATION
9	SQUELCH CONTROL	K	GND= AUTOMATIC ZERING OPEN=CONTINUOUS ZERING PULL UP= AUTO ZERING OFF
8	AUDIO GROUND	J	(NEG) (POS) WIDE / NARROW
7	NC	H	SIG LEVEL OUT
6	AGC OUT	F	SQUELCHED AM AUDIO
5	FM AUDIO TO SCOPE	E	250 KHz TO SCOPE
4	ZERO PULSE TO DIODE SW 8.1200 MHz AMP	D	1.5 KHz ERROR
3	SQUELCHED FM AUDIO	C	5 KHz ERROR
2	-12 V	B	15 KHz ERROR
1	250 KHz INPUT	A	GROUND
PIN #	FUNCTION	PIN #	FUNCTION

DATE	REV	CHANGE	APP'D
5/1/77	B	ORIGINAL RELEASE	HP
	C	INCORP FCN # 2373, 2447 WC	HP
	D	WC FCN # 2512 & 2531 WC	HP
	E	INS FCN 2772, 2773	HP



DEVIATION ADJ

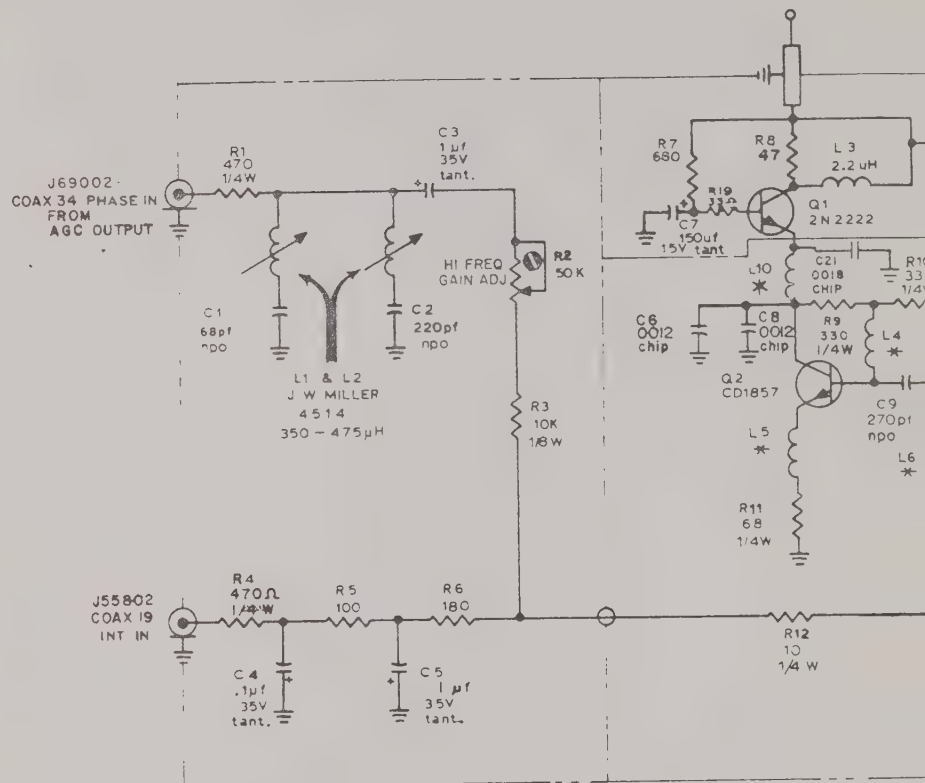
TION ADJ

TION ADJ

ITEM	REV	PART NO	DESCRIPTION
------	-----	---------	-------------

LIST OF MATERIALS

TOLERANCES ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED DIMENSIONS APPLY TO EXTERIOR SURFACES DIMENSIONS ARE IN INCHES - DECIMALS DIMENSIONS ARE IN MILLIMETERS - WHOLE NUMBERS SURFACE FINISHNESS REMOVE ALL BURRS	MARK DATE RECD DATE APPROVED DATE J.A.	- IFR INC - WICHITA, KANSAS	
	MATERIAL PART NO QTY UNIT		
	PRICE WEIGHT SHEET OF		
	APPLICATION NEXT ASSY MFG		



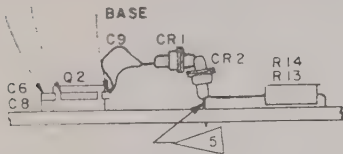
NOTES:

1. ALL RESISTORS ARE 1/8W 10% EXCEPT AS SHOWN.
2. ALL RESISTANCES ARE IN OHMS EXCEPT AS SHOWN
- 3 ALL CAPACITANCES ARE IN MICROFARADS EXCEPT

DETAIL "A"

COLLECTOR

EMITTER



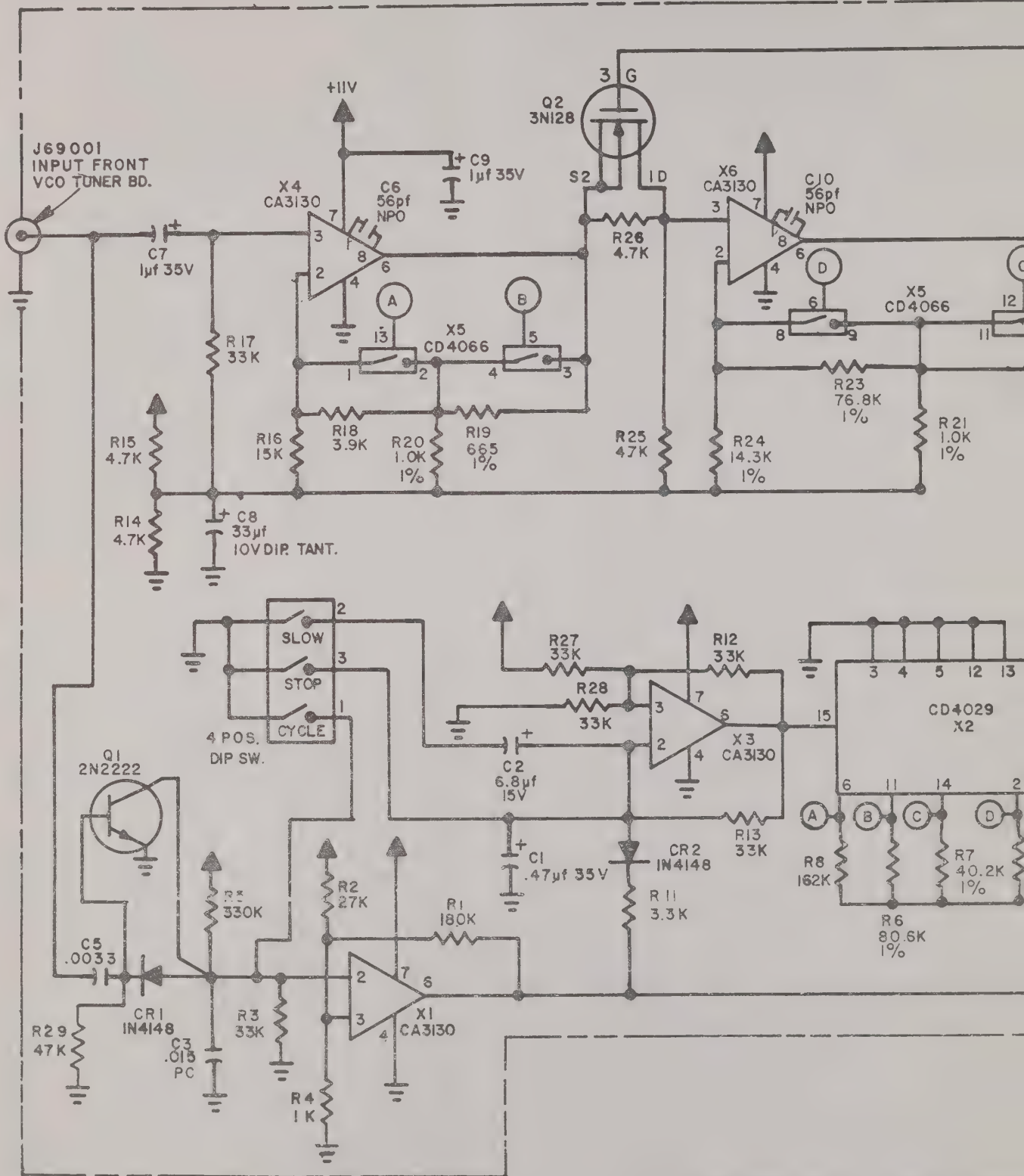
PACITORS MUST BE HANDLED WITH THE AID OF
TWEEZERS, OR BY USING LEAD TABS
CAPACITORS ARE MOUNTED AS CLOSE TO THE
S POSSIBLE AND BACK-TO-BACK, WITH THE LEAD
TWO CAPACITORS EXTENDING AWAY FROM EACH
LEAD TAB FLUSH WITH COLLECTOR AFTER CHIPS
IS MOUNTED IN A VERTICAL PLANE WITH ONE END
CLOSE AS POSSIBLE TO THE TRANSISTOR (BASE
AS SHORT AS POSSIBLE). THE OTHER LEAD OF
APPROX. .25 SO THAT CR1 LEAD JOINT MAY BE
VCO ALIGNMENT
SHOULD BE MOUNTED APPROX. VERTICAL AND ON
E JUST ABOVE THE JUNCTION OF R13 AND R14
CR1 & CR2 LEADS TO BE AS SHORT AS POSSIBLE.
F THE FIVE COILS (23-0597) THAT ARE ATTACHED
SISTOR OR DIODE SHOULD BE AS SHORT AS
E FLAG # 7.

NOTES:

1. ALL RESISTORS ARE 1/8W., 10% TOLERANCE EXCEPT AS NOTED.
2. ALL CAPACITOR VALUES ARE INUF EXCEPT AS NOTED.
3. COMPONENT LEADS MAY EXTEND .04 TO .06 BEYOND BOTTOM OF BOARD AFTER SOLDERING.
4. MAXIMUM HEIGHT OF COMPONENTS TO BE .35 FROM COMPONENT SIDE OF BOARD
5. USE NO. 22 AWG BUSS WIRE TO CONNECT MA45102 DIODE & (2) 47Ω RESISTORS TO GROUND.
6. FM/AM 1000A
7. APPLY 1/16" DIA STRAND OF "G.E." /EQUIV. RTV FROM GROUND LEAD OF COIL TO SURFACE OF BOARD, APPROX. 1/8" FROM COIL.

4.4	C	ORIGINAL RELEASE	2.1
4.4	D	INC. ECN # 201562018 TT	2.2
4.4	E	INCORP ECN # 2193	2.3
4.4	F	ECN # 2017	2.4
4.4	H	INC. ECN # 2109 TT	2.5
4.4	J	ECN # 2109 TT	2.6

ITEM		REQ'D	PART NO.	DESCRIPTION
1		1	23-0559	1200-2200 MHz OSC PC BD ASS'Y
QTY OF MATERIALS				
DRAWN		DATE		TITLE
RKK		4-5-77		1200 - 2200 MHz OSCILLATOR P.C BOARD ASS'Y
CHECKED		DATE		SIZE
DW		4-16-77		C
APPROVED		DATE		PART NUMBER
J		-		3-23-0559
MATERIAL		SCALE		WEIGHT
PUSH		2:18 NOTED		SHEET : 021



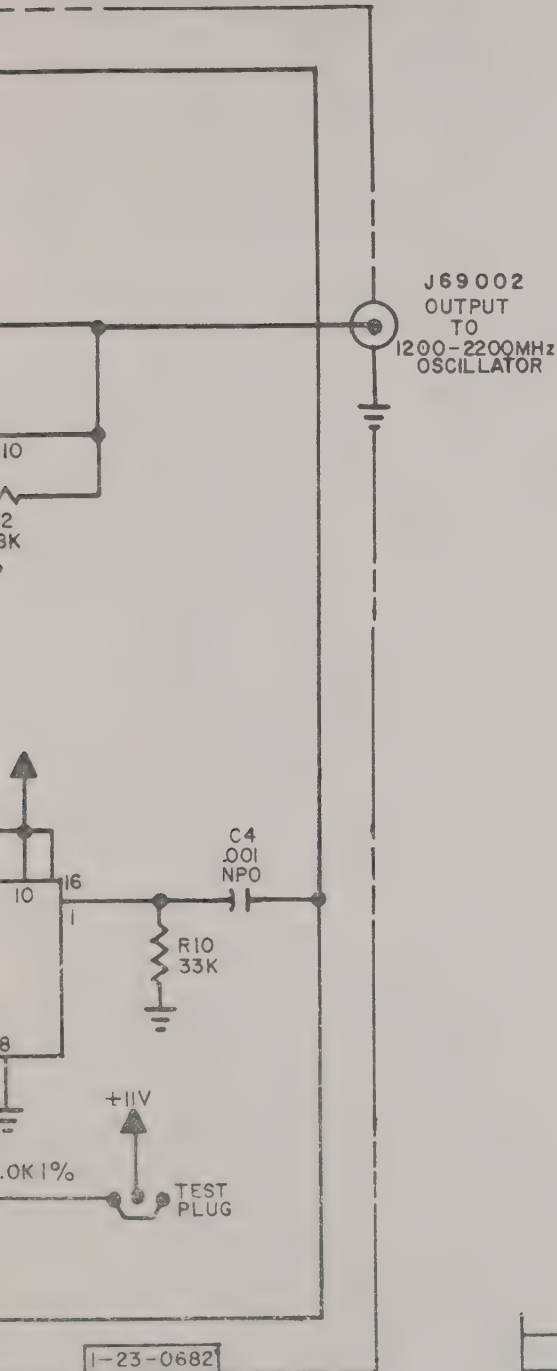
3. ALL CAPACITORS ARE IN μf EXCEPT AS NOTED

2 LAST NOS. USED C10, R29, X6, D2, & J2.

1. ALL RESISTORS ARE 1/4W 10% TOL & VALUES OHMS UNLESS OTHERWISE SPECIFIED.

NOTES:

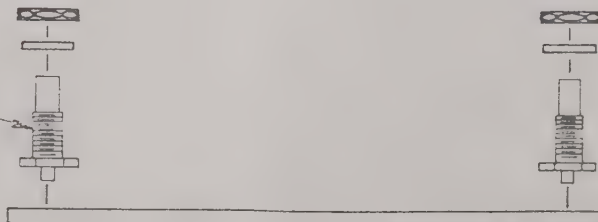
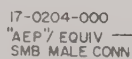
DATE	REV	CHANGE	APP'D
1-19-78	A	INC. ECN NO. 2717 A.A. <i>SAP</i>	<i>WW</i>
3-9-78	B	INC ECN 2819 2709 JAJ <i>SAP</i>	<i>WW</i>
4-10-78	C	INC ECN 2912 <i>SAP</i>	<i>WW</i>



EFFECTIVE: 1000A S/N 882 & ON
1000S S/N 170 & ON

ITEM	REQ'D	PART NO.	DESCRIPTION
LIST OF MATERIALS			

23-0644 23-0216 NEXT ASSY QTY MODEL	APPLICATION	TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS .xx = ± .010 .xxx = ± .005 ANGLES ± 1/2° FRACTIONS ± 1/64 SURFACE ROUGHNESS REMOVE ALL BURRS	DRAWN TenEyck	DATE 11-29-77	- IFR INC - WICHITA, KANSAS
			CHECKED JES	DATE 11-29-77	
23-0644 23-0216 NEXT ASSY QTY MODEL	APPLICATION	MATERIAL	SIZE B	PART NUMBER 2-23-0690	REV C
FINISH			SCALE	WEIGHT	SHEET 1 OF 1



7. SCHEMATIC NO. 2-23-0690
6. PC BOARD NO. 1-23-0682
5. COMPONENT LEADS MAY EXTEND .04" OF BOARD AFTER SOLDERING.
4. MAX. HEIGHT OF COMPONENTS TO BE FROM COMPONENT SIDE OF BOARD.
3. ALL CAPACITORS ARE IN μ F EXCEPT AS NOTED.
2. * DENOTES 1/4W, 1% TOL. RESISTORS.
1. ALL RESISTORS ARE 1/4W, 10% TOL. EX

DATE	REV	CHANGE	APP'D
2-10-78	A	INC ECN 2912 <i>gld</i>	

#85931-6 "AMP" EQUIV
UNINSULATED POST
(3) PLS

EFFECTIVE: FM/AM1000A S/N882 & ON
FM/AM1000S S/N 170 & ON

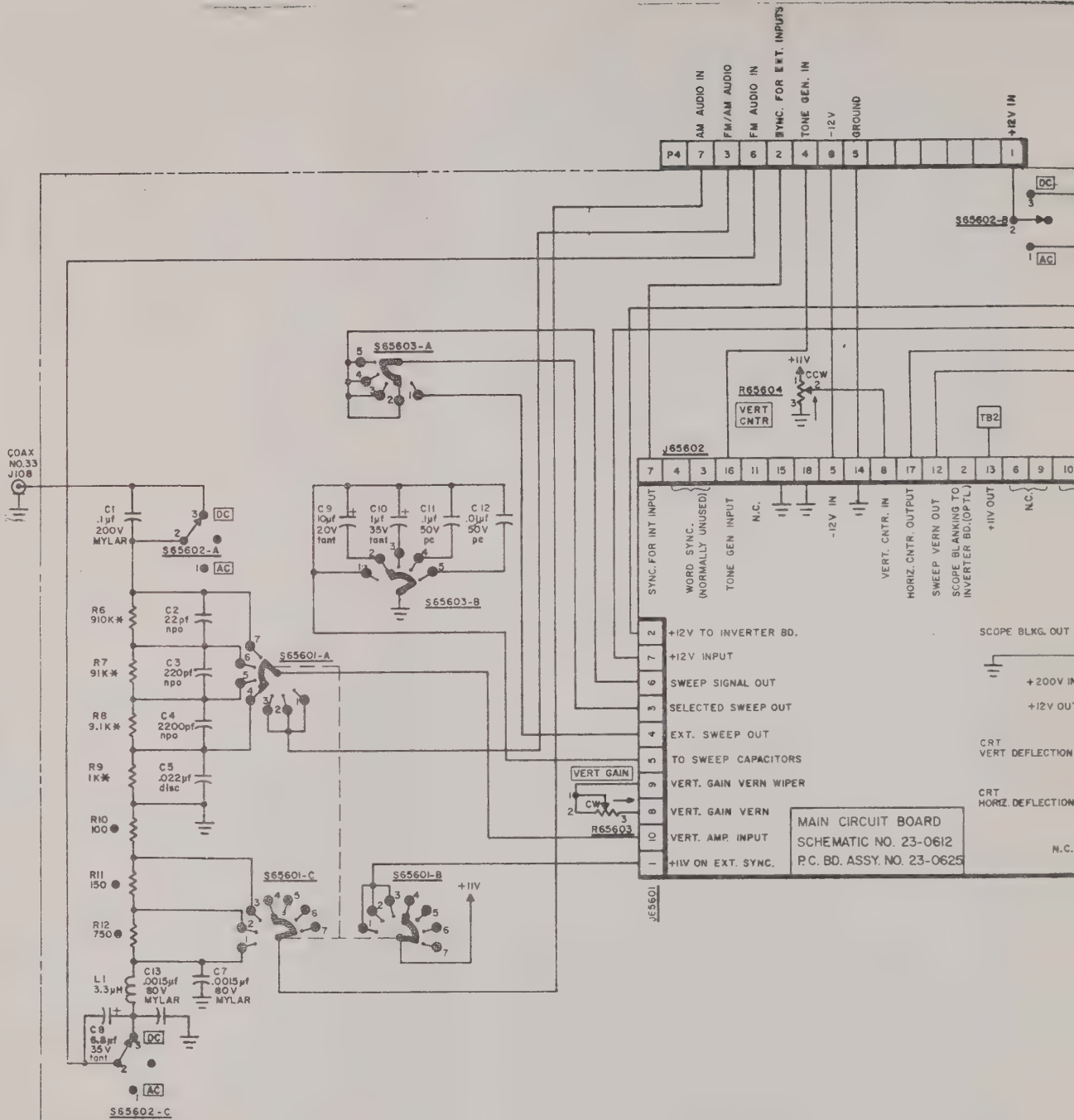
ITEM	REQ'D	PART NO.	DESCRIPTION
LIST OF MATERIALS			

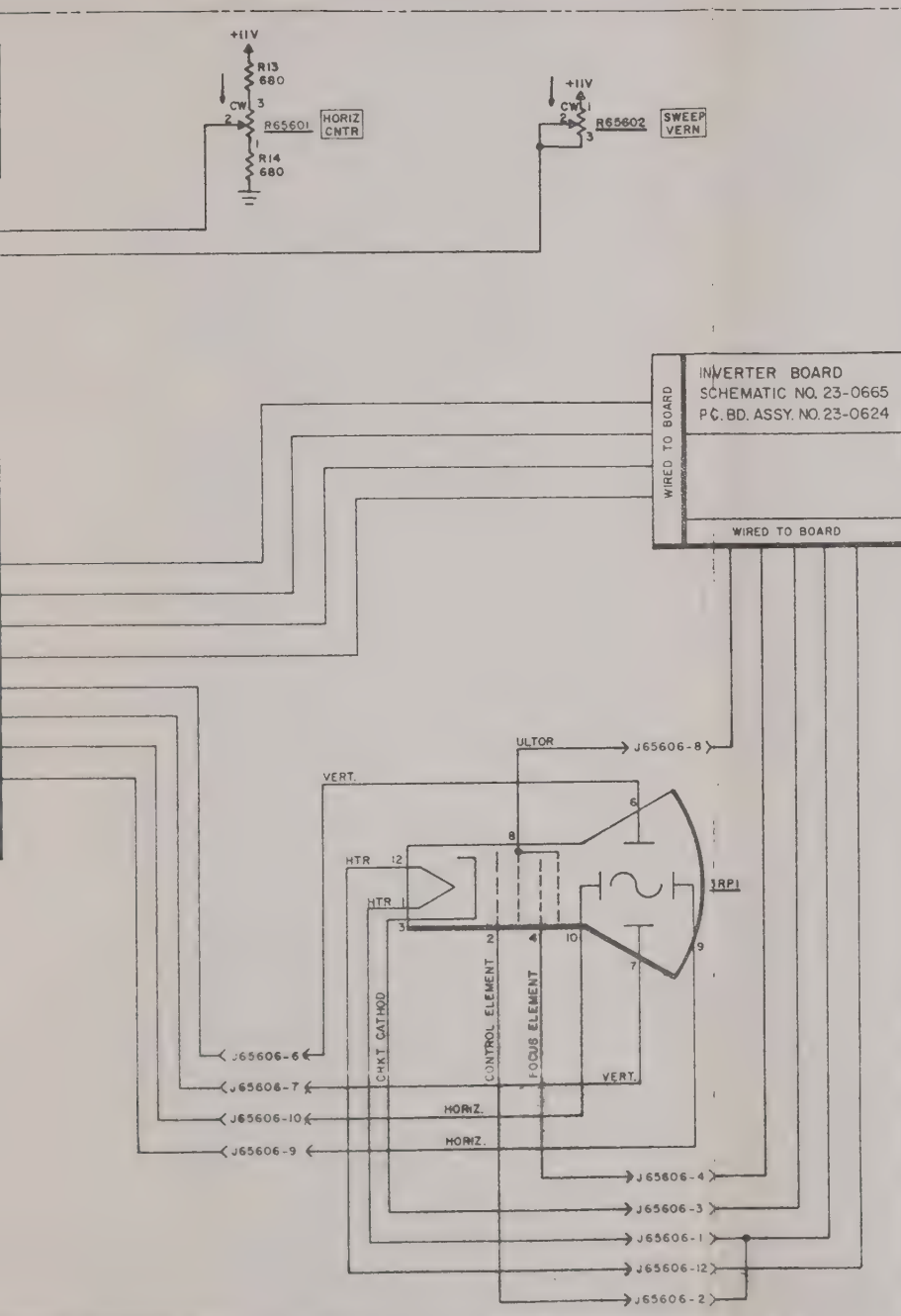
23-0216	23-0644	NEXT ASSY QTY	MODEL	APPLICATION	TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: .001 ANGLES: 1/2° FRACTIONS: 1/32 SURFACE ROUGHNESS REMOVE ALL BURRS	DRAWN <i>TenEyck</i>	DATE 2-28-77	- IFR INC - WICHITA, KANSAS AGC SYSTEM PC BOARD ASSEMBLY	SIZE C	PART NUMBER 3-23-0686	REV A
						CHECKED DATE	APPROVED DATE				

06 BEYOND BOTTOM

ED.

PT AS NOTED.

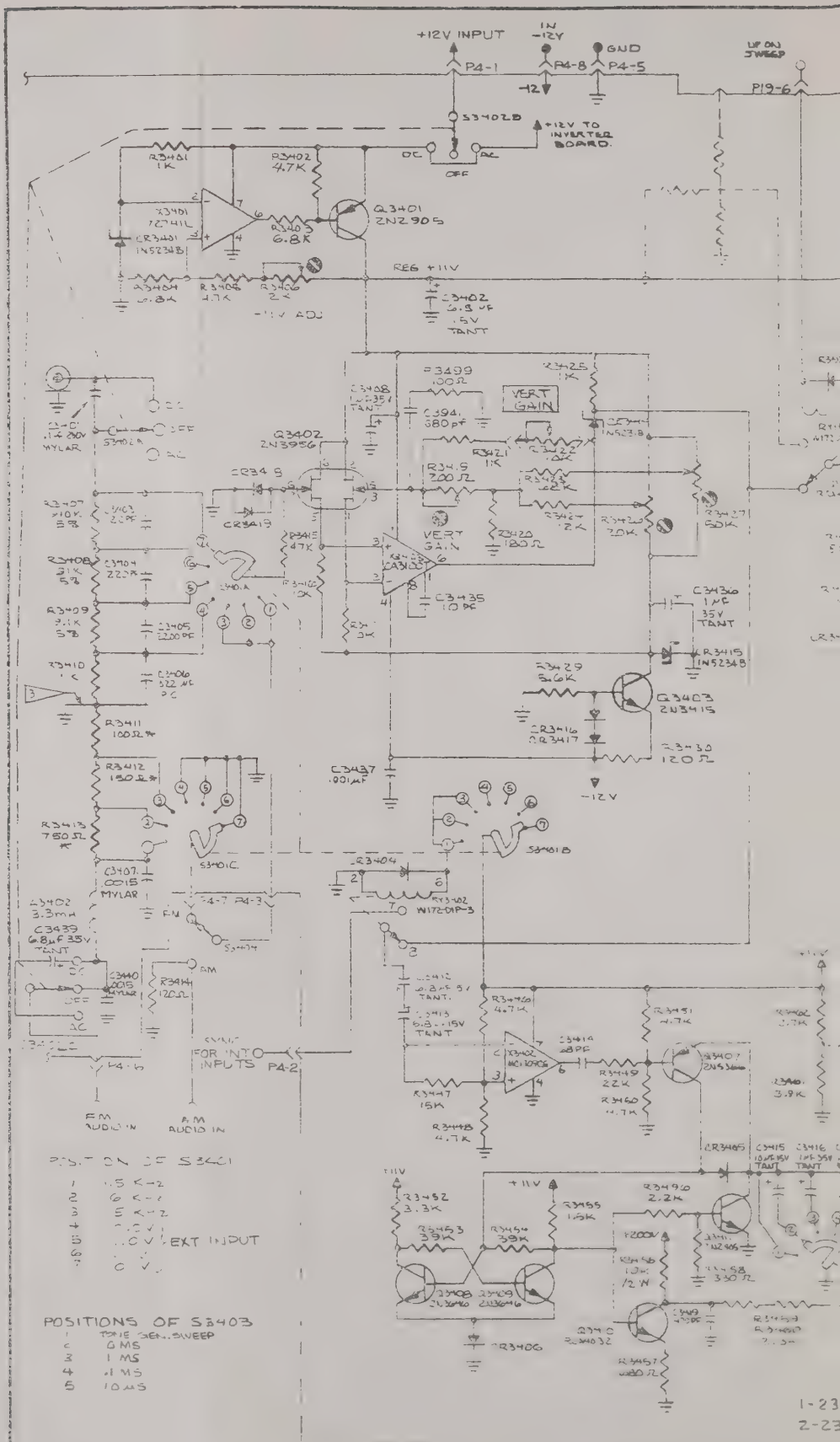


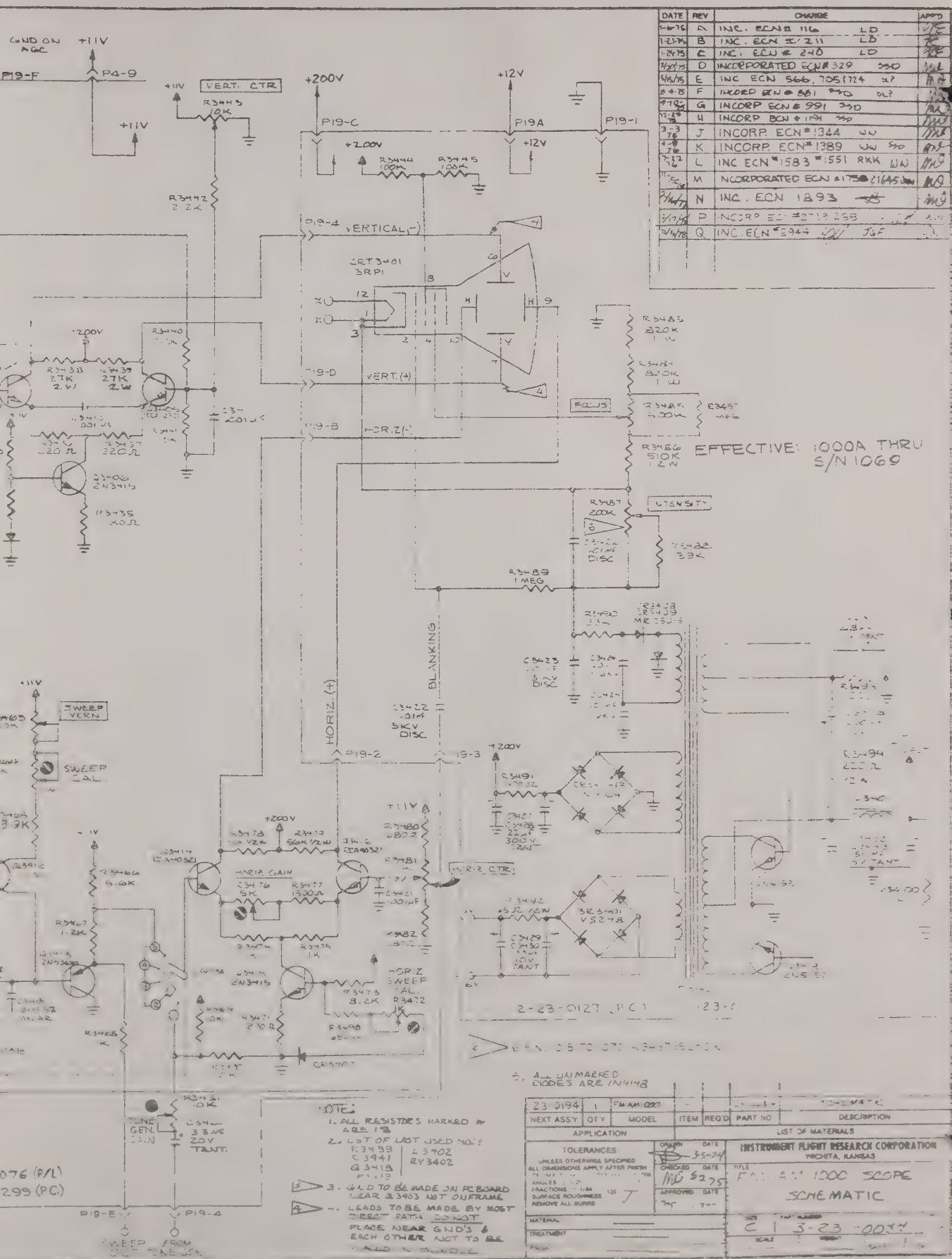


NOTES

1. TB-2 IS +11V CONSTANT TO PANEL CONTROLS.
2. ALL RESISTORS ARE 1/4W, 10% TOLERANCE EXCEPT AS NOTED
3. * DENOTES 1/8 W, 5% TOLERANCE RESISTOR
4. ● DENOTES 1/4W, 1% TOLERANCE RESISTOR

DATE	REV	CHANGE	APP
4-23-0703	SCOPE INTERCONNECT		
4-23-0703	SCOPE INTERCONNECT		
4-23-0703	SCOPE INTERCONNECT		
4-23-0703	SCOPE INTERCONNECT		





DATE	REV	CHANGE	APPRO
1-1-76	A	INC. ECN # 116	LD
1-1-76	B	INC. ECN # 211	LD
1-1-76	C	INC. ECN # 240	LD
1-1-76	D	INCORPORATED ECN # 329	350
1-1-76	E	INC ECN 566, 705, 1724	27
1-1-76	F	INCORP ECN # 581	270
1-1-76	G	INCORP ECN # 591	270
1-1-76	H	INCORP ECN # 1191	270
1-1-76	I	INCORP ECN # 1344	270
1-1-76	J	INCORP ECN # 1389	270
1-1-76	K	INC ECN # 1583	1551
1-1-76	L	INC ECN # 1583	1551
1-1-76	M	INCORPORATED ECN # 1750	21645
1-1-76	N	INC. ECN 1893	270
1-1-76	O	INCORP ECN # 2712	159
1-1-76	P	INC. ECN # 2944	270

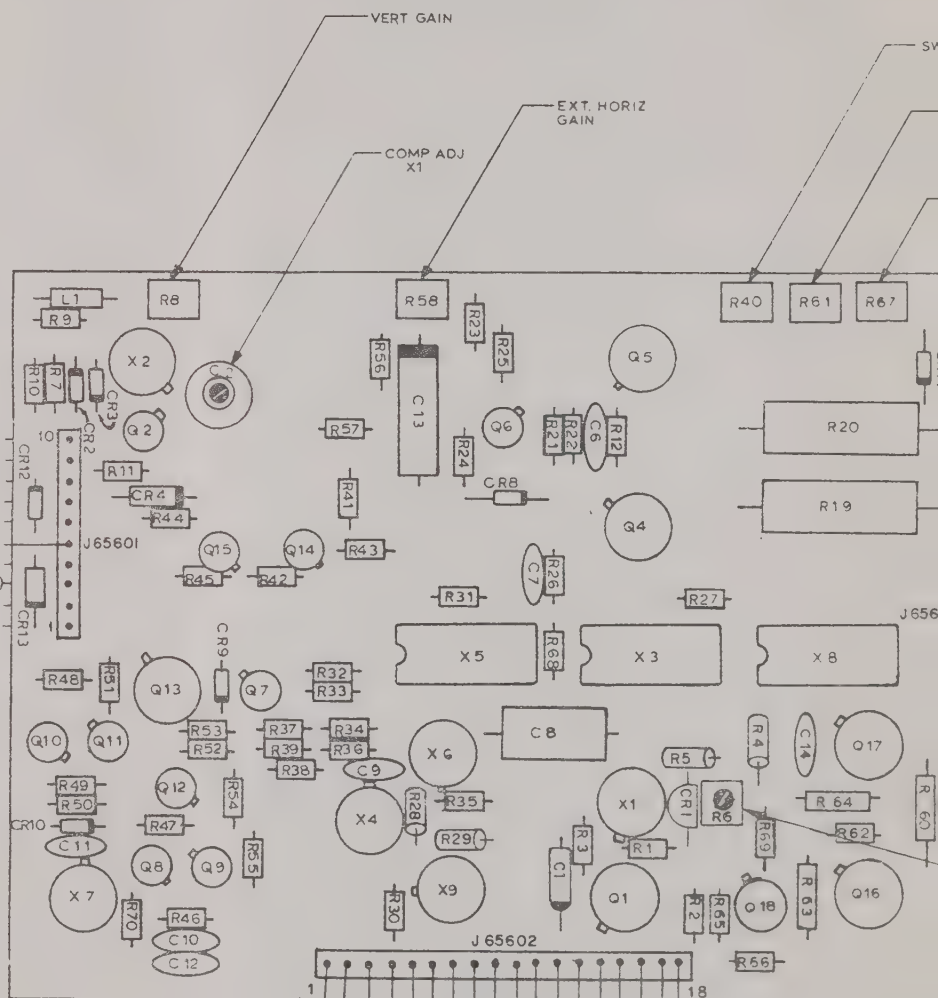
EFFECTIVE: 1000A THRU
5/1/1969

NOTE:

1. ALL RESISTORS MARKED W ARE 1%.
2. LIST OF LAST USED NOS: R3499 43402 Q3441 RY3402 P113
3. GND TO BE MADE ON PC BOARD NEAR Q3403 NOT OUTFRAME.
4. LEADS TO BE MADE BY MOST DIRECT PATH. DO NOT PLACE NEAR GND'S & EACH OTHER NOT TO BE PLACED IN BUNDLE.

23 0194	1	FM AM 220					
NEXT ASSY	QTY	MODEL	ITEM	REQD	PART NO	DESCRIPTION	
APPLICATION		LIST OF MATERIALS					
TOLERANCES		INSTRUMENT FLIGHT RESEARCH CORPORATION					
UNLESS OTHERWISE SPECIFIED		MICHIGAN, KANSAS					
ALL DIMENSIONS APPLY AFTER FINISH		TITLE					
FRACTIONS - 1/16		FAC: 2-23-0127 SCOPE					
SURFACE ROUGHNESS		SCHEMATIC					
REMOVE ALL BURRS		DATE					
MATERIAL		2-23-0127					
TREATMENT		SCALE					

VERT. AMP. INPUT FROM S65601A-COMMON
 VERT. GAIN VERN. WIPER (R65603-1&2)
 VERT. GAIN VERN (R65603-3)
 +12V INPUT FROM S65602B-1
 SWEEP SIGNAL OUT TO S65603A-2
 TO SWEEP CAPACITORS (S65603B-1)
 EXT. SWEEP TO SWITCH (S65603A-1)
 SELECTED SWEEP TO DIFFERENTIAL (S65603A-C)
 +12V TO INVERTER BOARD
 +11V ON EXT SYNC. TO S65601B-1



GND (OPTIONAL)
 HORIZ CTR INPUT FROM
 TONE GEN INPUT FROM
 GND (OPTIONAL)
 GND TO P4-5
 +11V OUT TO TB2
 SWEEP VERN. TO R65602-2
 +12V INPUT TO ANALYZER SELECT
 ANALYZER HORIZ INPUT FROM J65602
 ANALYZER VERT INPUT FROM J65605-3
 VERT CTR FROM R65604-2
 SYNC FOR INT INPUTS FROM P4-2
 +11V ON ANALYZER FROM TB1
 -12V FROM P4-8
 WORD SYNC. (OPTIONAL)
 WORD SYNC. (OPTIONAL)
 SCOPE BLANKING TO INVERTER BD. (OPTIONAL)
 ANALYZER DISPERSION R65605-3

DATE	REV	CHANGE	APP'D

CAL.

HORIZ GAIN

HORIZ CURRENT



- + 200V FROM INVERTER BD.
- GND (TO INVERTER BD.)
- N.C.
- CRT PIN 7(J65606-7) VERT DEFLECTION
- NC
- CRT PIN 6 (J65606-6) VERT DEFLECTION
- +12V (TO INVERTER BD)
- CRT PIN 9 (J65606-9) HORIZ DEFLECTION
- ANALYZER SWEEP & SCOPE BLANKING OUT TO INVERTER BD.
- CRT PIN 10(J65606-10) HORIZ DEFLECTION

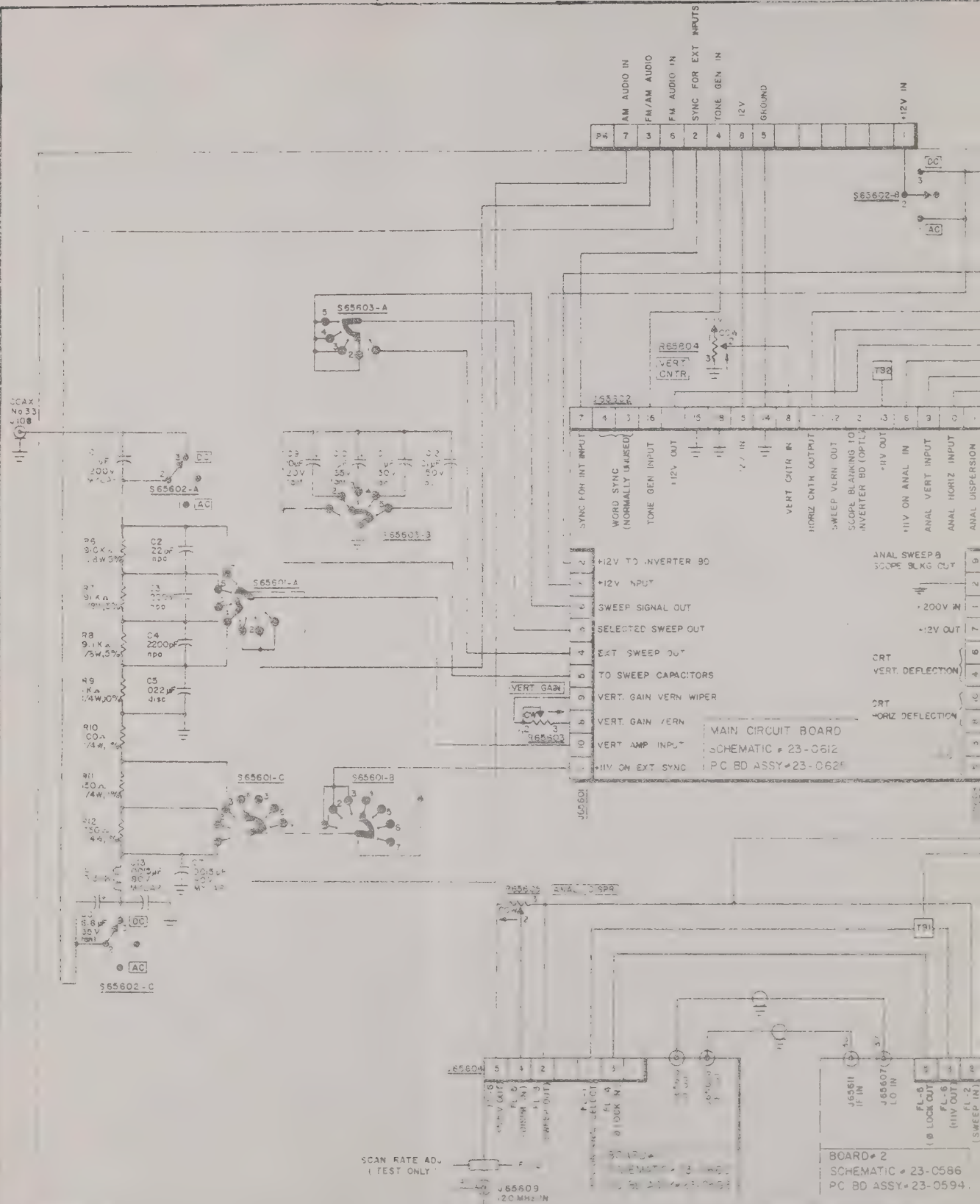
11V ADJ

R6560I-2
4-4

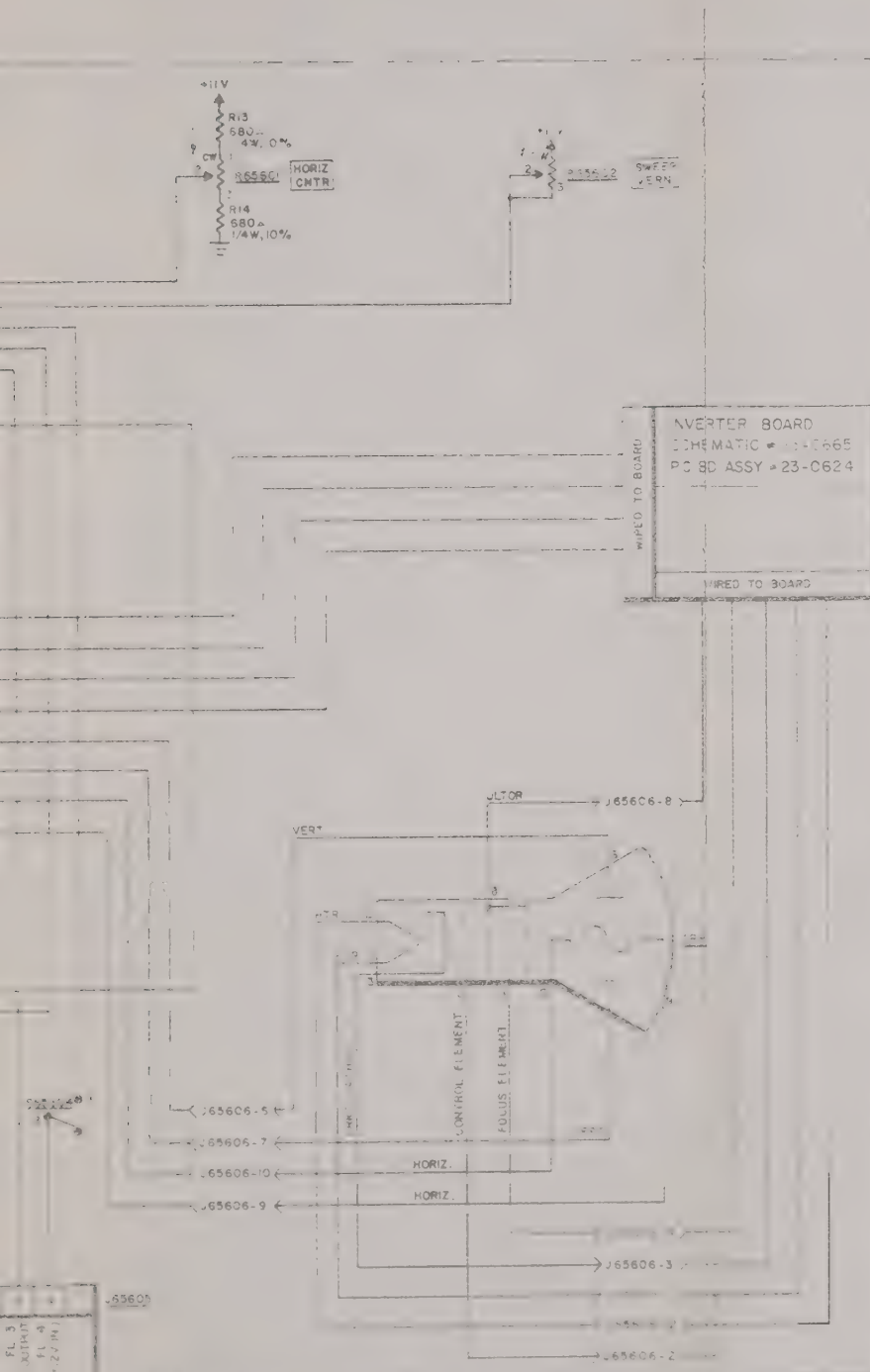
5604-31

EFFECTIVE: FM/AM 1000A S/N 1070 & ON

ITEM		REQD	PART NO	DESCRIPTION
STOCK MATERIALS				
TOLERANCES		QUANTITY 2 DATE 11/1/64 APPROVED DATE 11/1/64 MATERIAL FINISH		
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DIMENSIONS IN INCHES DIMENSIONS IN MILLIMETERS DIMENSIONS IN FEET		- IFR INC - WICHITA KANSAS SCOPE MAIN BOARD ASS'Y DWG 5-1-64 92		



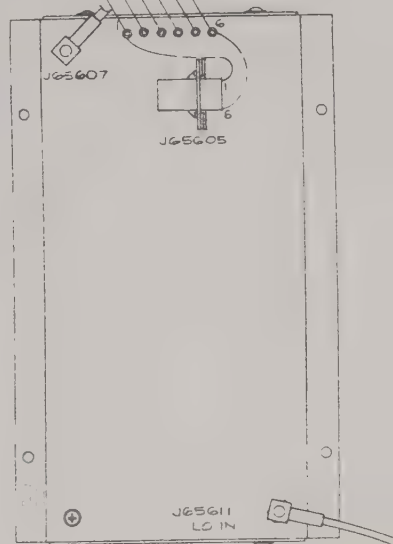
DATE	REV	CHANGE	APP'D
12-78	A	INC ECM 2712	WAL
1-79	A	INC ECM 2700 AA	WAL
2-79	A	INC ECM 2753	WAL
7-80	B	INC ECM 3058	WAL



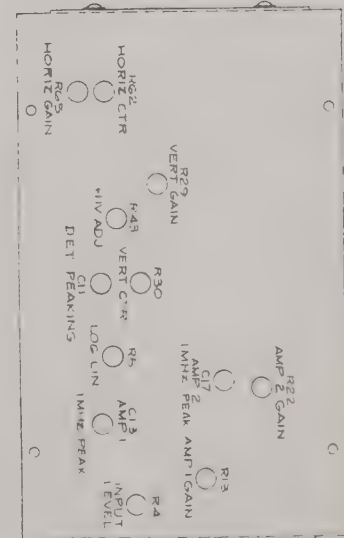
FL 3
FL 4
FL 5
FL 6
FL 7
FL 8
FL 9
FL 10
FL 11
FL 12
FL 13
FL 14
FL 15
FL 16
FL 17
FL 18
FL 19
FL 20
FL 21
FL 22
FL 23
FL 24
FL 25
FL 26
FL 27
FL 28
FL 29
FL 30
FL 31
FL 32
FL 33
FL 34
FL 35
FL 36
FL 37
FL 38
FL 39
FL 40
FL 41
FL 42
FL 43
FL 44
FL 45
FL 46
FL 47
FL 48
FL 49
FL 50
FL 51
FL 52
FL 53
FL 54
FL 55
FL 56
FL 57
FL 58
FL 59
FL 60
FL 61
FL 62
FL 63
FL 64
FL 65
FL 66
FL 67
FL 68
FL 69
FL 70
FL 71
FL 72
FL 73
FL 74
FL 75
FL 76
FL 77
FL 78
FL 79
FL 80
FL 81
FL 82
FL 83
FL 84
FL 85
FL 86
FL 87
FL 88
FL 89
FL 90
FL 91
FL 92
FL 93
FL 94
FL 95
FL 96
FL 97
FL 98
FL 99
FL 100

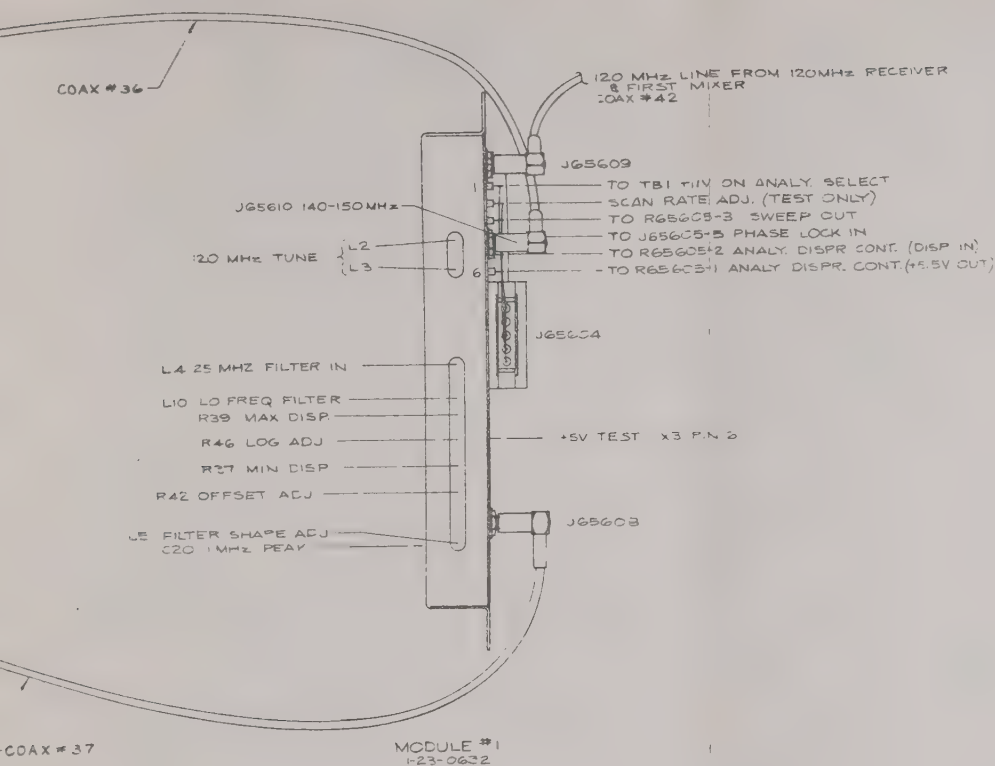
TO 2'S - CONSTANT TO PANEL CONTROL
TO 5 - V ON ANALYZER SELECT

23-0656	SPECT ANAL INTERCONNECT
ITEM	RECD
DESCRIPTION	
LIST OF MATERIALS	
- 152 INC -	
- 152 INC -	
SPECTRUM ANALYZER INTERCONNECT	
FM/AM-1000S	
4-23-0656	
B	
SHEET 1 OF 1	

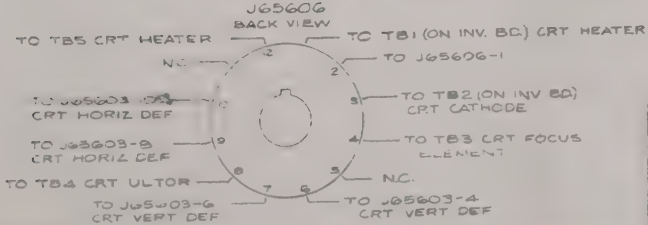
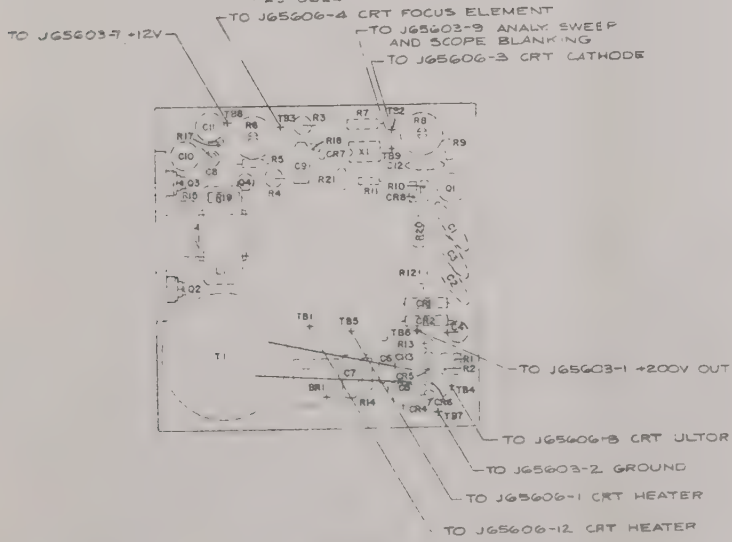


MODULE #2
1-23-0623

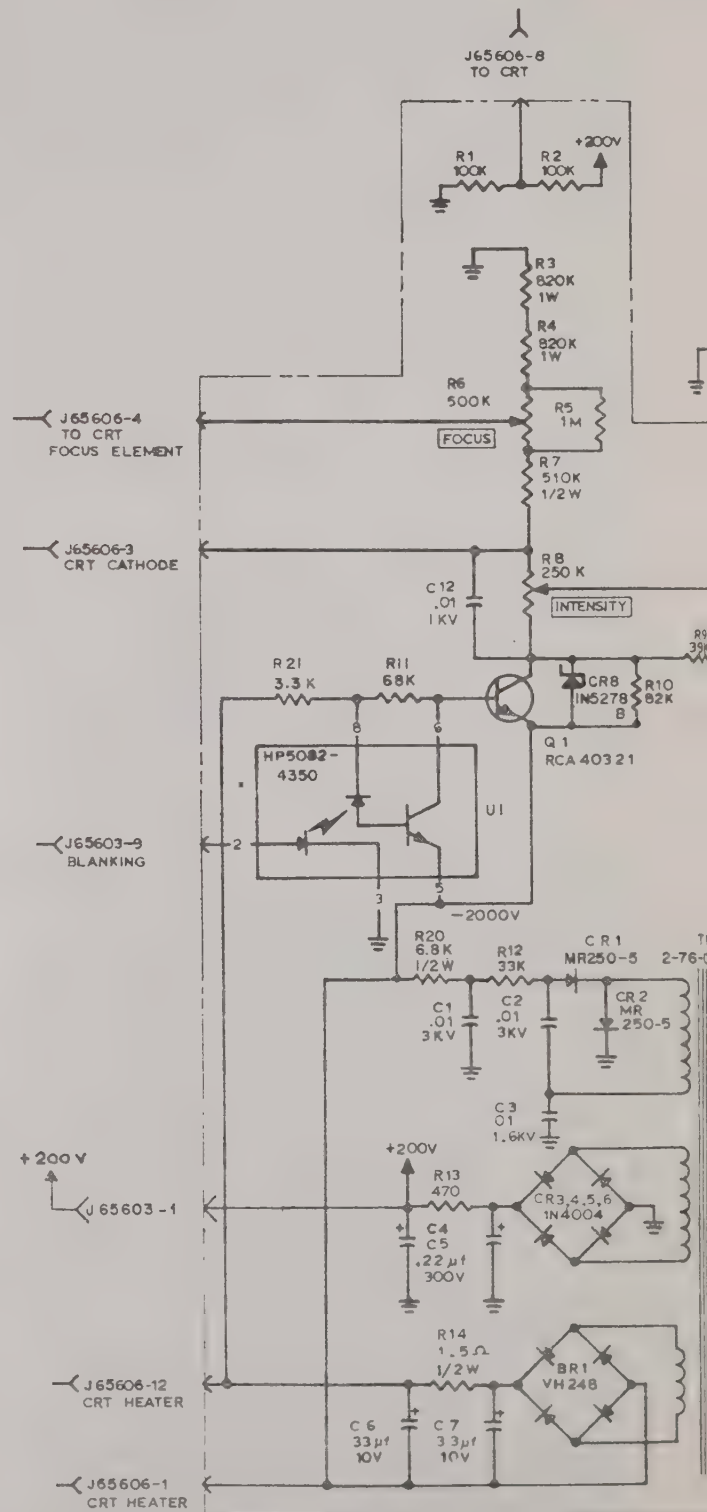




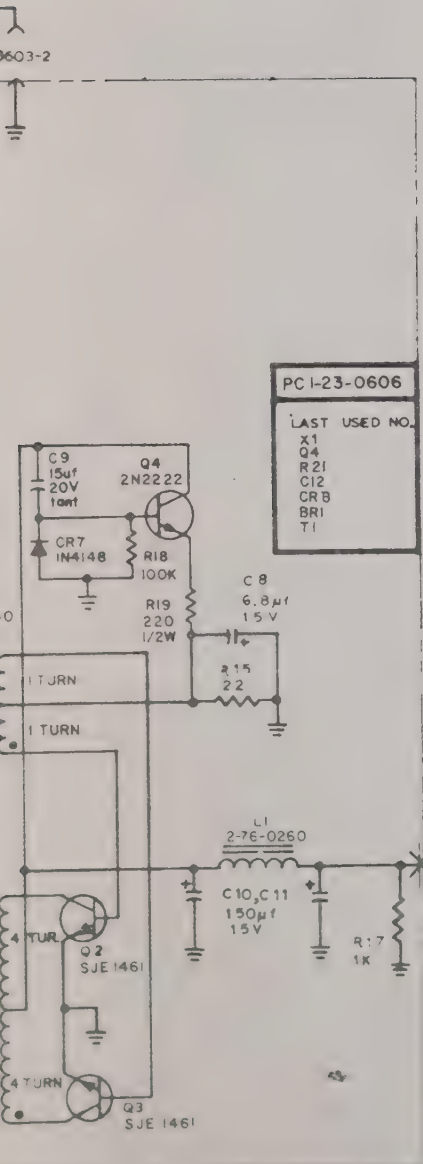
INVERTER BOARD
BOTTOM VIEW
1-23-0624



TOLERANCES		UNLESS OTHERWISE SPECIFIED	
10	100%	100%	100%
15	100%	100%	100%
20	100%	100%	100%
25	100%	100%	100%
30	100%	100%	100%
35	100%	100%	100%
40	100%	100%	100%
45	100%	100%	100%
50	100%	100%	100%
55	100%	100%	100%
60	100%	100%	100%
65	100%	100%	100%
70	100%	100%	100%
75	100%	100%	100%
80	100%	100%	100%
85	100%	100%	100%
90	100%	100%	100%
95	100%	100%	100%
100	100%	100%	100%
SPECTRUM ANALYZER TEST INTERCONNECT		23-0676	
4		1A	
1A		1A	



DATE	REV	CHANGE	APP'D
8/77	A	INCOMP. ECN # 2214 LC	MO
11/77	B	INCOMP. ECN # 2330 LC	MO
12/77	C	INCOMP. ECN # 2430 LC	MO



PC I-23-0606

LAST USED NO.

X1
Q4
R21
C12
CR8
BR1
T1

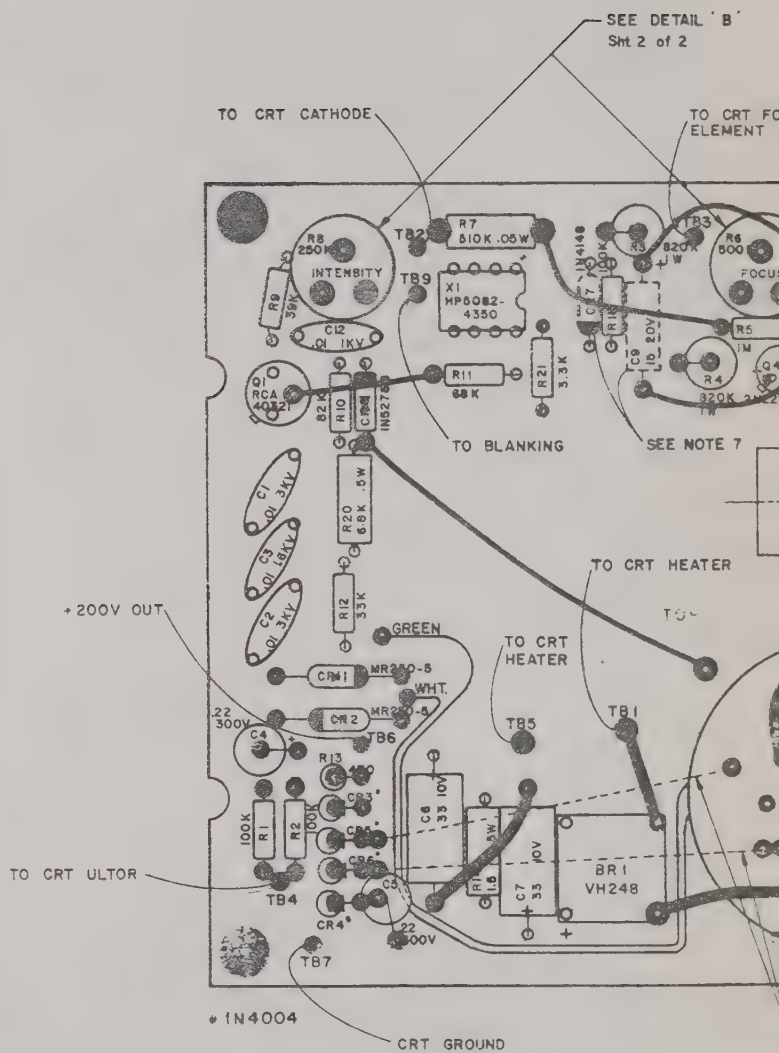
+12 V
J65603-7

EFFECTIVE: FM/AM1000A S/N 1070 & ON

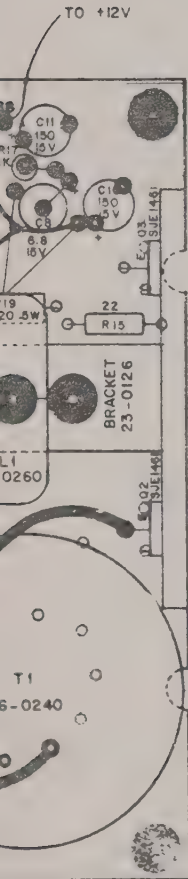
ITEM	REQD	PART NO	DESCRIPTION
LIST OF MATERIALS			
- IFR INC - WICHITA, KANSAS			
INVERTER BOARD SCHEMATIC FOR THE SPECTRUM ANALYZER			
SIZE	PART NUMBER	REV	
C	3-23-0665	C	
SCALE	WEIGHT	SHEET	28

TO CRT CATHODE

TO CRT FC
/ELEMENT



9/24/70	D	REVISED & REDRAWN L.C.	MC
7/24/70	E	INCORP. ECN # 2389	MC
7/24/70	F	INCORP. ECN # 2430 L.C.	MC
7/24/70	G	INCORP. ECN # 2468 L.C.	MC
7/24/70	H	INCORP. ECN # 2498 & 2525 L.C.	MC
10/27/70	J-1	INC. ECN # 2727 A.A.	MC
11/2/70	J-2	INC. ECN 2888 AT	MC



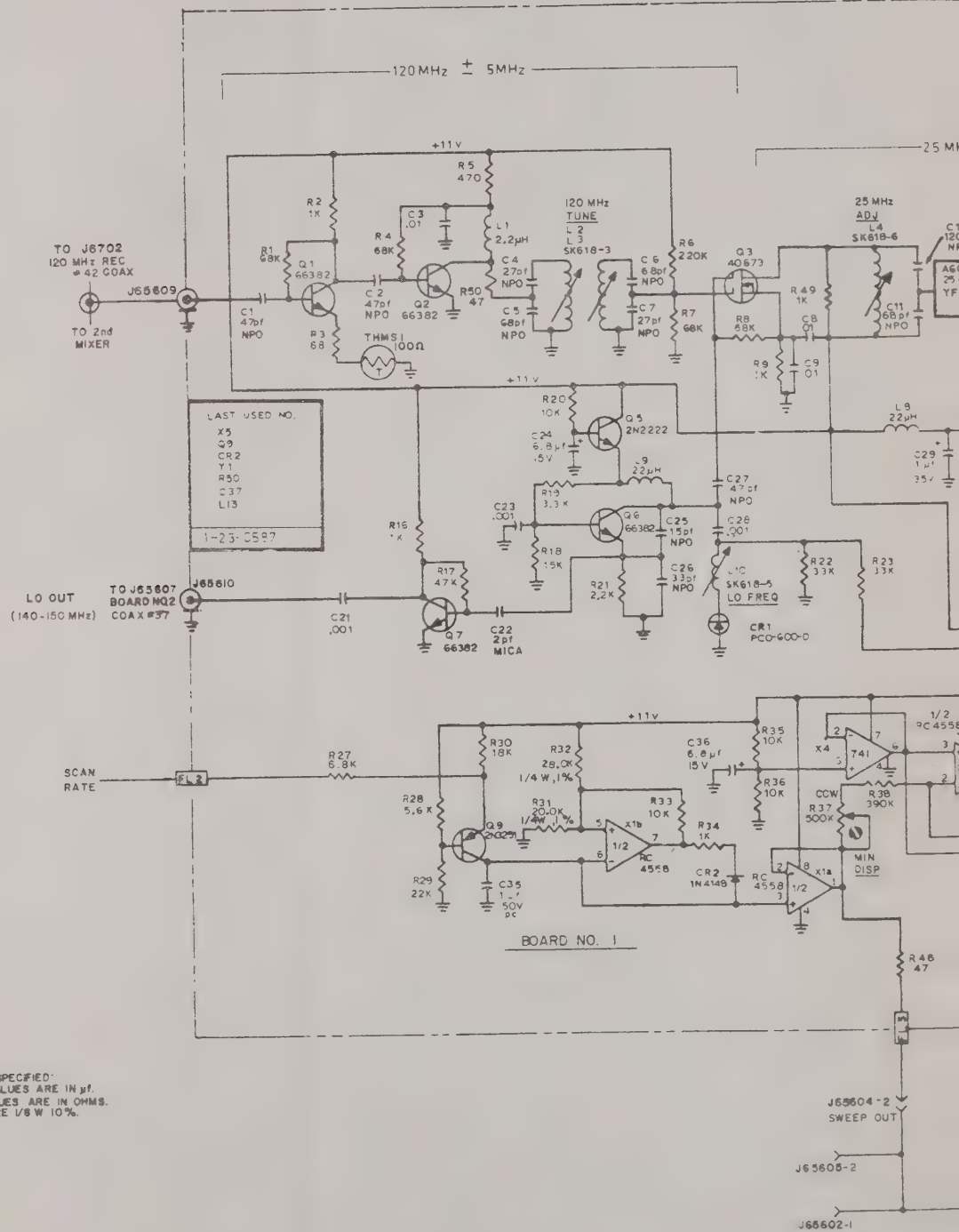
NOTES:

1. ALL RESISTORS ARE 1/4 W., 10% TOLERANCE EXCEPT AS NOTED.
2. ALL CAPACITOR VALUES ARE IN μ F EXCEPT AS NOTED.
3. COMPONENT LEADS MAY EXTEND .04 TO .06 BEYOND BOTTOM OF BOARD AFTER SOLDERING.
4. REFER TO SHEET 2 OF 2 FOR PLUG WIRING & DETAIL INFORMATION.
5. ALL RESISTOR VALUES ARE IN Ω EXCEPT AS NOTED.
6. BOTTOM OF BOARD TO BE COATED WITH "HUMISEAL" / EQUIV. TYPE 1A76 LIQUID INSULATION.
7. PLACE COMPONENT FLAT ON BACK SIDE OF PC BOARD.

PC 23-0606D
SCHEMATIC 3-23-0665
INSTALL JUMPERS ON BACK OF PC BD. AS SHOWN

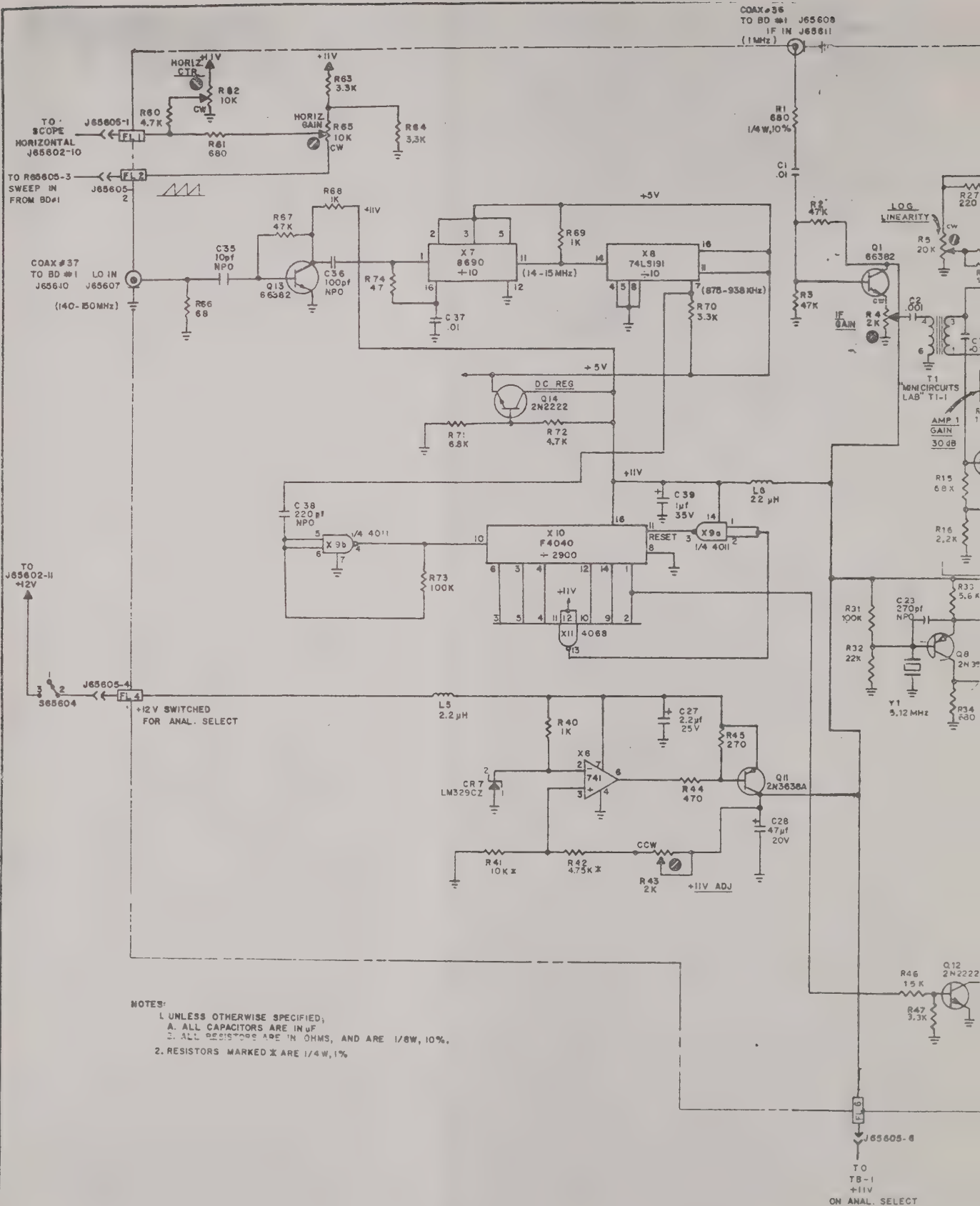
EFFECTIVE: FM/AM1000A S/N 1070 8 ON

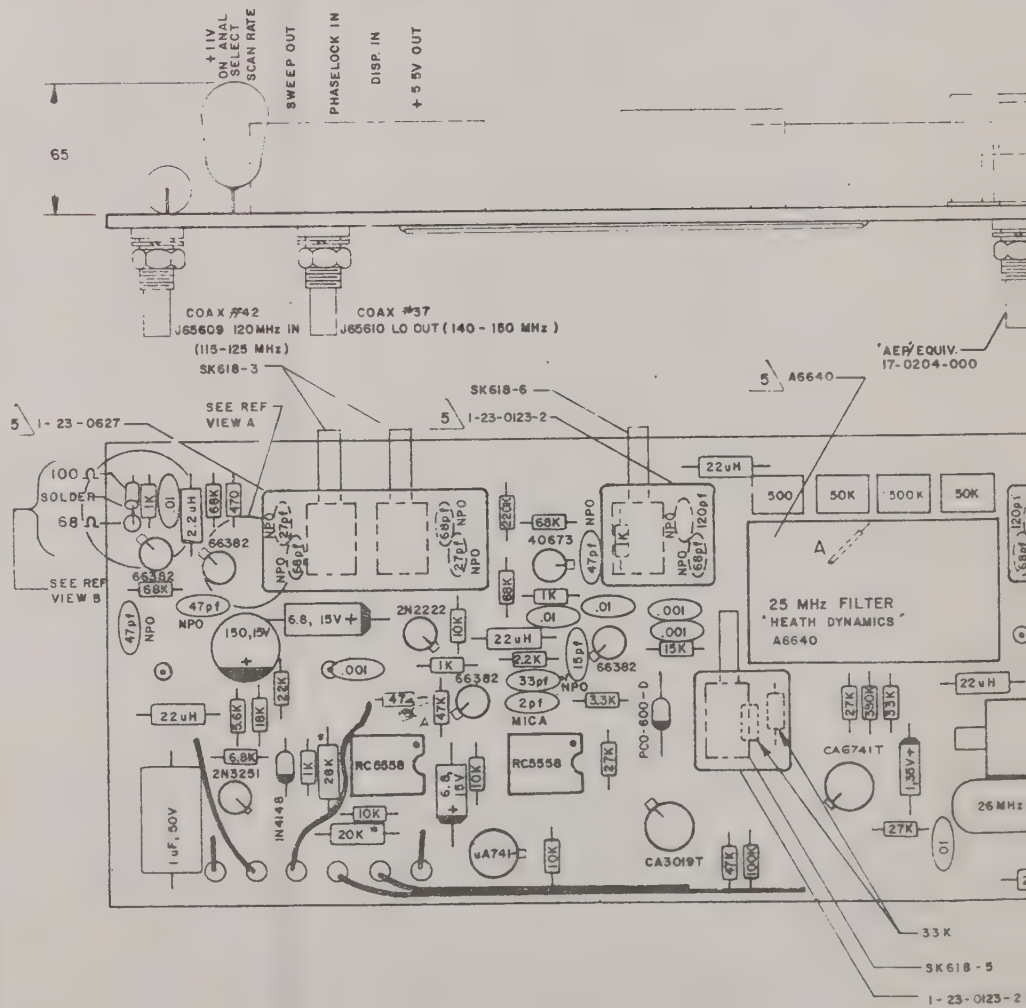
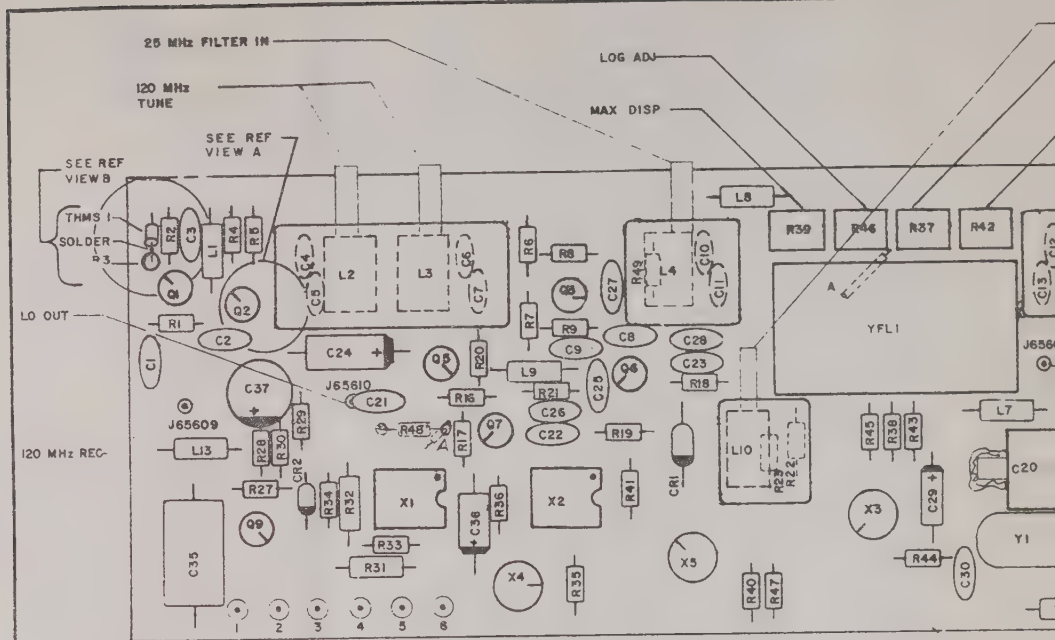
ITEM		REQD	PART NO	DESCRIPTION
LIST OF MATERIALS				
23-0626	1	1	TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS .11 - .1010 AAA - .1008 ANGLES .01" FRACTIONS .1/64 SURFACE ROUGHNESS REMOVE ALL BURRS	DRAWN DATE L.C. 8/31/77 CHECKED DATE APPROVED DATE MATERIAL See L/M Finish
			-IFR INC- WICHITA KANSAS SPECT. ANAL INVERTER PC BOARD ASSY FM/AM-1000A	
			SIZE PART NUMBER C 3-23-0624	
			SCALE WEIGHT 2 X SHEET OF 2	



NOTES:

1. UNLESS OTHERWISE SPECIFIED:
- A. ALL CAPACITOR VALUES ARE IN μ F.
- B. ALL RESISTOR VALUES ARE IN OHMS.
- C. ALL RESISTORS ARE 1/8 W 10%.

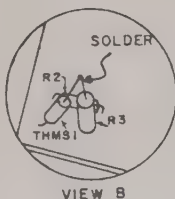
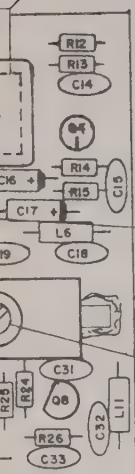




REQ
MIN DISP

- OFFSET ADJ

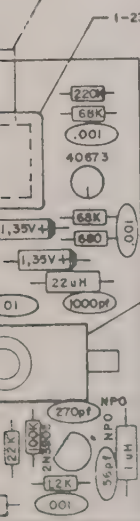
FILTER SHAPE ADJUST



IF OUT (1 MHz)

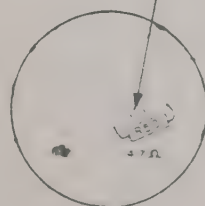
1 MHz PEAK

OAX #36
08 IF OUT (1 MHz)
SK618-6



90-400 pF
ELMENCO NO. 429

CUT PATH



VIEW A
(LOOKING THRU
BOARD)

DATE	REV	CHANGE	APPRO
4/1/77	A	INCORP. ECN # 2271 LC WLV	MU
4/1/77	B	INCORP. ECN # 2365 LC WLV	MU
4/1/77	C	INC. ECN # 2638 2530 AS	MU
7-25-77	C1	INC. ECN 2826 TR WLV	MU
7-28-77	C2	INC. ECN 3058 T.T. WLV	MU

NOTES:

1. ALL RESISTORS ARE 1/8 W., 10% TOLERANCE EXCEPT AS NOTED.
2. ALL CAPACITOR VALUES ARE IN μ F EXCEPT AS NOTED.
3. COMPONENT LEADS MAY EXTEND .04 TO .06 BEYOND BOTTOM OF BOARD AFTER SOLDERING.
4. MAXIMUM HEIGHT OF COMPONENTS TO BE .65 FROM COMPONENT SIDE OF BOARD.

5. ALL RF SHIELDS TO BE COMPLETELY SOLDERED, ALL SIDES.

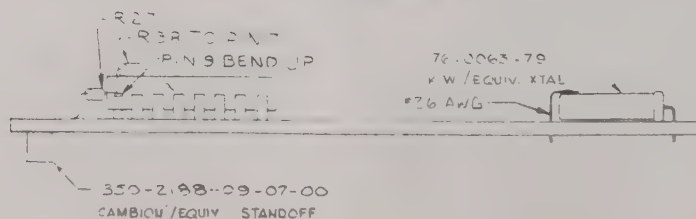
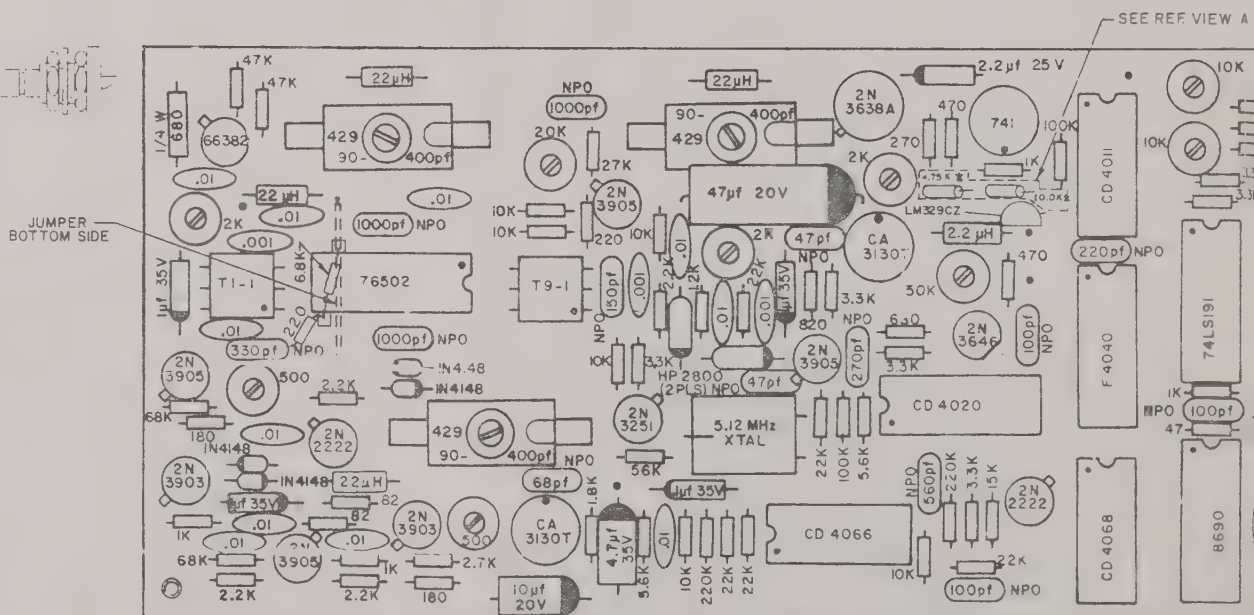
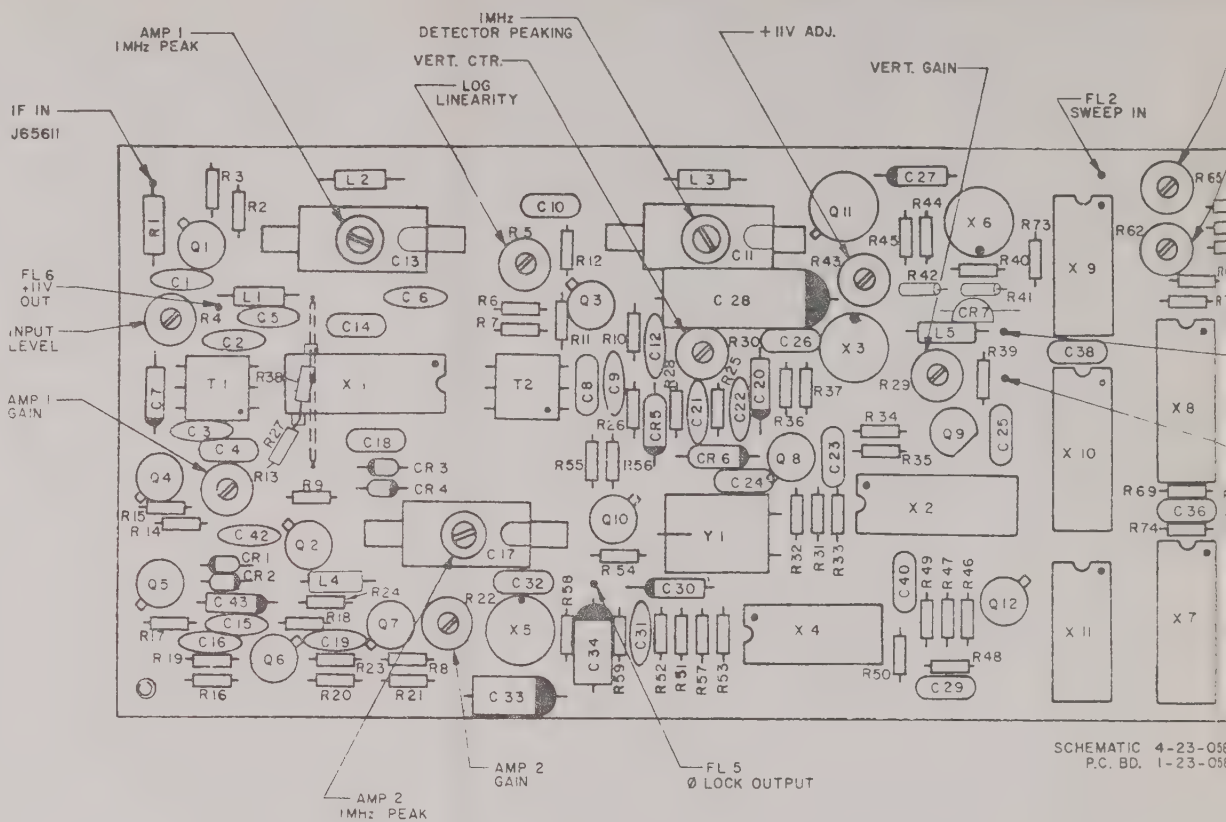
6. ALL JUMPERS TO BE AWG 24

7. REF DWG: SCHEMATIC 4-23-0660

8. * (ASTERISK) DENOTES $\pm 1\%$ RESISTOR TOLERANCE 1/4 W

ITEM	REQ'D	PART NO.	DESCRIPTION
LIST OF MATERIALS			
- IFR INC - WICHITA, KANSAS			
DRAWN DATE 4/20/77		TITLE SPECTRUM ANALYZER PC BD ASSY BD NO 1	
CHECKED DATE 5/4/77		APPROVED DATE 7/25/77	
MATERIAL		SIZE C	PART NUMBER 3-23-0593
FINISH		SCALE 2/1	SHEET 1 OF 2

7-5-626	1	1	1
APPLICATION	QTY	MODEL	REV
TOLERANCES UNLESS OTHERWISE SPECIFIED DIMENSIONS APPLY AFTER FINISH FRACTIONS 1/16 - 1/8 SURFACE ROUGHNESS RENOTE ALL SURFS			



NOTES:

1. ALL RESISTORS ARE 1/8 W.
2. ALL CAPACITOR VALUES ARE
3. COMPONENT LEADS MAY EXTEND
BOARD AFTER SOLDERING.
4. MAXIMUM HEIGHT OF COMPONENT
SIDE OF BOARD.
5. RESISTORS MARKED WITH AST

HORZ. GAIN
HORZ. CTR.
FL 1
SCOPE HORIZONTAL

R61
R60
R64

L6
C39

14

72

R71

R67

13

C35

R66

FL 4
+12V

FL 3
VERT. OUTPUT

LO IN
J65607

680
4.7K
3.3K

22K
J65607

22

7K

6.8K

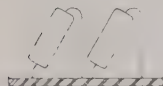
47K

382

NP

08

R42 R41
4.75K x 10.0K x

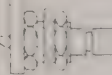


VIEW A

321 CR7
LM329CZ

REMOVE
VIEW B
BOTTOM SIDE

17-0204-000
AEF/SOLIV SMB CONN



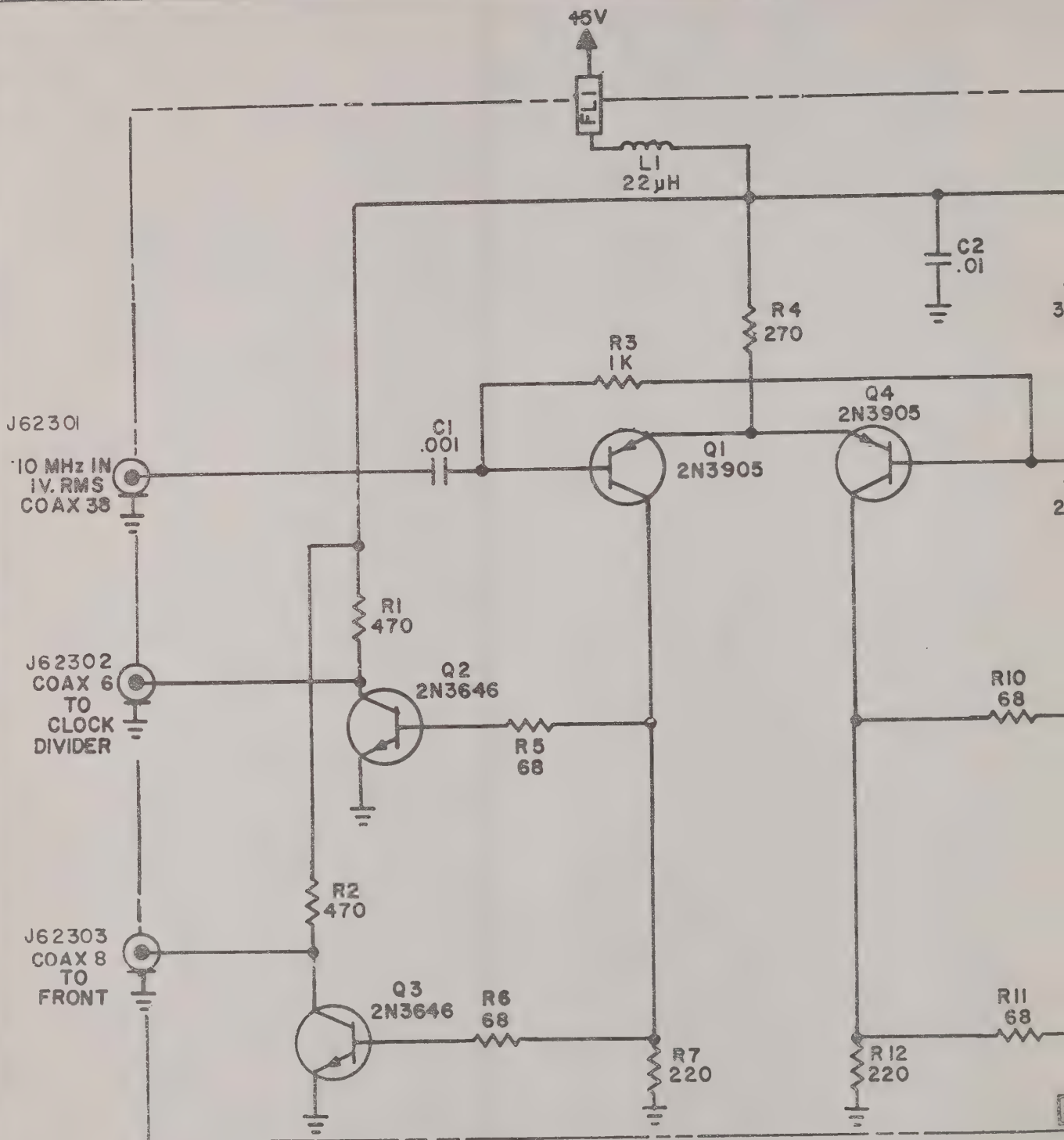
DATE	REV	CHANGE	APPD
8/1/77	A	UPDATE REV. LETTER AA	AK
8/1/77	B	INCORP ECN # 2273 LC	
9/1/77	C	INCORP ECN # 2282 LC	AK
9/1/77	D	INCORP ECN # 2271 LC	AK
11/1/78	E	INCORP ECN # 2538 AA	
11/1/78	F	LC ECN 2538 LC	
12/1/78	F	LC ECN 2538 LC	

% TOLERANCE EXCEPT AS NOTED.
μF EXCEPT AS NOTED.
.04 TO .06 BEYOND BOTTOM OF
NTS TO BE .35 FROM COMPONENT
SK (#) ARE 1/4 W, 1%.

1	1	1-23-0594	SPECTRUM ANALYZER BO.#2 ASS'Y.
ITEM	REQ'D	PART NO	DESCRIPTION

LIST OF MATERIALS

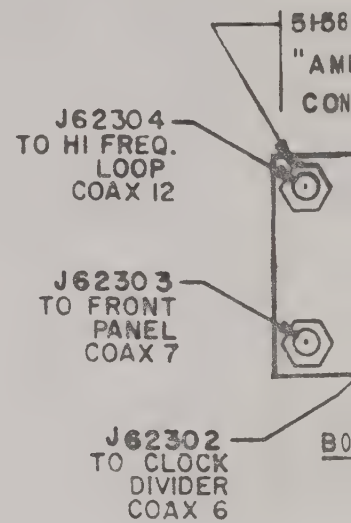
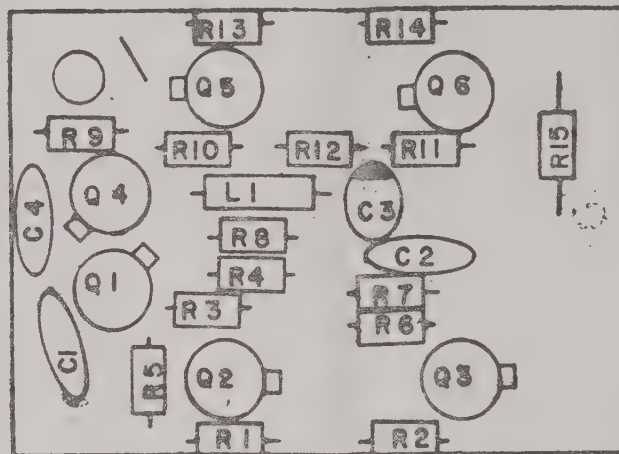
1-23-0594 SPECTRUM ANALYZER BOARD #2 ASSEMBLY	TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DIMENSIONS IN INCHES ANGLES - 10° FINISHES - 100 SURFACE ROUGHNESS REMOVE ALL BURRS		DRAWN DATE CHECKED DATE APPROVED DATE	- IFR INC - WICHITA, KANSAS	
	MATERIAL		SIZE C	PART NUMBER 3-23-0594	REV AK
	FINISH		SCALE 2	HEIGHT	SHEET OF



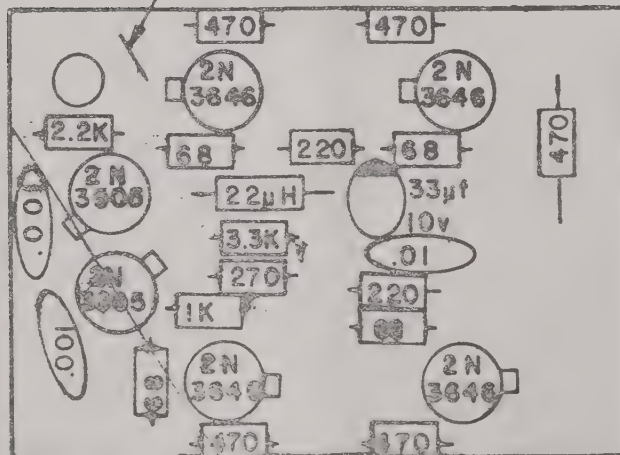
NOTES:

1. ALL RESISTORS ARE 1/8W, 10% AND VALUES ARE IN OHMS UNLESS OTHERWISE SPECIFIED.
2. ALL CAPACITORS ARE IN µF UNLESS OTHERWISE SPECIFIED.

LAST USED NOS.
C4, R15, Q6, L1

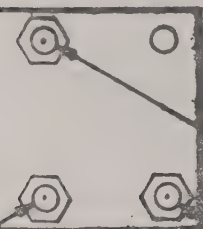


NO.22AWG BUSS WIRE
.75" LONG



0000-09 
 RICON" SMB
 ECTOR (5 PL)

DATE	REV	CHANGE	APP'D
1/3/78	A	INC ECN # 2570 A.A. <i>W/W</i>	<i>W/W</i>
1-15-78	A-1	INC ECN 2709 <i>W/W</i>	<i>W/W</i>



J62305
 TO 100-108 MHz
 MULTIPLIER
 COAX II

J62301
 10MHz IN
 IV. RMS
 COAX 38

TOM VIEW
 SCALE: 1:1

NOTES:

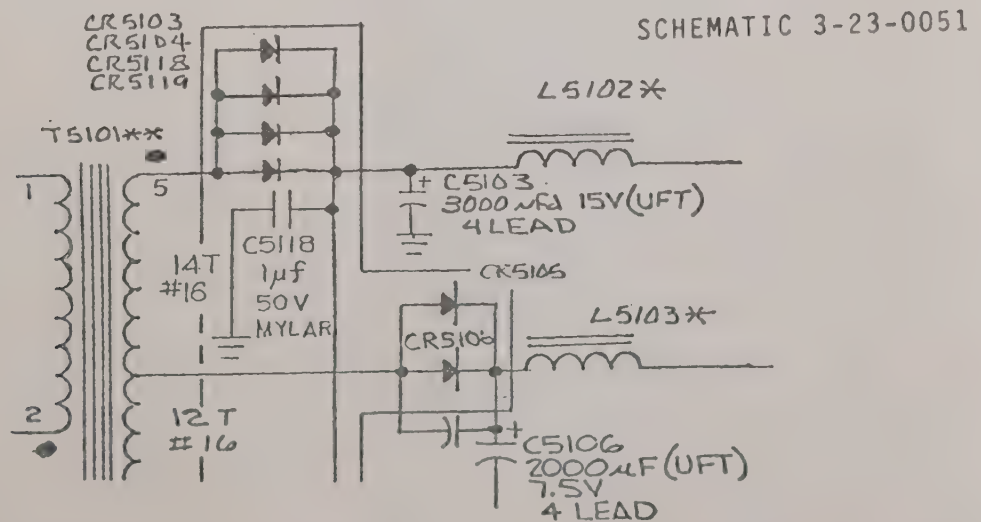
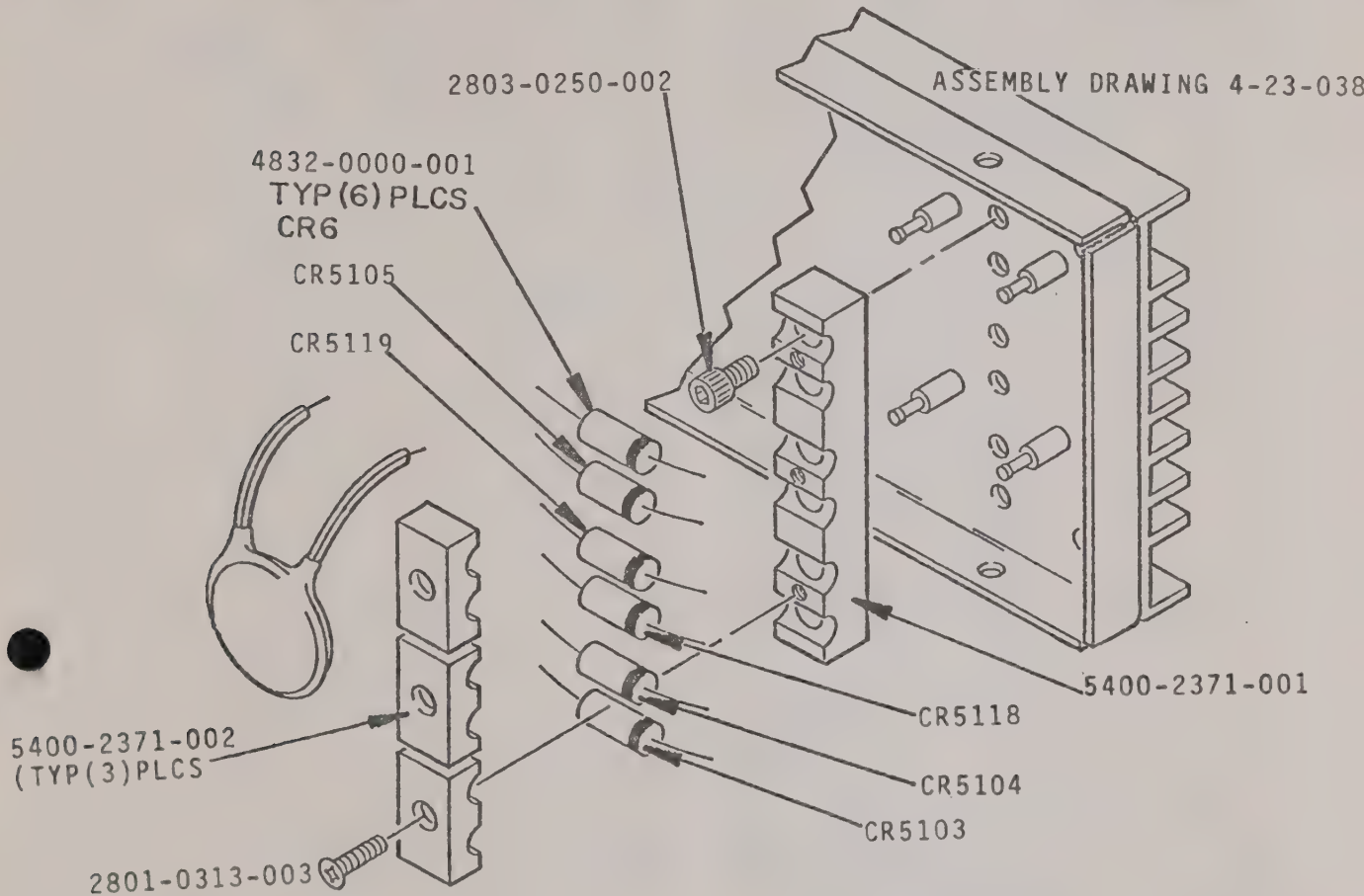
1. ALL RESISTORS ARE 1/8 W., 10% TOLERANCE EXCEPT AS NOTED.
2. ALL CAPACITOR VALUES ARE IN μ F EXCEPT AS NOTED.
3. COMPONENT LEADS MAY EXTEND .04 TO .06 BEYOND BOTTOM OF BOARD AFTER SOLDERING.
4. MAXIMUM HEIGHT OF COMPONENTS TO BE .45 FROM COMPONENT SIDE OF BOARD.

 TEFLON INSULATOR MUST BE CUT FLUSH WITH BASE OF CONNECTOR.

23-0620		1	FM/AM1000S				
				1	1	23-0619	TCXO P.C. BU ASS'Y
NEXT ASS'Y	QTY	MODEL	ITEM	REV'D	PART NO.	DESCRIPTION	
APPLICATION				LIST OF MATERIALS			
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: 1.000 ANGLES: 1/2° FRACTIONS: 1/64 120 SURFACE ROUGHNESS REMOVE ALL BURRS				DRAWN DATE RKK 3/18/77 CHECKED DATE W/W 4-8-77 APPROVED DATE M/A 4-9-77		INSTRUMENT FLIGHT RESEARCH CORPORATION WICHITA, KANSAS TITLE TCXO OUTPUT DIST. AMP ASS'Y	
MATERIAL				SIZE	PART NUMBER	REV	
TREATMENT				B	2-23-0619	A-1	
FINISH				2:1 & NOTED		SHEET 1 OF 1	

CHANGE NOTICE #1

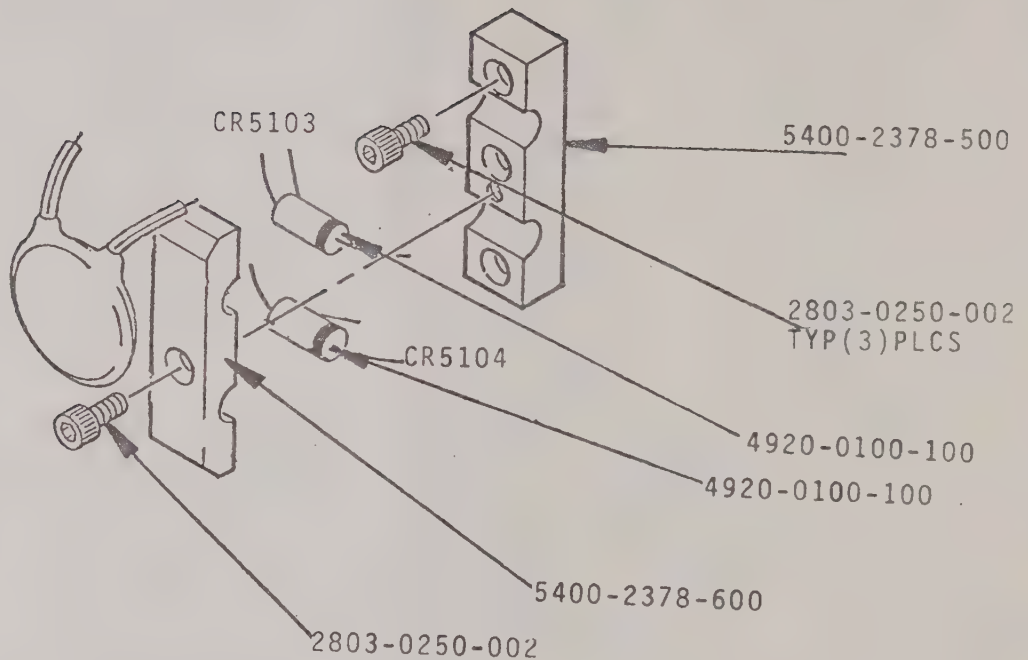
FM/AM-1000S, units S/N 801 through S/N 1615. The Duty Cycle Regulator Assembly has been changed to incorporate the modifications shown (also reference Assembly Dwg. No. 4-23-0384 [Fig. 6-15] and Schematic 3-23-0051 [Fig. 6-11] in July, 1978, printing of FM/AM-1000S manual).



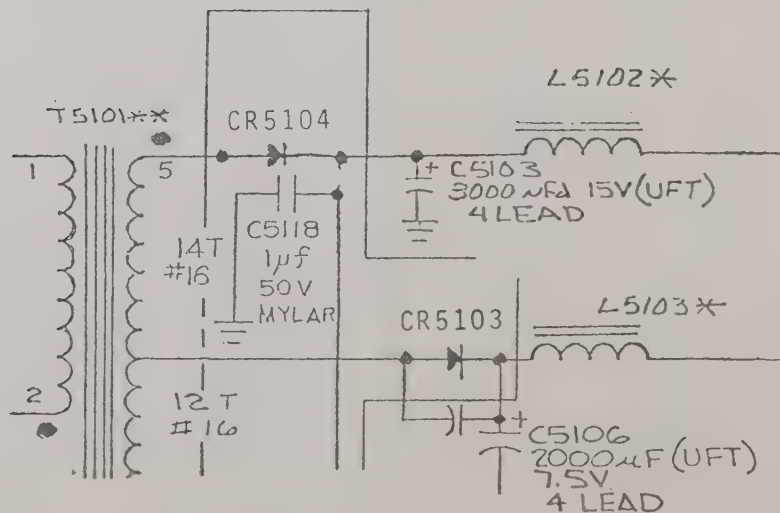
DUTY CYCLE REGULATOR - S/N 801 through S/N 1285,

CHANGE NOTICE #1 - Continued

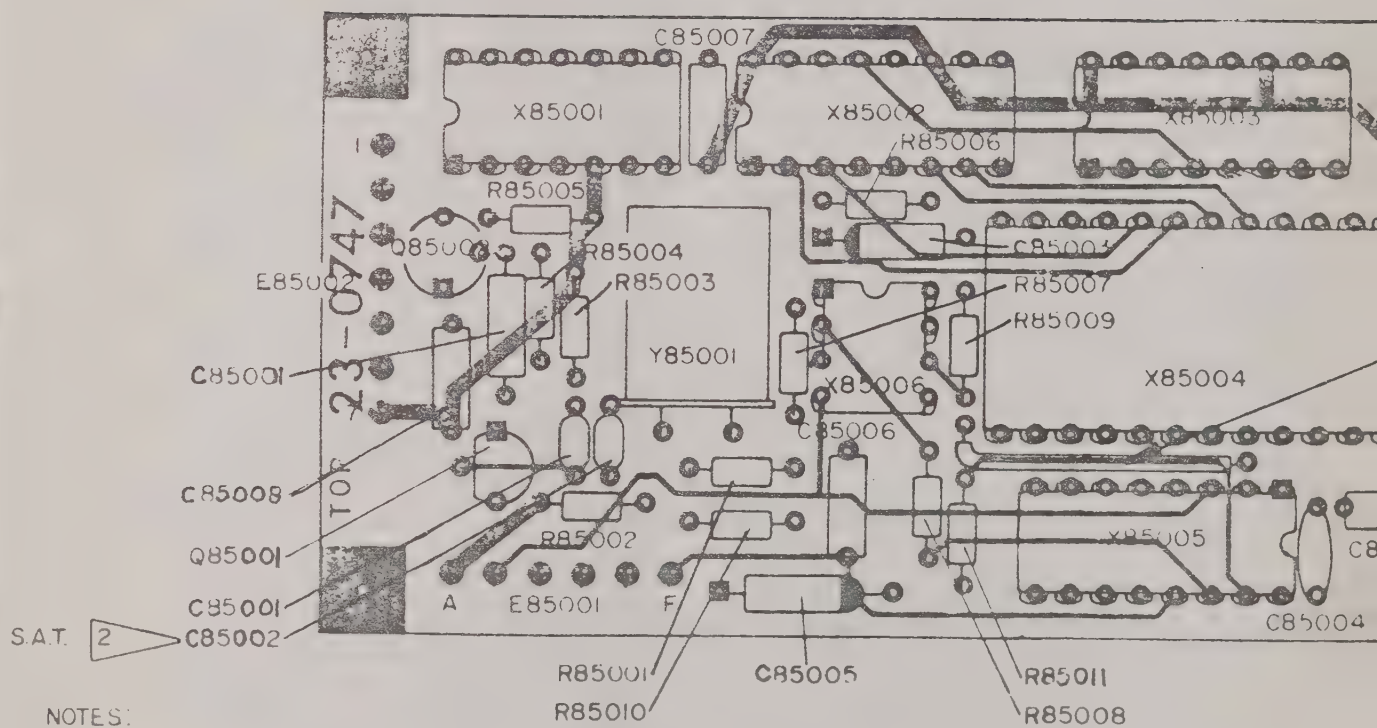
ASSEMBLY DRAWING 4-23-0384



SCHEMATIC 3-23-0051



DUTY CYCLE REGULATOR - S/N 1286 and ON



1. REFERENCE CIRCUIT SCHEMATIC 0000-2374-300.

2. C85002 SET AT TEST (S.A.T.) RANGE NOMINAL 22pF, RANGE 22pF OR 27pF

DATE	REV	CHANGE	APP'D

1

2

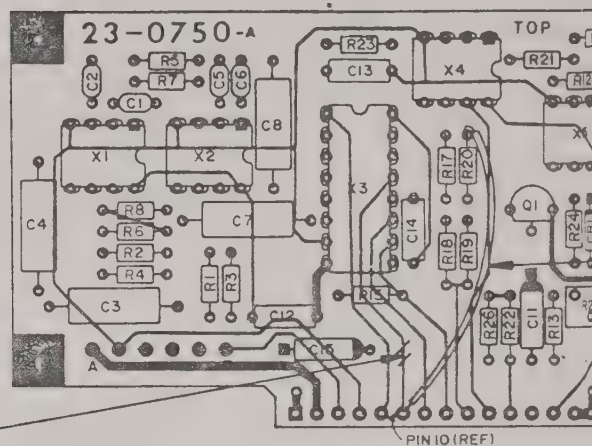
3

AS REQ'D

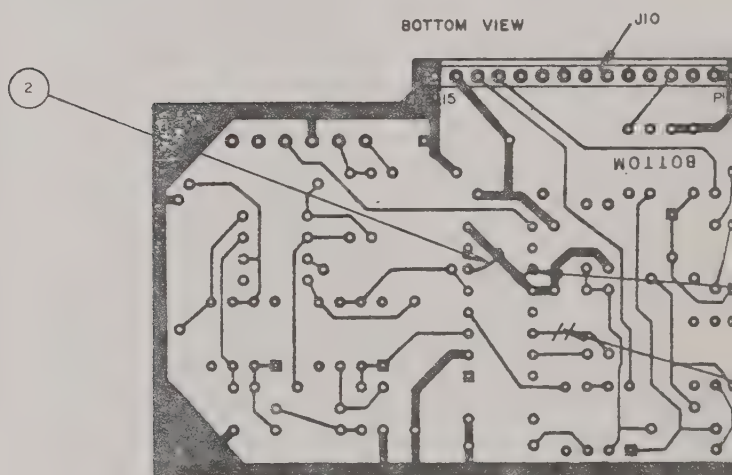
ITEM	REQ'D	PART NO.	DESCRIPTION
LIST OF MATERIALS			
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: .XX = ± .010 .XXX = ± .005 ANGLES: ± 1/2° FRACTIONS: ± 1/64 SURFACE ROUGHNESS REMOVE ALL BURRS		DRAWN DATE ER 4/9/80 CHECKED DATE J Adams 11-6-80 APPROVED DATE FORSTA 11/6/80	TITLE - IFR INC - WICHITA, KANSAS DUAL TONE GEN BD. #2 ASSY. FM-AM 1000S
MATERIAL _____ FINISH _____		SIZE 8 SCALE 2 x 1	PART NUMBER 7010-2374-900 WEIGHT 54 SHEET 1 OF 1

23-753	1000S	MODEL
NEXT ASSY QTY	1	APPLICATION

TOP VIEW



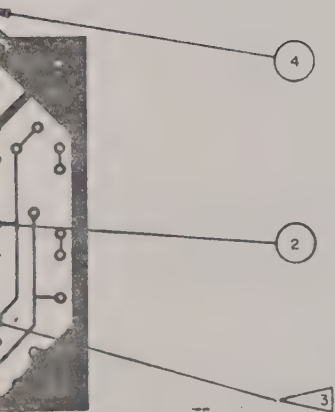
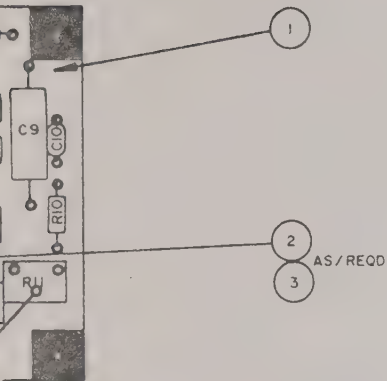
BOTTOM VIEW



NOTES:

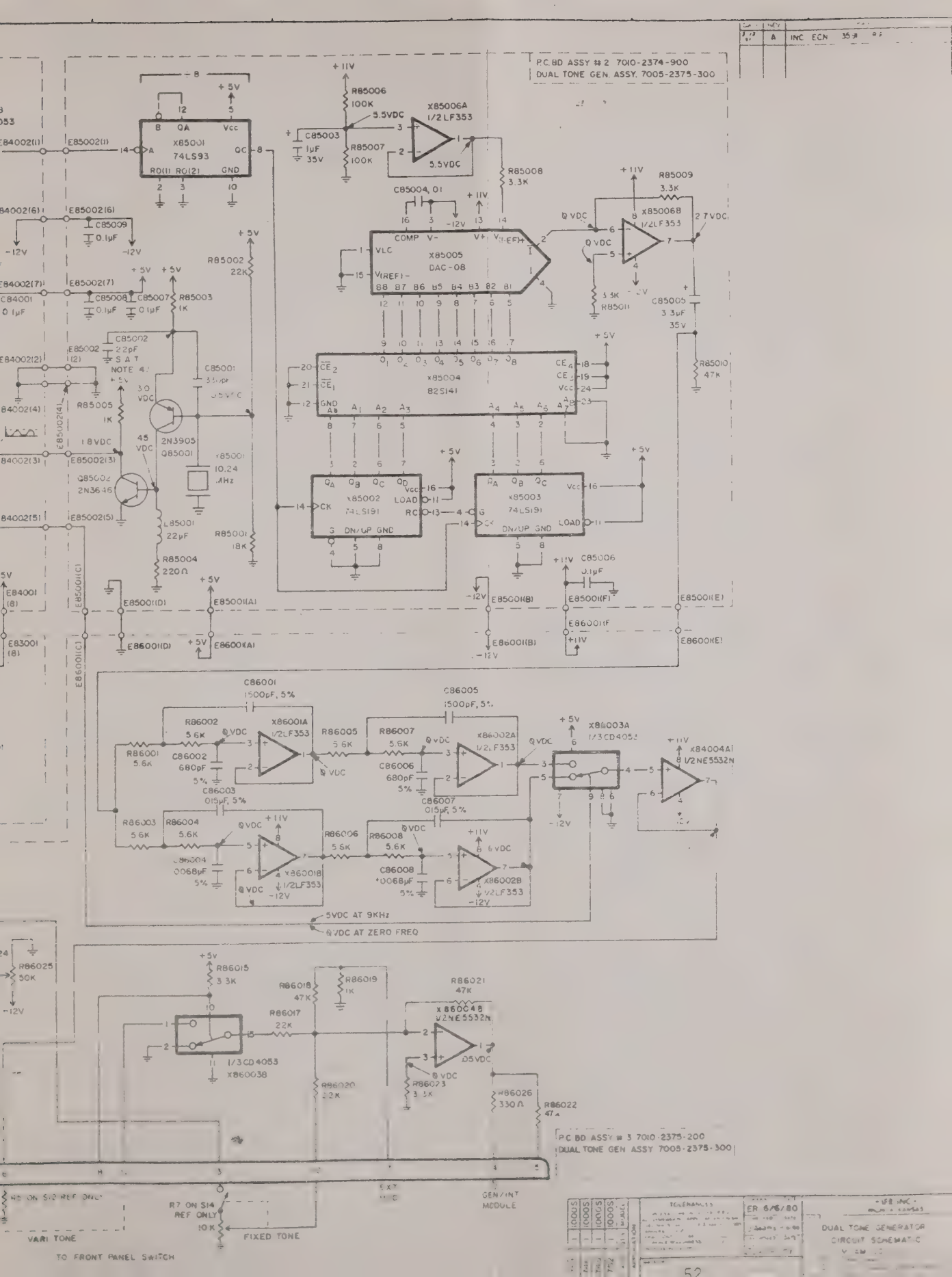
1. FOR CABLE INTERCONNECT SEE 0000-2364-001.
2. REFERENCE CIRCUIT SCHEMATIC 0000-2374-300.
3. CUT AWAY PATHWORK AS INDICATED, TWO PLACES.

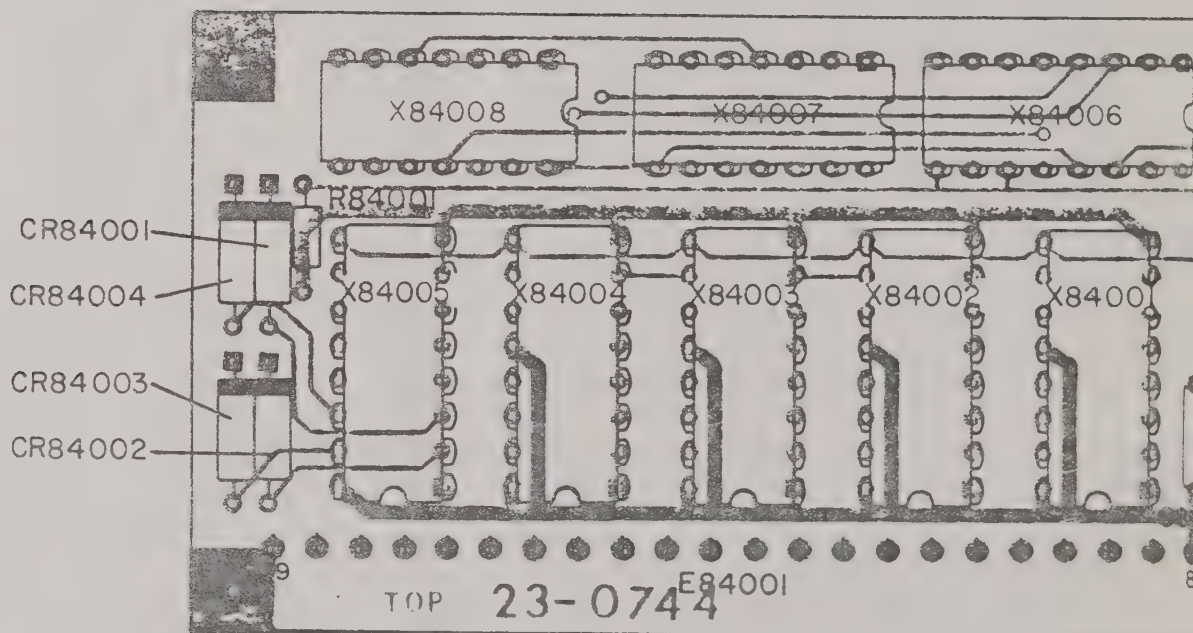
DATE	REV	CHANGE	APP'D
2-18-81	A	INC ECN 359 RF	RF



ITEM		REQ'D	PART NO	DESCRIPTION
LIST OF MATERIALS				
TOLERANCES		DATE	- ISR INC - WICHITA, KANSAS	
UNLESS OTHERWISE SPECIFIED		ER 4/11/80	TITLE	
ALL DIMENSIONS APPLY AFTER FINISH		DATE	DUAL TONE GEN P.C. BO. #3 ASSY.	
DECIMALS: .001 - .005 .005 - .010		11-0-80	FM-AM 1000 S	
FRACTIONS: 1/16 1/8 1/4 3/8 1/2		DATE	SCALE	
SURFACE FINISHES		BOB 11/1/80	2 ± 1	
REMOVE ALL BURRS			SHEET 1 OF	
MATERIAL				
FINISH				







NOTES:

- I. REFERENCE CIRCUIT SCHEMATIC 0000-2374-300.

DATE	REV	CHANGE	APPD

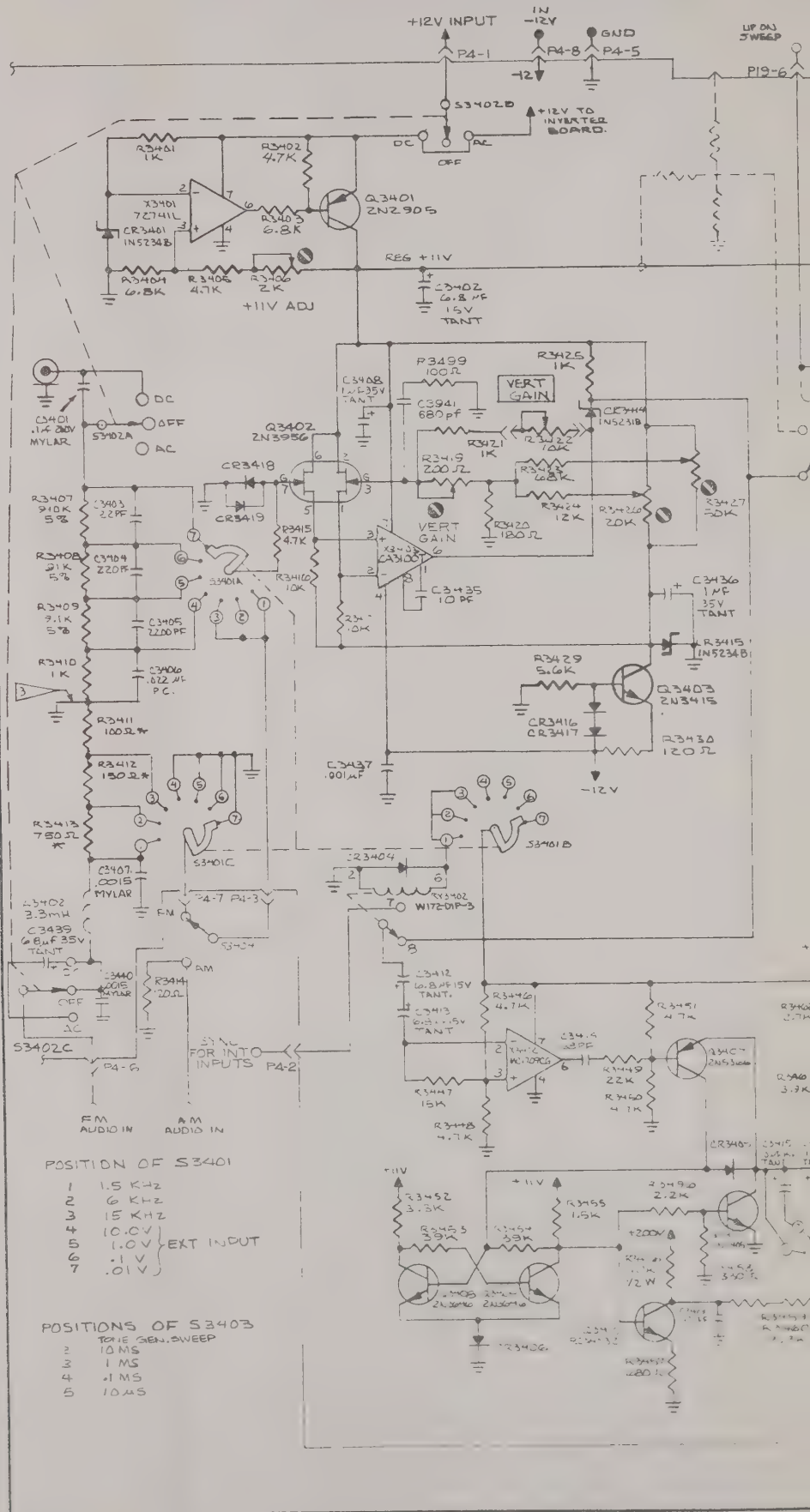
1

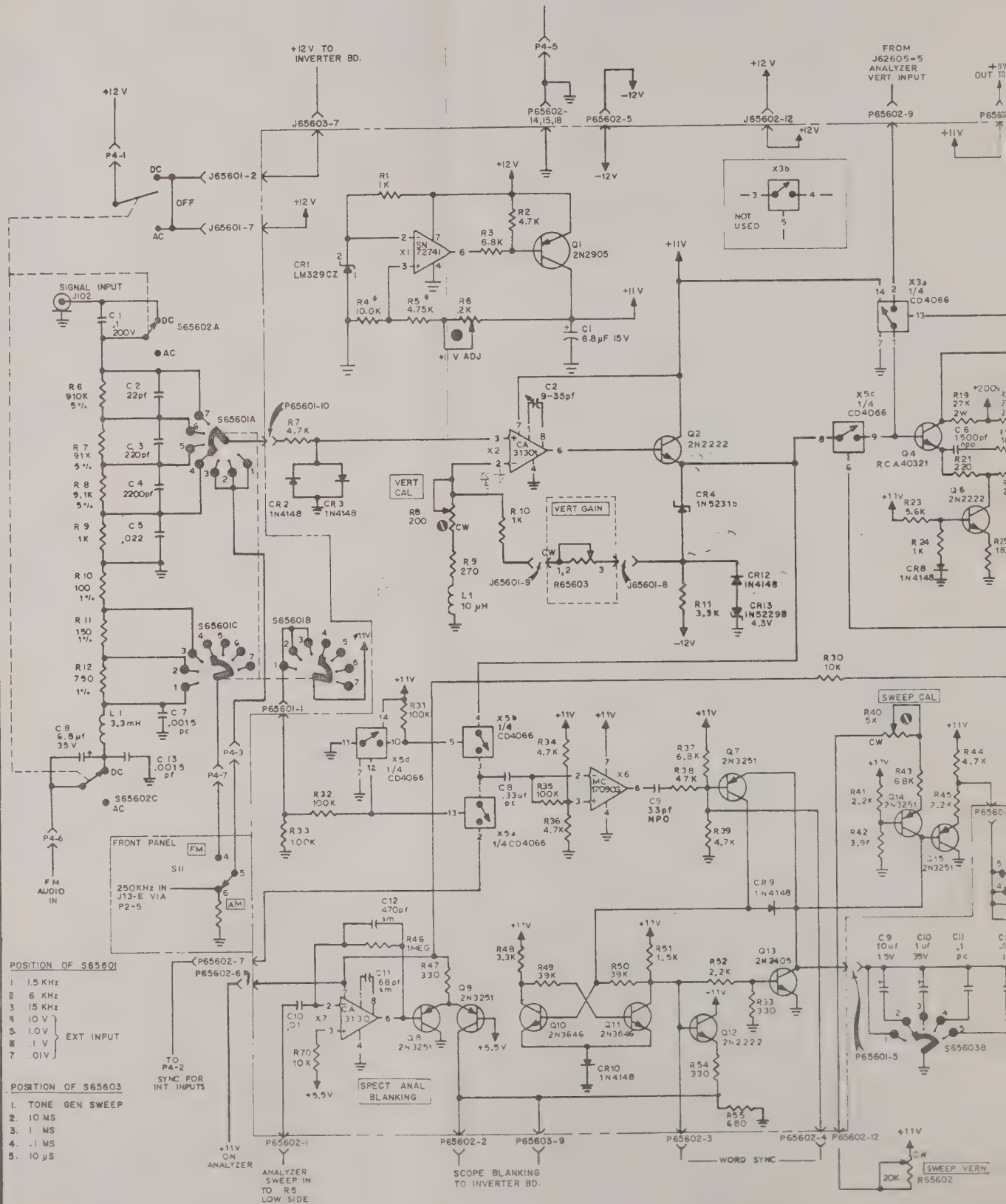
E84002

001

ITEM		REV'D		PART NO.		DESCRIPTION	
LIST OF MATERIALS							
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: .XX = ± .010 .XXX = ± .005 ANGLES: ± 1/2° FRACTIONS: ± 1/64 SURFACE ROUGHNESS REMOVE ALL BURRS				DRAWN DATE ER 4-9-80 CHECKED DATE J Adams 11-6-80 APPROVED DATE BORTH 11/6/80		- IFR INC - WICHITA, KANSAS TITLE DUAL TONE GEN. BD. #1 ASSY. FM-AM 1000 S	
MATERIAL _____				SIZE B		PART NUMBER 7010-2374-600	
FINISH _____				SCALE 2 x 1		WEIGHT - H - SHEET 1 OF 1	

23-753	1	1000 S
NEXT ASSY	QTY	MODEL
APPLICATION		

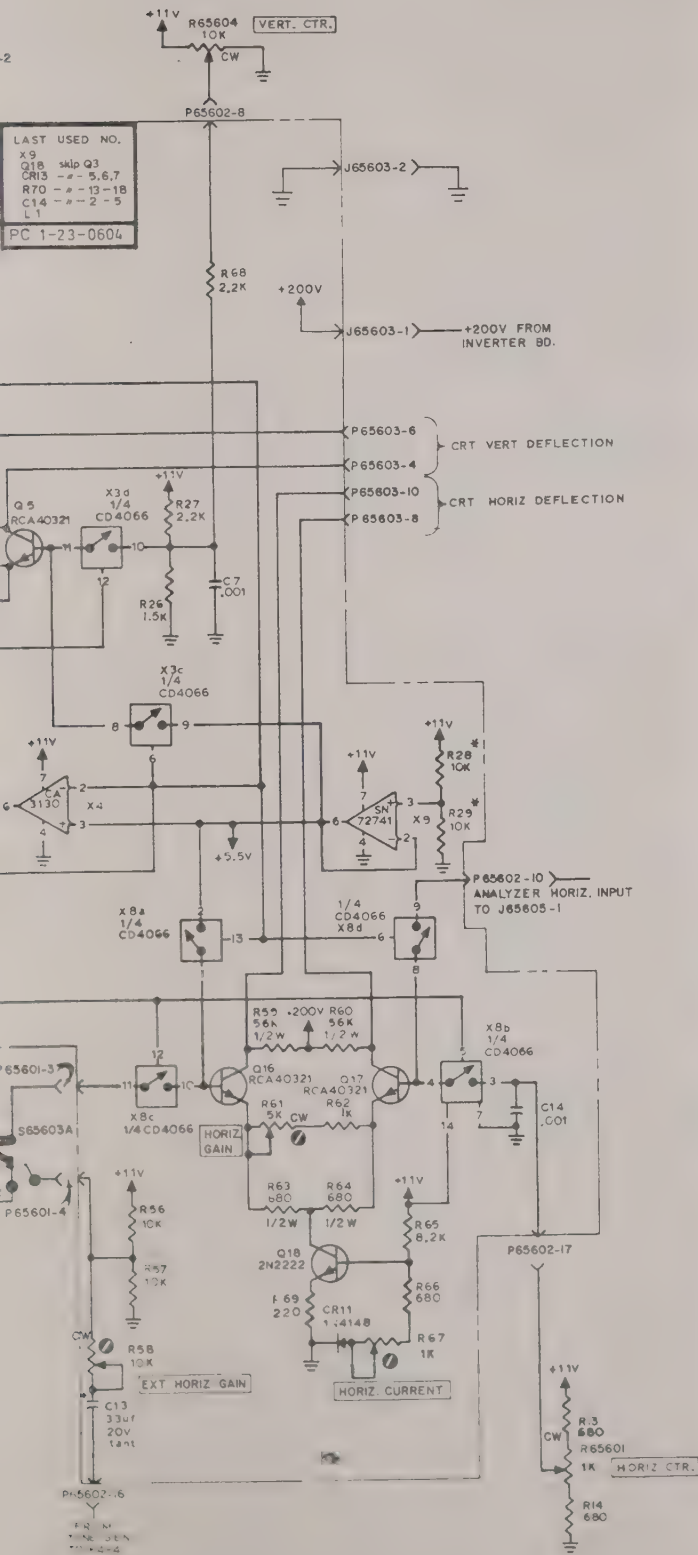




NOTE

1. KEEP AWAY FROM GNDS & EACH OTHER. KEEP DIRECT. DO NOT BUNDLE.
2. ALL RESISTORS ARE 1/8 W, 10% TOLERANCE EXCEPT AS NOTED.
3. RESISTORS IDENTIFIED WITH ASTERISK (*) ARE 1/4 W, 1% TOLERANCE.

DATE	REV	CHANGE	APP'D
10/1/78	A	INCORP ECU 2195 AA	MD
10/1/78	B	INCORP ECU 2363 L2	MD
10/1/78	C	INC ECU 2882 TAT	MD
10/1/78	D	INC ECU 2828 L2	MD



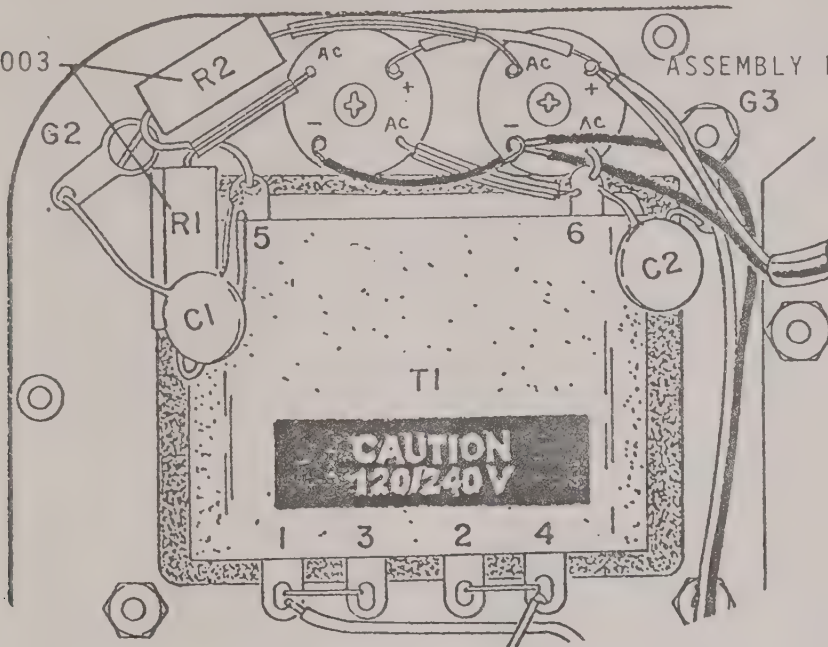
EFFECTIVE: FM/AM1000A S/N1070 B ON

REV	PROJ	PART NO	DESCRIPTION
1	23-0628	1	FM-AM 1000A SCOPE SCHEMATIC (WITH WORD ANALYZER 800'S QMS)
2	23-0628	2	FM-AM 1000A SCOPE SCHEMATIC (WITH WORD ANALYZER 800'S QMS)
3	23-0628	3	FM-AM 1000A SCOPE SCHEMATIC (WITH WORD ANALYZER 800'S QMS)
4	23-0628	4	FM-AM 1000A SCOPE SCHEMATIC (WITH WORD ANALYZER 800'S QMS)
5	23-0628	5	FM-AM 1000A SCOPE SCHEMATIC (WITH WORD ANALYZER 800'S QMS)
6	23-0628	6	FM-AM 1000A SCOPE SCHEMATIC (WITH WORD ANALYZER 800'S QMS)
7	23-0628	7	FM-AM 1000A SCOPE SCHEMATIC (WITH WORD ANALYZER 800'S QMS)
8	23-0628	8	FM-AM 1000A SCOPE SCHEMATIC (WITH WORD ANALYZER 800'S QMS)
9	23-0628	9	FM-AM 1000A SCOPE SCHEMATIC (WITH WORD ANALYZER 800'S QMS)
10	23-0628	10	FM-AM 1000A SCOPE SCHEMATIC (WITH WORD ANALYZER 800'S QMS)

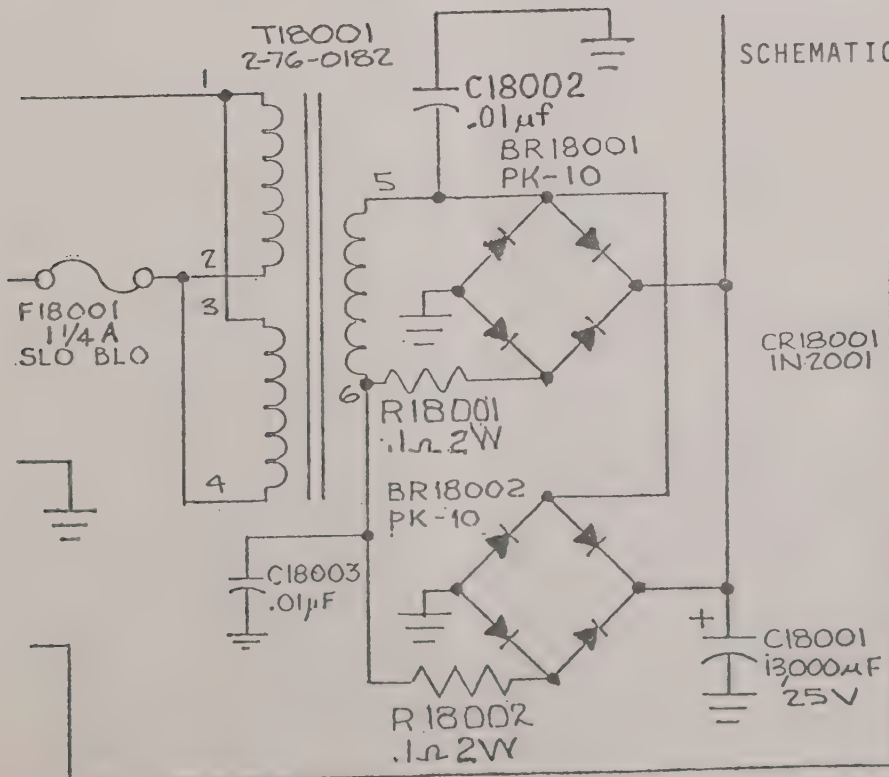
CHANGE NOTICE #2

FM/AM-1000S, units S/N 801 through S/N 1615. The Rear Panel Assembly has been changed to incorporate the modifications shown (also reference Wiring Assembly, Dwg. No. 3-23-0380 [Fig. 6-5] and Schematic 3-23-0403 [Fig. 6-4] in July, 1978, printing of FM/AM-1000S manual).

4705-0108-003

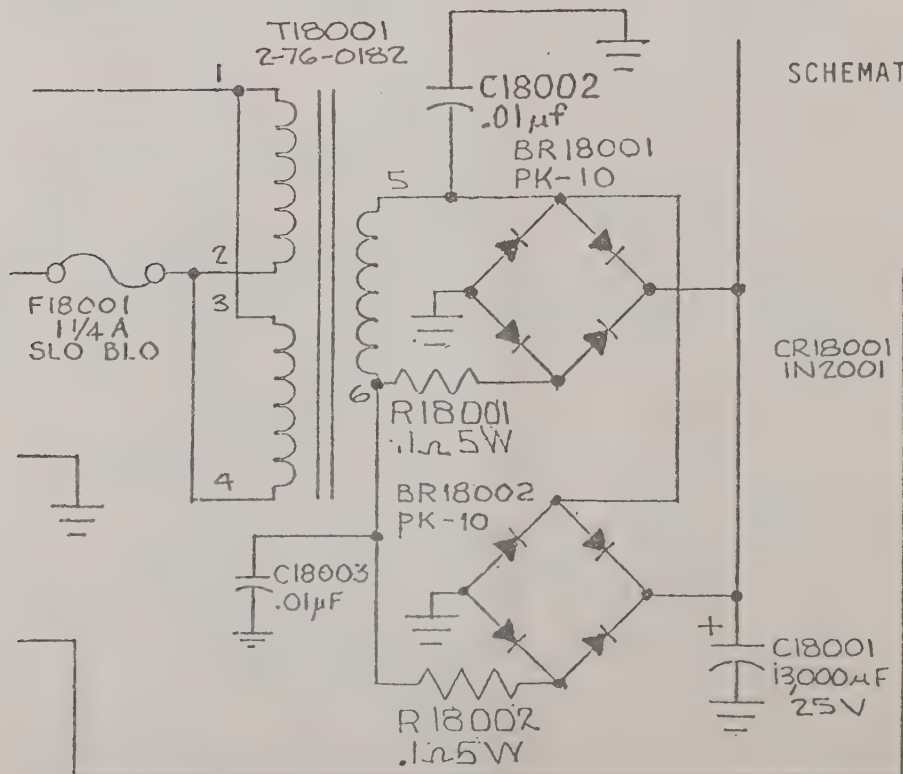
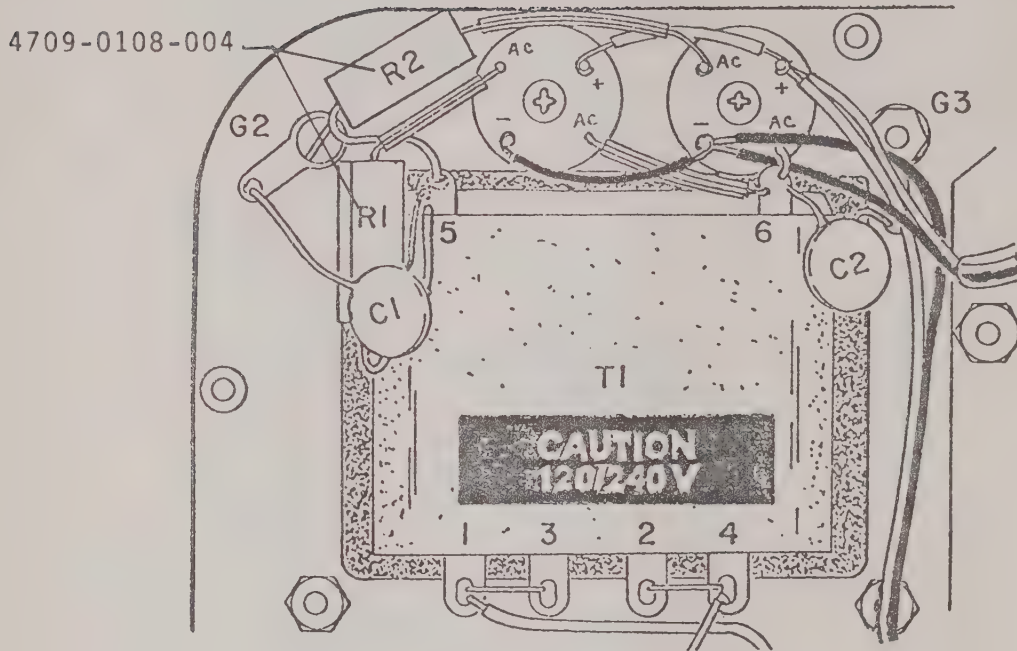


SCHEMATIC 3-23-0403



REAR PANEL - S/N 801 through S/N 1390

ASSEMBLY DRAWING 3-23-0380

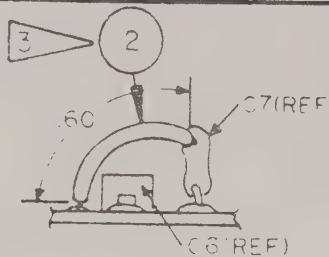


SCHEMATIC 3-23-0403

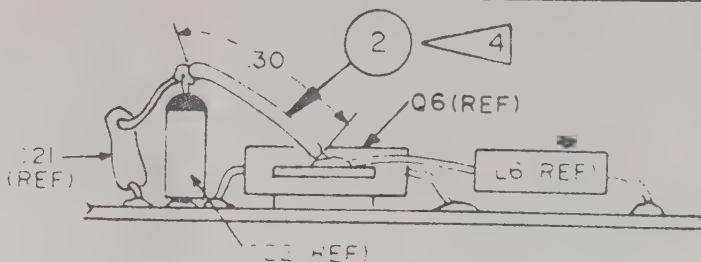
1)

1)

1)



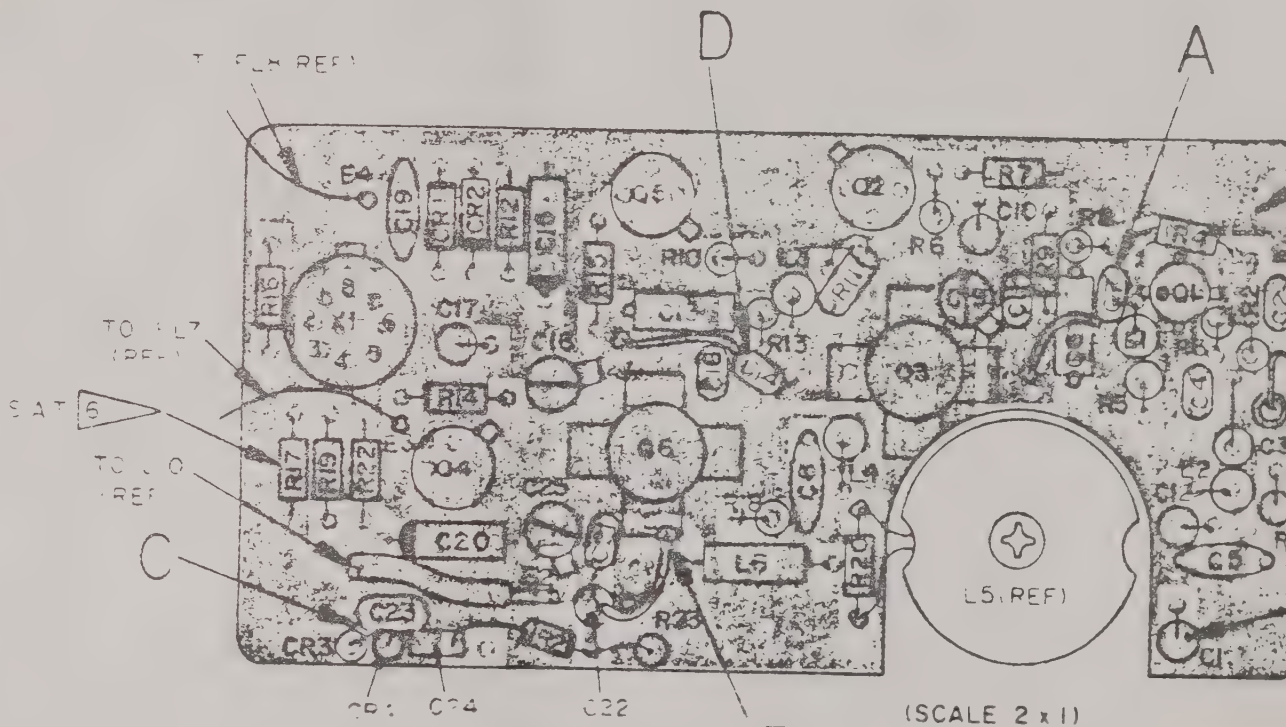
DETAIL A
(NOT TO SCALE)



DETAIL B NOT TO SCALE



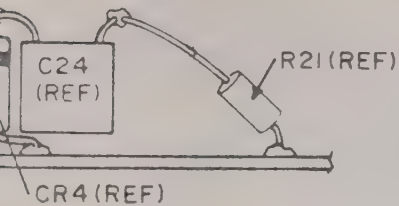
DETAIL C



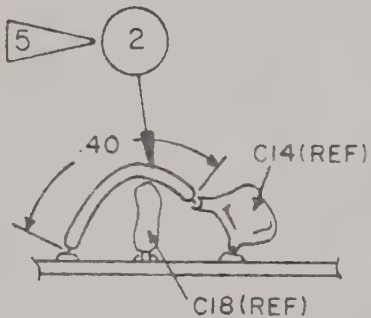
(SCALE 2 x 1)

NOTES

1. REFERENCE TO THE SCHEMATIC IS REQUIRED FOR ALL COMPONENTS.
2. ALL TANT CAPS MOUNTED VERTICALLY ARE POSITIVE END UP.
3. USE THERMAL SLEEVE # C50-0000-115) 06 LONG ON C7 LEAD TO ASSURE SAME LENGTH ON EVERY INSTALLATION.
4. USE THERMAL SLEEVE # C50-0000-115) 30 LONG FROM +C22 LEAD TO COLLECTOR TO ASSURE SAME LEAD LENGTH ON EVERY INSTALLATION.
5. USE THERMAL SLEEVE # C50-0000-115) 40 LONG ON C14 LEAD TO ASSURE SAME LENGTH ON EVERY INSTALLATION.
6. R17 SET AT TEST (SAT. RANGE. NOMINAL ~~39K~~ RANGE ~~39K~~ OR 33K).
7. ALL P.C. BOARD COMPONENTS CARRY AN 80000 SERIES REFERENCE DESIGNATOR (E.G. Q5 IS Q80005 AND R22 IS R80022).



C (NOT TO SCALE)



DETAIL D
(NOT TO SCALE)

-EI



HEAD

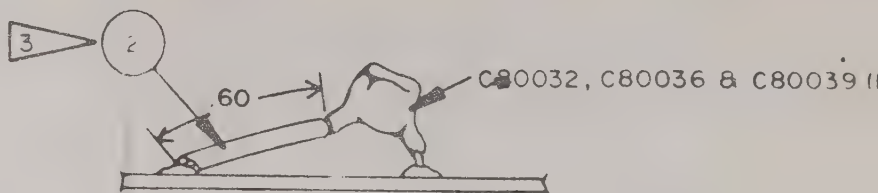
OF Q6

HEAD

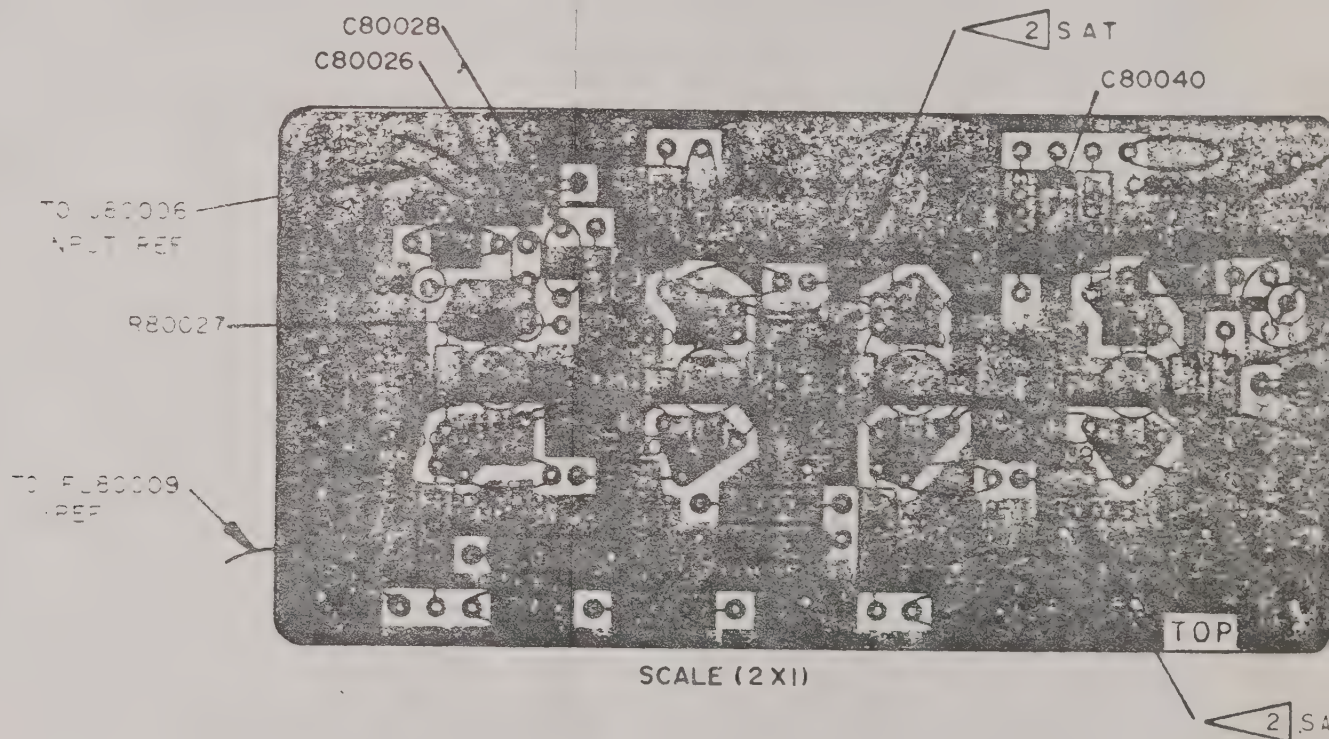
ITEM	REQ'D	PART NO	DESCRIPTION
------	-------	---------	-------------

LIST OF MATERIALS

23-725	1	1000S	MODEL	APPLICATION	TOLERANCES		DRAWN DATE		- IFR INC -	
					UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: .001 .010 .030 .005 ANGLES: 1/2" FRACTIONS: 1/64 1/32 SURFACE ROUGHNESS REMOVE ALL BURRS		ER 4/25/80 J. Adams APPROVED DATE 1/16/80		WICHITA KANSAS HIGH LEVEL AMP P.C. BD#1 ASSY. FM-AM 1000S	
MATERIAL					FINISH		SIZE		PART NUMBER	
							B		7010-2372-100	
							NOTED		WEIGHT	
									SHEET 1 OF 1	



DETAIL A (NOT TO SCALE)



NOTES:

1. REFERENCE CIRCUIT SCHEMATIC 0000-2371-800.
2. R80032 AND R80035 ARE SET AT TEST (S.A.T) RESISTORS NOMINAL VALUE 3.9K. S.A.T. RANGE: 1.5K TO 3.9K, 1/8W, 10%.
3. USE 26AWG TEFLON SLEEVING (#1050-0000-115) .60 LONG IN ONE LEAD OF C80032, C80036 & C80039 TO ASSURE SAME LEAD LENGTH ON EVERY INSTALLATION.

DATE	REV	CHANGE	APP'D

R80038

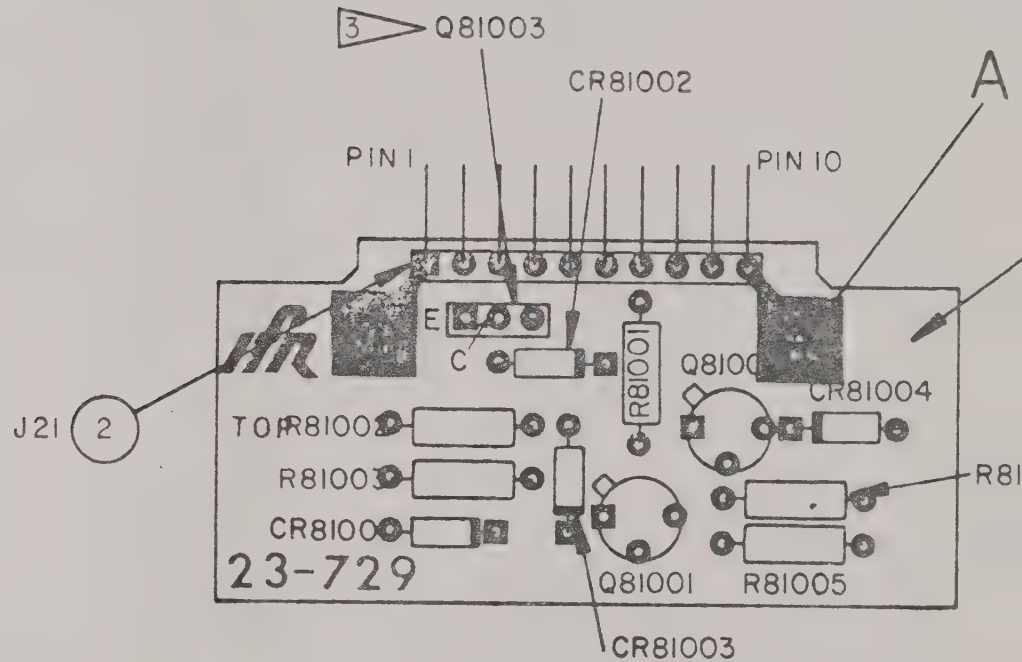
E80005

R80036

A TYP (3) PLCS

ITEM	REQ'D	PART NO	DESCRIPTION
LIST OF MATERIALS			
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS .001 .010 .025 .050 ANGLES 1/2" FRACTIONS 1/64 1/32 SURFACE ROUGHNESS REMOVE ALL BURRS		DRAWN DATE ER 4/23/80 CHECKED DATE J. Adams 11-6-80 APPROVED DATE BOROTA 11/1/80	
MATERIAL _____		TITLE - IFR INC - WICHITA, KANSAS HIGH LEVEL AMP P.C. BD. #2 ASSY. FM-AM 1000S	
FINISH _____		SIZE B	PART NUMBER 7010-2372-400
SCALE NOTED		WEIGHT //	SHEET 1 OF 1

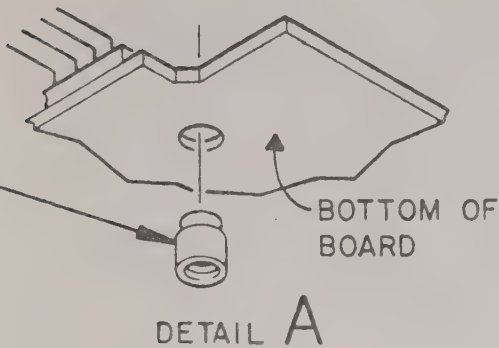
4 TYP(2) PLCS 3



NOTES:

1. FOR CABLE INTERCONNECT SEE 0000-2364-001.
2. REFERENCE CIRCUIT SCHEMATIC 0000-2372-800.
3. INSTALL Q81003 TRANSISTOR WITH METAL BACK TOWARDS J21 CONNECTOR.
4. SOLDER ITEM 3 (# 2800-0000-007) IN PLACE ON BOTTOM OF BOARD.

DATE	REV	CHANGE	APP'D

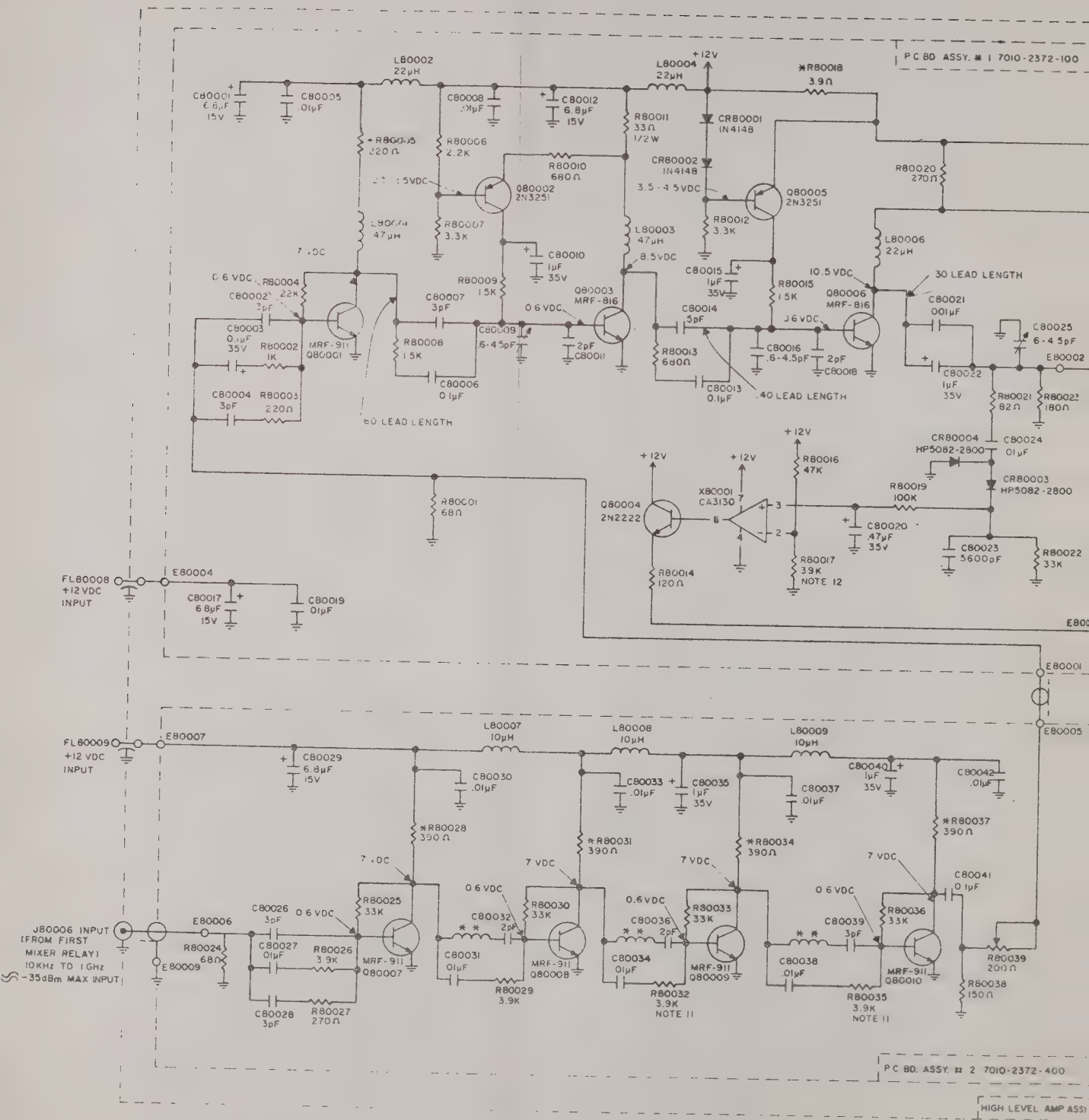


1

04

R.

ITEM	REQ'D	PART NO.	DESCRIPTION
LIST OF MATERIALS			
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS .XX . . . 010 XXX - .005 ANGLES .1/2" FRACTIONS .1/64 1/32 SURFACE ROUGHNESS REMOVE ALL BURRS		DRAWN DATE ER 5/21/80 CHECKED DATE J. Adams 11-6-80 APPROVED DATE BOROTA 11/6/80	
MATERIAL _____ FINISH _____		TITLE - IFR INC - WICHITA, KANSAS RELAY DRIVER P.C. BD. ASSY. FM-AM 1000 S	
SIZE 8		PART NUMBER 7010-2373-100	
SCALE 2 x 1		WEIGHT 11	
SHEET 1 OF 1			



NOTES:

1. LAST REF. DES. USED:

C80042 L80009
C80004 Q80010
E80009 R80039
FL80009 X80001
J80010

2. REF. DES. NOT USED

FL80001 J80002
FL80002 J80003
FL80003 J80004
FL80004 J80005
FL80005 J80007
FL80006 J80008
J80001 J80009

3. ALL RESISTORS ARE 1/8W, 10% UNLESS OTHERWISE NOTED.
4. ALL RESISTORS MARKED WITH AN ASTERISK (*) ARE 1/4W, 10%.
5. ALL RESISTANCE IS EXPRESSED IN OHMS, UNLESS OTHERWISE NOTED.
6. ALL CAPACITANCE IS EXPRESSED IN MICRO-FARADS, UNLESS OTHERWISE NOTED.
7. ALL POLARIZED CAPACITORS ARE TANTALUM
8. ALL .01μF CAPACITORS ARE DISC
9. ALL CAPACITORS LESS THAN .01 ARE NPO
10. DOUBLE ASTERISK (**) INDICATES THE STRAY INDUCTANCE FROM CAPACITOR LEAD .06" LONG (TYP 3 PLCS) - C80032, C80036 & C80039
11. R80032 AND R80035 ON P.C. BD. # 2 ARE SET AT TEST (S A T) RESISTORS
NOMINAL VALUE INSTALLED IS 39K
SELECT RANGE 15K TO 39K 1/8W, 10%
4701-0152-003 - 15K
4701-0182-003 - 18K
4701-0222-003 - 22K
4701-0272-003 - 27K
4701-0332-003 - 33K
4701-0392-003 - 39K
R80032 AND R80035 ARE SELECTED TO FREQUENCY RESPONSE
12. R80017 ON P.C. BD. #1 IS A SET AT TEST (S A T) RESISTOR
NOMINAL VALUE INSTALLED IS 39K, 1/8W, 10%
SELECT RANGE 39K OR 33K, 1/8W, 10%
4701-0393-003 - 39K
4701-0333-003 - 33K
R80017 IS SELECTED FOR THE "0" dBm INDICATOR LIGHT ADJUSTMENT.
13. L8005 INDUCTANCE VALUE: 3.0 mH ±25% MEASURED AT 1KHz SERIES CIRCUIT/OR EQUIVALENT

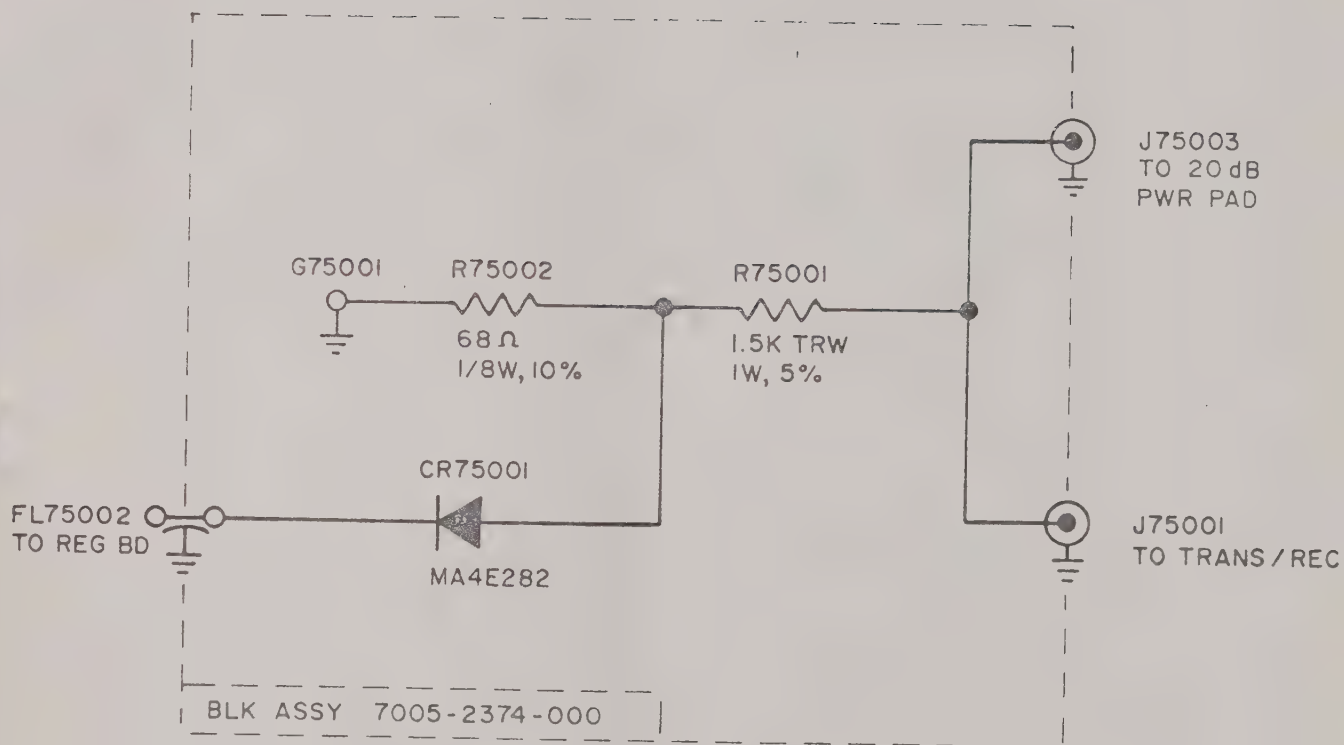
L80005
100TURNS
SEE NOTE 13

J80010 OUTPUT
(TO FIRST MIXER RELAY)
10KHz TO 16GHz
+20dBm MAX

FL80007
TO "0" dBm LIGHT

05-2372-500

23-721		23-724		23-725		23-726		23-727		23-728		23-729		23-730		23-731		23-732		23-733		23-734		23-735		23-736		23-737		23-738		23-739		23-740		23-741		23-742		23-743		23-744		23-745		23-746		23-747		23-748		23-749		23-750		23-751		23-752		23-753		23-754		23-755		23-756		23-757		23-758		23-759		23-760		23-761		23-762		23-763		23-764		23-765		23-766		23-767		23-768		23-769		23-770		23-771		23-772		23-773		23-774		23-775		23-776		23-777		23-778		23-779		23-780		23-781		23-782		23-783		23-784		23-785		23-786		23-787		23-788		23-789		23-790		23-791		23-792		23-793		23-794		23-795		23-796		23-797		23-798		23-799		23-800		23-801		23-802		23-803		23-804		23-805		23-806		23-807		23-808		23-809		23-810		23-811		23-812		23-813		23-814		23-815		23-816		23-817		23-818		23-819		23-820		23-821		23-822		23-823		23-824		23-825		23-826		23-827		23-828		23-829		23-830		23-831		23-832		23-833		23-834		23-835		23-836		23-837		23-838		23-839		23-840		23-841		23-842		23-843		23-844		23-845		23-846		23-847		23-848		23-849		23-850		23-851		23-852		23-853		23-854		23-855		23-856		23-857		23-858		23-859		23-860		23-861		23-862		23-863		23-864		23-865		23-866		23-867		23-868		23-869		23-870		23-871		23-872		23-873		23-874		23-875		23-876		23-877		23-878		23-879		23-880		23-881		23-882		23-883		23-884		23-885		23-886		23-887		23-888		23-889		23-890		23-891		23-892		23-893		23-894		23-895		23-896		23-897		23-898		23-899		23-900		23-901		23-902		23-903		23-904		23-905		23-906		23-907		23-908		23-909		23-910		23-911		23-912		23-913		23-914		23-915		23-916		23-917		23-918		23-919		23-920		23-921		23-922		23-923		23-924		23-925		23-926		23-927		23-928		23-929		23-930		23-931		23-932		23-933		23-934		23-935		23-936		23-937		23-938		23-939		23-940		23-941		23-942		23-943		23-944		23-945		23-946		23-947		23-948		23-949		23-950		23-951		23-952		23-953		23-954		23-955		23-956		23-957		23-958		23-959		23-960		23-961		23-962		23-963		23-964		23-965		23-966		23-967		23-968		23-969		23-970		23-971		23-972		23-973		23-974		23-975		23-976		23-977		23-978		23-979		23-980		23-981		23-982		23-983		23-984		23-985		23-986		23-987		23-988		23-989		23-990		23-991		23-992		23-993		23-994		23-995		23-996		23-997		23-998		23-999		24-000		24-001		24-002		24-003		24-004		24-005		24-006		24-007		24-008		24-009		24-010		24-011		24-012		24-013		24-014		24-015		24-016		24-017		24-018		24-019		24-020		24-021		24-022		24-023		24-024		24-025		24-026		24-027		24-028		24-029		24-030		24-031		24-032		24-033		24-034		24-035		24-036		24-037		24-038		24-039		24-040		24-041		24-042		24-043		24-044		24-045		24-046		24-047		24-048		24-049		24-050		24-051		24-052		24-053		24-054		24-055		24-056		24-057		24-058		24-059		24-060		24-061		24-062		24-063		24-064		24-065		24-066		24-067		24-068		24-069		24-070		24-071		24-072		24-073		24-074		24-075		24-076		24-077		24-078		24-079		24-080		24-081		24-082		24-083		24-084		24-085		24-086		24-087		24-088		24-089		24-090		24-091		24-092		24-093		24-094		24-095		24-096		24-097		24-098		24-099		24-100		24-101		24-102		24-103		24-104		24-105		24-106		24-107		24-108		24-109		24-110		24-111		24-112		24-113		24-114		24-115		24-116		24-117		24-118		24-119		24-120		24-121		24-122		24-123		24-124		24-125		24-126		24-127		24-128		24-129		24-130		24-131		24-132		24-133		24-134		24-135		24-136		24-137		24-138		24-139		24-140		24-141		24-142		24-143		24-144		24-145		24-146		24-147		24-148		24-149		24-150		24-151		24-152		24-153		24-154		24-155		24-156		24-157		24-158		24-159		24-160		24-161		24-162		24-163		24-164		24-165		24-166		24-167		24-168		24-169		24-170		24-171		24-172		24-173		24-174		24-175		24-176		24-177		24-178		24-179		24-180		24-181		24-182		24-183		24-184		24-185		24-186		24-187		24-188		24-189		24-190		24-191		24-192		24-193		24-194		24-195		24-196		24-197		24-198		24-199		24-200		24-201		24-202		24-203		24-204		24-205		24-206		24-207		24-208		24-209		24-210		24-211		24-212		24-213		24-214		24-215		24-216		24-217		24-218		24-219		24-220		24-221		24-222		24-223		24-224		24-225		24-226		24-227		24-228		24-229		24-230		24-231		24-232		24-233		24-234		24-235		24-236		24-237		24-238		24-239		24-240		24-241		24-242		24-243		24-244		24-245		24-246		24-247		24-248		24-249		24-250		24-251		24-252		24-253		24-254		24-255		24-256		24-257		24-258		24-259		24-260		24-261		24-262		24-263		24-264		24-265		24-266		24-267		24-268		24-269		24-270		24-271		24-272		24-273		24-274		24-275		24-276		24-277		24-278		24-279		24-280		24-281		24-282		24-283		24-284		24-285		24-286		24-287		24-288		24-289		24-290		24-291		24-292		24-293		24-294		24-295		24-296		24-297		24-298		24-299		24-300		24-301		24-302		24-303		24-304		24-305		24-306		24-307		24-308		24-309		24-310		24-311		24-312		24-313		24-314		24-315		24-316		24-317		24-318		24-319		24-320		24-321		24-322		24-323		24-324		24-325		24-326		24-327		24-328		24-329		24-330		24-331		24-332		24-333		24-334		24-335		24-336		24-337		24-338		24-339		24-340		24-341		24-342		24-343		24-344		24-345		24-346		24-347		24-348		24-349		24-350		24-351		24-352		24-353		24-354		24-355		24-356		24-357		24-358		24-359		24-360		24-361		24-362		24-363		24-364		24-365		24-366		24-367		24-368		24-369		24-370		24-371		24-372		24-373		24-374		24-375		24-376		24-377		24-378		24-379		24-380		24-381		24-382		24-383		24-384		24-385		24-386		24-387		24-388		24-389		24-390		24-391		24-392		24-393		24-394		24-395		24-396		24-397		24-398		24-399		24-400		24-401		24-402		24-403		24-404		24-405		24-406		24-407		24-408		24-409		24-410		24-411		24-412		24-413		24-414		24-415		24-416		24-417		24-418		24-419		24-420		24-421		24-422		24-423		24-424		24-425		24-426		24-427		24-428		24-429		24-430		24-431		24-432		24-433		24-434		24-435		24-436		24-437		24-438		24-439		24-440		24-441		24-442		24-443		24-444		24-445		24-446		24-447		24-448		24-449		24-450		24-451		24-452		24-453		24-454		24-455		24-456		24-457		24-458		24-459		24-460	
--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--	--------	--



DATE	REV	CHANGE	APP'D
3/11/81	A	INC. ECN 3636 RF	

NOTES:

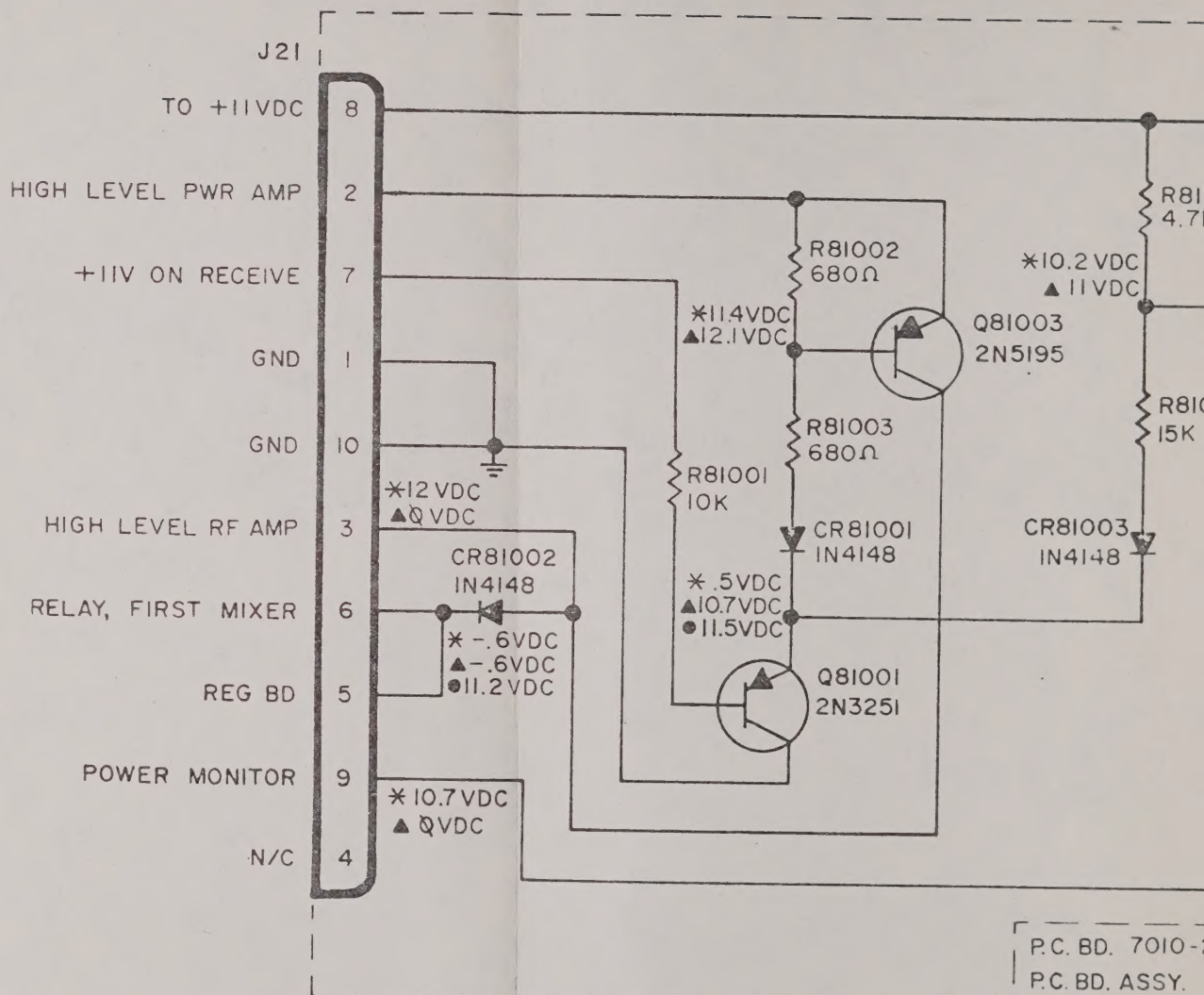
1. LAST REF DES USED:

CR75001
FL75002
G75001
J75003
R75002

2. REF DES NOT USED:

FL75001
J75002

ITEM	REQ'D	PART NO.	DESCRIPTION
LIST OF MATERIALS			
23-740 NEXT ASSY QTY MODEL APPLICATION	TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: .XX = ± .010 .XXX = ± .005 ANGLES: ± 1/2° FRACTIONS: ± 1/64 SURFACE ROUGHNESS 125 REMOVE ALL BURRS		DRAWN DATE ER 4/3/80 CHECKED DATE J. Adams 11-6-80 APPROVED DATE B. Smith 11/6/80
	MATERIAL _____		SIZE B
	FINISH _____		SCALE NONE
	WEIGHT _____		SHEET 1 OF 1
23-740 NEXT ASSY QTY MODEL APPLICATION		- IFR INC - WICHITA, KANSAS TITLE XMTR SENSOR ASSY CIRCUIT SCHEMATIC FM-AM 1000 S PART NUMBER 0000-2377-300 REV _____	



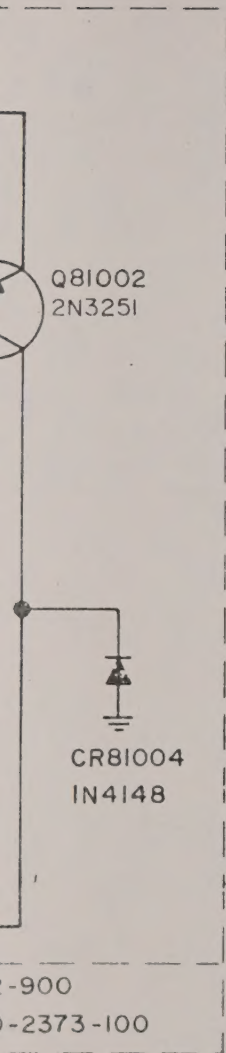
NOTES:

1. TEST VOLTAGE VALUE LEGEND:

- * GEN VDC
- ▲ REC VDC
- HIGH LEVEL VDC

2. LAST REF. DES. USED:

CR81004
J21
Q81003
R81005



DATE	REV	CHANGE	APP'D

ITEM	REQ'D	PART NO.	DESCRIPTION
LIST OF MATERIALS			
TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS APPLY AFTER FINISH DECIMALS: .XX = ± .010 .XXX = ± .005 ANGLES: ± 1/2° FRACTIONS: ± 1/64 SURFACE ROUGHNESS: 125 REMOVE ALL BURRS		DRAWN DATE ER 5/20/80 CHECKED DATE J Adams 11-6-80 APPROVED DATE BOKER 11/10/80	TITLE - IFR INC - WICHITA, KANSAS RELAY DRIVER CIRCUIT SCHEMATIC FM-AM 1000 S
MATERIAL 11		SIZE B	PART NUMBER 0000-2372-800
FINISH 11		SCALE NONE	WEIGHT ++
		SHEET 1	OF 1

23-731	1	1000S
NEXT ASSY QTY	MODEL	APPLICATION

